Since 1889, Carhartt has been the brand behind the hardest working people on earth. Making it the uniform for any one who chooses to take on any rugged corner of this great land, with gear built to serve and protect all those who wear this patch.

For over 127 years, Carhartt has worked side-by-side with the men and women building our country. Getting our hands dirty to gain knowledge of how their workday gets done and uncover the insights we build upon to make quality gear that lives up to our name and your highest standards. Applying innovations and new technologies engineered to keep crews safer, compliant, and comfortable on the job. So you can focus on doing your job with the confidence that your gear will be working just as hard.
Technologies & Innovations

FR styles with Carhartt Force® are engineered to wick sweat with FastDry® technology and fight odors to keep workers comfortable on the job.

Outerwear for the coldest conditions with Wind Fighter™ technology to protect against the wind. The sherpa lining plus 3M™ Thinsulate® Platinum Insulation FR keeps workers warm in the harshest cold conditions.

Carhartt FR Rain Defender® durable water-repellent makes our gear rain, mist and snow resistant.

Looks traditional. Feels exceptional. Engineered to provide stretch without bulk, and every element moves with you so you can work easier.
## Style Number Reference

### Rainwear

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### Bib Overalls & Coveralls

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<td>Women’s Flame-Resistant Force Cotton Long-Sleeve Henley</td>
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<td>Women’s Flame-Resistant Force Cotton Hybrid Shirt</td>
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<td>Women’s Flame-Resistant Rugged Flex® Jean – Original-Fit</td>
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<td>Women’s Flame-Resistant Rugged Flex® Canvas Pant – Original-Fit</td>
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<td>Flame-Resistant Quick Duck® Bib Overall/Quilt-Lined</td>
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<td>Women’s Flame-Resistant Full Swing® Quick Duck® Jacket/Sherpa Lined</td>
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<td>Flame-Resistant High-Visibility Force Hybrid Shirt</td>
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<td>Flame-Resistant High-Visibility Long-Sleeve T-Shirt—Class 3</td>
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INDUSTRIAL
MEN'S KNIT SHIRTS
ORIGINAL FIT
Long-lasting, heavyweight, 6.75-ounce, 100% cotton jersey knit. Side-seamed construction minimizes twisting and maximizes comfort while you’re on the job. Left-chest pocket with sewn-on Carhartt label. Tagless neck label for comfort.

A. Workwear Pocket Long-Sleeve Henley
K128
- Rib-knit henley collar and cuffs
- Long sleeves
- Imported

Style #/Color
K128-BLK/Black
K128-NVY/Navy
K128-HGY/Heather Gray
K128-BLS/Bluestone
K128-HTG/Hunter Green

B. Workwear Pocket Long-Sleeve T-Shirt
K126
- Rib-knit crewneck collar and cuffs
- Long sleeves
- Imported

Style #/Color
K126-NVY/Navy
K126-BLK/Black
K126-HGY/Heather Gray
K126-CHR/Charcoal
K126-HTG/Hunter Green
K126-BLS/Bluestone

C. Workwear Pocket Short-Sleeve T-Shirt
K87
- Rib-knit crewneck collar
- Short sleeves
- Imported

Style #/Color
K87-CHR/Charcoal
K87-600/Red
K87-HTG/Hunter Green
K87-BLS/Bluestone
K87-BLK/Black
K87-NVY/Navy
K87-HGY/Heather Gray
K87-DES/Desert

D. Workwear Pocket Short-Sleeve Henley
K84
- Rib-knit henley collar
- Short sleeves
- Imported

Style #/Color
K84-026/Carbon Heather
K84-HTG/Hunter Green
K84-BLS/Bluestone
K84-BLK/Black
K84-NVY/Navy
K84-HGY/Heather Gray
K84-DES/Desert
WOMEN’S T-SHIRTS
RELAXED FIT
5.4-ounce, 60% cotton/40% polyester jersey. Slightly loose for a comfortable fit. V-neck. Tagless neck label for comfort.

E Lockhart Long-Sleeve V-Neck T-Shirt
102761
• Relaxed Fit
• Imported

Style #/Color
102761-001/Black
102761-100/White

F Lockhart Short-Sleeve V-Neck T-Shirt
102452
• Relaxed Fit
• Imported

Style #/Color
102452-001/Black
102452-100/White
THIS T-SHIRT WASN’T DESIGNED FOR A 1-HOUR WORKOUT, IT WAS MADE FOR A 12-HOUR WORKDAY

Carhartt Force® combines over 127 years of hands-on experience with hands down the toughest tech we ever fit in a T-shirt. Equipped with FastDry® sweat-wicking technology and the Stain Breaker® ability to release stains in the wash. Leaving you hard-pressed to find a harder working shirt out there.

MEN’S FORCE KNIT SHIRTS
RELAXED FIT

5.75-ounce, 65% cotton/35% polyester plaited jersey knit. Raglan sleeves for increased range of motion and smooth flatlock seams for comfort. Left-chest pocket and comfortable tagless neck label.

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A  Force Cotton Delmont Short-Sleeve T-Shirt
100410
• Imported

Style #/Color
100410-001/Black
100410-026/Carbon Heather
100410-412/Navy
100410-034/Heather Gray
100410-316/Moss

B  Force Cotton Delmont Long-Sleeve T-Shirt
100393
• Imported

Style #/Color
100393-001/Black
100393-026/Carbon Heather
100393-412/Navy
100393-034/Heather Gray
100393-316/Moss
FORCE WOVEN SHIRTS
RELAXED FIT
3-ounce, 60% polyester/40% cotton sheeting. Double-layer collar converts to stand-up collar for extra sun protection. Mesh-lined vent at center back for ventilation. Two easy-entry chest pockets.

A. Force Ridgefield Solid Long-Sleeve Shirt
102418
- Secure left chest pocket with zipper closure
- Button secure convertible sleeves
- Imported

Style #/Color
102418-412/Navy
102418-253/Dark Khaki
102418-066/Asphalt

B. Force Ridgefield Solid Short-Sleeve Shirt
102417
- Secure left chest pocket with zipper closure
- Imported

Style #/Color
102417-412/Navy
102417-253/Dark Khaki
102417-066/Asphalt

C. Women’s Force Ridgefield Shirt
102473
- Chest pockets with pen stall
- Long sleeves roll to three-quarter length with button-secured tabs
- Drop-tail hem for added coverage
- Imported

Style #/Color
102473-100/White
102473-307/Olive
MEN’S & WOMEN’S CONTRACTOR’S WORK POLO

Contractor's Work Pocket® Polo
K570
• Original fit
• Open, non-banded sleeves for increased range of motion
• Left-chest Contractor’s Work Pocket® with unique silo for pens, pencils or tools
• Square bottom with side vents
• Imported

Style #/Color
K570-NVY/Navy
K570-BLK/Black
K570-MOS/Moss
K570-HGY/Heather Gray
K570-RED/Red

Women’s Contractor’s Short-Sleeve Work Polo
102460
• Slightly fitted
• Princess seams for a flattering fit
• Drop-tail hem for added coverage
• Imported

Style #/Color
102460-001/Black
102460-412/Navy
102460-034/Heather Gray
102460-316/Moss
MEN’S SWEATSHIRTS
ORIGINAL FIT
50% cotton/50% polyester blend. With an attached
three-piece hood and front hand warmer pockets.
Rib-knit cuffs and waistband. Drawcord closure.
Stretchable, spandex-reinforced cuffs and waistband.

BLK/001 472

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**A** Midweight Hooded Sweatshirt
K121
- 10.5-ounce
- Imported

Style #/Color
K121-BLK/Black
K121-472/New Navy

**B** Midweight Hooded Zip Front Sweatshirt
K122
- 10.5-ounce
- Full-length brass-front zipper
- Imported

Style #/Color
K122-BLK/Black
K122-472/New Navy

**C** Rain Defender® Rutland Thermal-Lined Hooded Zip-Front Sweatshirt
100632
- 12-ounce
- Rain Defender® durable water repellent
- Thermal-lined throughout
- Full-length brass-front zipper
- Inside pocket with zipper closure and locker loop
- Imported

Style #/Color
100632-001/Black
100632-472/New Navy
WOMEN’S SWEATSHIRTS
RELAXED FIT
The do-it-all sweatshirts designed for all those things the #CarharttWoman has to do. 10.5-ounce, 55% cotton/45% polyester. Attached three-piece hood, stretchable, spandex-reinforced cuffs and waistband.

Women’s Clarksburg Full-Zip Hoodie
102788
• Zip-front
• Front handwarmer pockets
• Imported

Style #/Color
102788-412/Navy
102788-058/Asphalt Heather

Women’s Clarksburg Pullover Sweatshirt
102790
• Pullover
• Front pouch pocket
• Imported

Style #/Color
102790-412/Navy
102790-058/Asphalt Heather
MEN’S CANVAS BOTTOMS

7.5-ounce, 100% cotton ring-spun canvas. Sits slightly above the waist. Full seat and thigh. Left-leg hammer loop and right-leg utility band plus multiple tool and utility pockets. Stronger, sewn-on-the-seam belt loops and heavy hauling reinforced back pockets.

Canvas Work Short
B147
• 10-inch inseam
• Imported

Style #/Color
B147-TAN/Tan
B147-BLK/Black
B147-NVY/Navy

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Canvas Work Dungaree
B151
• Loose Original Fit
• Straight leg opening
• Imported

Style #/Color
B151-TAN/Tan
B151-BLK/Black
B151-NVY/Navy

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TURN A RUGGED CORNER INTO A COMFORT ZONE

Made to move and stretch with you throughout the workday to make whatever you’re doing easier to do. All Rugged Flex® gear meets our defined standards for stretch and recovery, so when you put these pants on you know they won’t let you down.

MEN’S AND WOMEN’S WORK SHORTS AND PANTS

8-ounce, 98% cotton/2% spandex canvas, Rugged Flex® durable stretch technology for ease of movement. Reinforced front slash pockets, triple-stitched main seams for durability, and a straight leg.

**Rugged Flex® Rigby Dungaree**
- **102291**
  - Relaxed Fit
  - Sits at the waist, relaxed seat and thigh
  - Right-leg secured cell phone pocket
  - Imported

  Style #/Color
  - 102291-039/Gravel
  - 102291-253/Dark Khaki

**Rugged Flex® Rigby Short 10”**
- **102514**
  - Relaxed Fit
  - Sits at the waist, relaxed seat and thigh
  - Right-leg secured cell phone pocket
  - 10-inch inseam
  - Imported

  Style #/Color
  - 102514-039/Gravel
  - 102514-232/Tan

**Women’s Crawford Pant**
- **102080**
  - Original Fit
  - Mid-rise, sits slightly below the waist
  - Slightly fitted through the hip and thigh
  - Contoured waistband prevents gapping in the back
  - Utility pockets and hammer loop
  - Imported

  Style #/Color
  - 102080-011/Coal
  - 102080-257/Yukon

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039 253 232 011 257
12-ounce, 100% cotton ring-spun washed duck. Multiple tool and utility pockets, heavy-hauling reinforced back pockets, and a straight leg.

**Washed Duck Double-Front Work Dungaree**

**B136**
- Loose Original Fit
- Sits slightly above the waist
- Full seat and thigh
- Double-front with cleanout openings that accommodate kneepads
- Imported

**Style #/Color**
- B136-BRN/Carhartt Brown
- B136-DKB/Dark Brown
- B136-BLK/Black
- B136-GVL/Gravel

**Washed Duck Work Dungaree**

**B11**
- Loose Original Fit
- Sits slightly above the waist
- Full seat and thigh
- Imported

**Style #/Color**
- B11-BRN/Carhartt Brown
- B11-BLK/Black
- B11-MDT/Midnight
- B11-DES/Desert
DENIM BOTTOMS
12-ounce, 86% cotton/14% polyester denim.
Ounce-for-ounce as durable as 15-ounce denim

Relaxed-Fit Holter Jean
101483
- Sits at the waist
- Relaxed seat and thigh
- Straight leg opening
- Imported

Style #/Color
101483-968/Bedrock

Straight/Traditional-Fit Elton Jean
101496
- Sits at the waist
- Slim seat and thigh
- Straight leg opening
- Imported

Style #/Color
101496-420/Trailblazer
100% COTTON DENIM JEANS
Made with 100% cotton for the most comfortable, durable denim.

DPS DST STW

INDUSTRIAL
HIGH-VISIBILITY
FLAME-RESISTANT
ADDITIONAL INFORMATION

C Loose/Original-Fit Work Dungaree
B13
• 11.75-ounce, 100% cotton washed denim
• Sits slightly above the waist
• Full seat and thigh
• Multiple tool and utility pockets
• Left-leg hammer loop
• Heavy-hauling reinforced back pockets
• Straight leg opening
• Imported

Style #: Color
B13-DPS/Deepstone
B13-DST/Darkstone
B13-STW/Stonewash

CAIN

D Relaxed-Fit Tapered-Leg Jean
B17
• 15-ounce, 100% cotton denim
• Sits above the waist
• Relaxed seat and thigh
• Tapered leg opening
• Imported

Style #: Color
B17-DST/Darkstone
B17-STW/Stonewash

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21
DUCK OUTERWEAR
12-ounce, firm-hand, 100% ring-spun cotton duck. Triple-stitched main seams for durability.

**Duck Detroit Jacket**
J001
- Blanket-lining in body, quilted-nylon lining in sleeves
- Corduroy-trimmed collar with under-collar snaps for optional hood
- Left-chest pocket with zipper closure
- Inside pocket
- Two lower-front pockets
- Snap-adjustable cuffs and waist
- Pleated bi-swing back for ease of movement
- Back length: Large Regular: 26.25 inches; Large Tall: 28.25 inches
- Made in the USA of US and Imported parts

Style #/Color
J001-BRN/Carhartt Brown
J001-BLK/Black

**Quilted-Flannel-Lined Duck Active Jac**
J140
- Quilted-flannel lining in body, quilted-nylon lining in sleeves
- Attached quilted-flannel–lined hood with drawcord closure
- Two inside pockets
- Two large lower-front pockets
- Rib-knit cuffs and waistband
- Back length: Large Regular: 29 inches; Large Tall: 31 inches
- Made in the USA of US and Imported parts

Style #/Color
J140-BRN/Carhartt Brown
J140-BLK/Black
J140-DNY/Dark Navy

**Thermal-Lined Duck Active Jac**
J131
- Polyester thermal lining
- Attached thermal-lined hood with drawcord closure
- Two inside pockets
- Two large, lower-front pockets
- Rib-knit cuffs and waistband
- Back length: Large Regular: 29 inches; Large Tall: 31 inches
- Made in the USA

Style #/Color
J131-BRN/Carhartt Brown
J131-BLK/Black
J131-DNY/Dark Navy
**Duck Bib Overalls-Unlined**

*R01*
- Adjustable front, elastic suspenders
- Multi-compartment bib pocket
- Zipper fly
- Two large, lower-front pockets
- Left leg hammer loops and ruler pockets
- Double-front construction with cleanout bottoms that can accommodate kneepads
- Two reinforced back pockets
- Metal rivets at vital stress points
- Imported

**Style #/Color**
- R01-BRN/Carhartt Brown
- R01-DNY/Dark Navy

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**Duck Quilt-Lined Zip-To-Thigh Bib Overalls**

*R41*
- Nylon lining quilted to midweight polyester insulation
- Adjustable front, elastic suspenders
- Multi-compartment bib pocket with zipper closure
- Zipper fly
- Two large, lower-front pockets
- Hammer loops on left and right legs
- Chap-style double front construction
- Double-front knees with cleanout bottoms that can accommodate kneepads
- Ankle-to-thigh leg zippers with storm flaps and snap closures
- Cordura® back-leg kick panels
- Two reinforced back pockets
- Triple-stitched main seams
- Metal rivets at vital stress points
- Imported

**Style #/Color**
- R41-BLK/Black
- R41-BRN/Carhartt Brown
- R41-DNY/Dark Navy

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**Duck Traditional Coat**

*C003*
- Nylon lining quilted to arctic-weight polyester insulation
- Corduroy-trimmed collar with under-collar snaps for optional hood
- Two-way brass center-front storm zipper plus storm flap with hook-and-loop closure
- Two inside pockets
- Pleated elbows
- Inner sleeve, rib-knit storm cuffs
- Split-back construction
- Pleated bi-swing back for ease of movement
- Back length: Large Regular: 31.25 inches; Large Tall: 33.25 inches
- Imported

**Style #/Color**
- C003-BLK/Black
- C003-BRN/Carhartt Brown
- C003-DNY/Dark Navy

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MEN’S AND WOMEN’S OUTERWEAR
12-ounce, 100% cotton sandstone duck. Two interior pockets. Triple-stitched main seams for durability.

Quilted-Flannel-Lined Sandstone Active Jac
J130
• Quilted-flannel lining in body, quilted-nylon lining in sleeves
• Attached quilted-flannel lined hood with drawcord closure
• Two interior pockets
• Two large, lower-front pockets
• Rib-knit cuffs and waistband
• Back length: Large Regular: 28 inches; Large Tall: 30 inches
• Imported

Style #/Color
J130-211/Carhartt Brown
J130-BLK/Black
J130-MDT/Midnight

Women’s Sandstone Active Jac
WJ130
• Quilted-flannel lining in body, quilted-nylon lining in sleeves
• Attached quilted-flannel lined hood with drawcord closure
• Two interior pockets
• Two large, lower-front pockets
• Rib-knit cuffs and waistband
• Imported

Style #/Color
WJ130-DKB/Dark Brown

Women’s Sandstone Sierra Jacket
WJ141
• Sherpa-lining in body and quilted-nylon lining in sleeves
• Attached three-piece hood
• Bi-swing back for ease of movement
• Chest map pocket
• Two interior pockets
• Two lower-front pockets
• Back length: 26.75 inches with drop tail for added coverage
• Imported

Style #/Color
WJ141-BLK/Black
WJ141-DWN/Deep Wine

XS  S  M  L  XL  XXL
*  *  *  *  *  *

REGULAR TALL
**Women’s Sandstone Mock Neck Vest**

WW001

- Sherpa lining
- Zipper-secured chest map pocket
- Two lower-front pockets and two interior pockets
- Drop tail adds coverage
- Back length: 25 inches
- Imported

Style #:/Color
WW001-DKB/Dark Brown

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**Sandstone Mock Neck Vest**

V33

- Sherpa lining
- Map pocket on left-chest with zipper closure
- Two large, sherpa-lined front pockets and two interior pockets
- Drop tail
- Back length:
  - Large Regular: 27.25 inches
  - Large Tall: 29.25 inches
- Imported

Style #:/Color
V33-DKB/Dark Brown
V33-211/Carhartt Brown

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OUTERWEAR

12-ounce, 100% cotton sandstone duck. Triple-stitched main seams for durability.

Sandstone Ridge Coat

C61

- Sherpa lining in body, quilted-nylon lining in sleeves
- Two-way center front zipper with inner and outer storm flap and snap closure
- Corduroy-trimmed collar with under-collar snaps for optional hood
- Left-chest pocket with zipper closure
- Two lower-front pockets
- Two inside pockets
- Pleated elbows
- Inner-sleeve, rib-knit storm cuffs
- Split-back construction
- Pleated bi-swing back for ease of movement
- Back length: Large Regular: 32.5 inches; Large Tall: 34.5 inches
- Imported

Style #: Color
C61-DKB/Dark Brown
C61-BLK/Black
Sandstone Quilt-Lined Bib Overalls
R27
• Nylon lining quilted to midweight polyester insulation
• Adjustable front, elastic suspenders
• Multi-compartment bib pocket
• Zipper fly
• Two large, lower-front pockets
• Left-leg hammer loop
• Double-front knee construction with cleanout bottoms that accommodate kneepads
• Ankle-to-knee leg zippers with storm flaps
• Two reinforced back pockets
• Metal rivets at vital stress points
• Imported

Style #/Color
R27-211/Carhartt Brown
R27-BLK/Black

Women’s Weathered Duck Wildwood Bib Overalls
102743
• Nylon quilted lining
• Adjustable, front elastic suspenders
• Two secure front pockets
• Two lower front double pockets
• Double front knee construction that accommodates knee pads
• Ankle-to-hip leg zippers with storm flaps
• Two reinforced back pockets
• Imported

Style #/Color
102743-201/Dark Brown
WATER REPELLENT OUTERWEAR

Quick Duck® Jefferson Traditional Jacket
101492
• 8.5-ounce, 60% cotton/40% polyester canvas
• Rain Defender® durable water repellent
• 30% lighter but ounce-for-ounce as durable as sandstone duck
• Nylon lining quilted to 80g 3M™ Thinsulate™ insulation in the body and sleeves
• Two-way, center-front zipper with inner storm flap and mock-neck collar with zip-through zipper
• Two chest pockets with snaps and flap closures, two large, lower-front pockets, and two inside pockets: one with zipper closure and one with hook-and-loop closure
• Pleated elbows
• Internal rib-knit storm cuffs with ergonomic shaped sleeve hem
• Adjustable hem opening with drop tail
• Pleated bi-swing back for ease of movement
• Triple-stitched main seams for durability
• Back Length: Large Regular: 30 inches; Large Tall: 32 inches
• Imported

Style #/Color
101492-001/Black
101492-908/Canyon Brown
101492-412/Navy

Crowley Jacket
102199
• 13.9-ounce, 90% nylon/10% spandex with 100% polyester backing
• Rain Defender® durable water repellent
• Wind Fighter® technology tames the wind
• Mock-neck collar and center-front zipper with chin protector
• Left-chest pocket, two lower-front pockets with zipper closures, and large interior document pocket
• Hook-and-loop adjustable cuffs
• Adjustable drawcord bottom hem with drop tail
• Triple-stitched main seams for durability
• Back Length: Large Regular: 29 inches; Large Tall: 31 inches
• Imported

Style #/Color
102199-001/Black
102199-022/Charcoal
102199-412/Navy
INDUSTRIAL
HIGH-VISIBILITY

SHORELINE SERIES
100% nylon oxford shell with Storm Defender® waterproof breathable membrane and fully taped waterproof seams. 100% polyester mesh lining in body and 100% nylon taffeta lining in jacket sleeves, from knee down in pant. Triple-stitched main seams for durability.

Shoreline Jacket
J162
- 7.3 – ounce, 100% nylon with Storm Defender® waterproof breathable membrane plus fully taped waterproof seams
- 100% polyester mesh lining in body and 100% taffeta lining in sleeves
- Detachable three-piece hood with draw cord adjuster
- Heavy duty front zipper with outer and inner storm flaps
- Two lower front pockets with closures and two interior pockets
- Angled cuff opening with interior storm cuff
- Back length: Large Regular - 29 inches, Large Tall - 31 inches
- Imported

Style #/Color
J162-001/Black

Women's Shoreline Jacket
102382
- 4.8-ounce, 100% nylon with Storm Defender® waterproof breathable membrane plus fully taped waterproof seams
- 100% polyester mesh lining in body and 100% nylon taffeta lining in sleeves
- Detachable three-piece hood with draw cord and barrel lock adjusters
- Two-way zipper with snap-front storm placket
- Two front pockets with zipper closures, two lower-front pockets with flaps and snaps, zipper-secured side entry and two interior pockets
- Articulated elbows
- Hook-and-loop adjustable cuffs and interior storm cuffs with thumbholes
- Adjustable drop-tail hem with draw cord and barrel lock adjusters
- Back length: 31.5 inches
- Imported

Style #/Color
102382-001/Black/Asphalt lining

Shoreline Pant
B216
- 7.3 – ounce, 100% nylon with Storm Defender® waterproof breathable membrane plus fully taped waterproof seams
- 100% polyester mesh lining, taffeta from knee down
- Elastic waistband with hook-and-loop side adjusters
- Chap style double front construction with cleanout openings to accommodate knee pads
- Ankle to waist two-way leg zippers with double storm flaps
- Snap adjustable leg openings
- Inseam: Large Regular – 31 inches, Large Tall – 33 inches
- Imported

Style #/Color
B216-001/Black

29
ACCESSORIES
Complement your Carhartt workwear with the rugged hats, liners, and hoods. One size fits all.

**Color Enhanced Fleece 2-in-1 Hat**

100795
- 100% polyester
- Fleece hat with pull-down face mask for warmth
- Carhartt logo sewn on front
- Imported

Style #/Color
100795-323/Brite Lime
100795-824/Brite Orange

**Face Mask**

A161
- 100% acrylic stretchable rib-knit fabric
- Thinsulate™ Flex 40g Insulation for warmth
- Extra-long neck enhances cold weather protection
- Carhartt label sewn on front
- Made in the USA of US and Imported parts

Style #/Color
A161-BRN/Carhartt Brown
A161-BLK/Black
A161-BOG/Brite Orange
A161-BLM/Brite Lime
A161-CHH/Charcoal Heather

**Fleece 2-in-1 Headwear**

A202
- Hat: 100% polyester/Pull-down face mask: 90% polyester/10% spandex
- Fleece hat with pull-down face mask for warmth
- Mask can be tucked up into hat when not in use
- Carhartt label sewn on front
- Face mask is moisture wicking and fights odors
- Imported

Style #/Color
A202-BLK/Black
A202-DKB/Dark Brown
A202-CHH/Charcoal Heather

**Force® Helmet-Liner Mask**

A267
- 92% polyester/8% spandex blend with fleeced interior for comfort and warmth
- Carhartt Force® fabric with FastDry® technology that wicks away sweat for comfort
- Fights odors
- Full facial protection that extends below the neckline
- Face mask pulls down below the chin when not needed
- Flat-seam construction enhances comfort
- Carhartt logo printed on front/Carhartt Force® logo printed on back
- Imported

Style #/Color
A267-NVY/Navy
A267-BLK/Black
A267-BOG/Brite Orange
A267- BLM/Brite Lime
Women's Acrylic Watch Hat
WA018
• 100% acrylic, stretchable rib-knit
• Carhartt label sewn on front
• Made in the USA of US and imported parts

Style #/Color
WA018-WWH/Winter White Heather

Acrylic Watch Cap
A18
• 100% acrylic, stretchable rib-knit
• Carhartt label sewn on front
• Made in the USA of US and imported parts

Style #/Color
A18-BRN/Carhartt Brown
A18-DKB/Dark Brown
A18-BLK/Black
A18-NVY/Navy
A18-BGC/Brite Orange
A18-BLM/Brite Lime

Arctic-Quilt-Lined Duck Hood
102368
• 12-ounce, firm-hand, 100% ring-spun cotton duck
• Nylon lining quilted to arctic-weight polyester insulation
• Hook-and-loop chin strap closure
• Hook-and-loop adjustable front opening
• Adjustable drawcord with cord lock
• Three-piece hood construction
• Triple-stitched main seams for durability
• Imported

Style #/Color
102368-211/Brown
102368-001/Black
102368-410/Dark Navy

Sizes: S/XL and 2XL/5XL

Arctic-Quilt-Lined Sandstone Hood
102367
• 12-ounce, 100% cotton sandstone duck
• Nylon lining quilted to arctic-weight polyester
• Hook-and-loop chin strap closure
• Hook-and-loop adjustable front opening
• Adjustable drawcord with cord lock
• Three-piece hood construction
• Triple-stitched main seams for durability
• Imported

Style #/Color
102367-001/Black
102367-201/Dark Brown

Sizes: S/XL and 2XL/5XL
FLAME-RESISTANT
In 1889, Hamilton Carhartt began making clothes by studying those who toiled in the harshest conditions. Today, the commitment to understanding the workingman and woman’s every move lives on in every stitch and seam of our Flame-Resistant Full Swing® gear. Engineered with the improved movability, flexibility, and safety requirements needed to keep up with the unapologetic demands of working in today’s rugged corners.

**MOVES, BENDS, STRETCHES, AND AVOIDS GETTING BURNED**

In 1889, Hamilton Carhartt began making clothes by studying those who toiled in the harshest conditions. Today, the commitment to understanding the workingman and woman’s every move lives on in every stitch and seam of our Flame-Resistant Full Swing® gear. Engineered with the improved movability, flexibility, and safety requirements needed to keep up with the unapologetic demands of working in today’s rugged corners.

**FR Full Swing® Quick Duck® Coat**
102182
- Two chest pockets with flaps and snap closures
- Two lower-front pockets with snap closures
- Imported

Style #/Color
102182-410/Dark Navy
102182-211/Carhartt Brown

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**FR Quick Duck® Bib Overall / Quilt Lined**
102691
- Bib multi-pocket with zipper closure
- Multiple tool and utility pockets
- Chap-style double-front
- Ankle-to-above knee brass leg zippers
- Imported

Style #/Color
102691-410/Dark Navy
102691-211/Carhartt Brown

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FULL SWING® OUTERWEAR + FR

Carhartt FR Full Swing® Quick Duck® jackets and coats with Rain Defender® water repellent are built using 8.5-ounce, cotton/nylon blend to be 20% lighter but just as warm as our heavier outerwear. Insulated with 150g 3M™ Thinsulate™ Platinum Insulation FR (102182, 102691, 102692). Stand-up collar (102182 and 102692) for an optional detachable hood (102183). Plus, two inside patch pockets with FR hook-and-loop closures and an upper-arm pocket on the left sleeve.

FR Full Swing® Quick Duck® Jacket
102179
• 7-ounce, FR twill lining
• Left-chest map pocket with zipper closure
• Two lower-front pockets with zipper closures
• Imported

Style #/Color
102179-410/Dark Navy
102179-211/Carhartt Brown

FR Full Swing® Quick Duck® Lanyard Access Jacket
102692
• Harness D-ring access port with flap on center back (inset photo)
• Left-chest map pocket with zipper closure
• Two lower-front pockets
• Imported

Style #/Color
102692-410/Dark Navy
102692-211/Carhartt Brown

FR Quick Duck® Hood
102183
• Three-piece hood design for better fit
• Adjustable Nomex® FR drawcord with secure nylon draw-cord lock
• NFPA 70E compliant only
• Compatible to snap onto: 102182, 102692
• Imported

Style #/Color
102183-410/Dark Navy
102183-211/Carhartt Brown

ONE SIZE FITS ALL
FR CANVAS
Midweight 8.5-ounce FR canvas built using 88% cotton/12% high-tenacity nylon. Brass front zipper with Nomex FR zipper tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection. Two inside patch pockets with FR hook-and-loop closures.

FR Lanyard Access Jacket / Quilt-Lined
101625
- Adjustable storm cuffs
- Lanyard access for safety harness
- Imported

Style #/Color
101625-410/Dark Navy
101625-211/Carhartt Brown

FR Midweight Canvas Hood / Quilt-Lined
FRA002
- 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon + 8.75-ounce FR quilt lining: FR modacrylic batting
- Chin protector with FR hook-and-loop closure
- Adjustable Nomex® FR drawcord
- Arc-resistant snaps for attachment to FR outerwear only
- 2-ply construction for comfort and warmth
- NFPA 70E compliant only
- Compatible with: 101625 FR Lanyard Access Jacket
- Imported

Style #/Color
FRA002-BRN/Carhartt Brown
FRA002-DNY/Dark Navy

ONE SIZE FITS ALL
INDUSTRIAL HIGH-VISIBILITY ADDITIONAL INFORMATION

FLAME-RESISTANT

FR Midweight Canvas Active Jac / Quilt-Lined
101622
- Attached quilt-lined hood with adjustable Nomex FR drawcord
- Nomex® rib-knit cuffs and waistband
- Imported

Style #/Color
101622-410/Dark Navy
101622-211/Carhartt Brown

FR Mock Neck Vest
101029
- FR sherpa lining
- Drop tail
- Imported

Style #/Color
101029-410/Dark Navy
101029-211/Carhartt Brown
**FR DUCK OUTERWEAR**

Heavyweight 13-ounce, 100% cotton FR duck with 11.5-ounce quilt lining: FR modacrylic batting quilted to FR twill face cloth. Two-way brass zipper with Nomex FR zipper tape plus inside and outside protective flaps with hook-and-ladder loop closure for electric-arc protection.

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### FR Duck Traditional Coat / Quilt-Lined

- **Style #/Color**
  - 101618-211/Carhartt Brown
  - 101618-410/Dark Navy
  - 101618-001/Black

### FR Duck Bib Overall / Quilt-Lined

- **Style #/Color**
  - 101626-211/Carhartt Brown
  - 101626-410/Dark Navy
  - 101626-001/Black

### FR Duck Hood / Quilt-Lined

- **ATPV (CAL/CM²)**
  - 54

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### Sizes

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**A** FR Duck Traditional Coat / Quilt-Lined

- Rib-knit storm cuffs
- FR inside-waist adjustable drawcord
- Two inside patch pockets with FR hook-and-loop closures
- Imported

**B** FR Duck Bib Overall / Quilt-Lined

- Chap-style double-front
- Multiple tool and utility pockets
- FR elastic suspenders and FR buckles
- Ankle-to-thigh brass leg zippers
- Imported

**C** FR Duck Hood / Quilt-Lined

- Three-piece hood design for better fit
- Chin protector with FR hook-and-loop closure
- Adjustable Nomex® FR drawcord
- Arc-resistant snaps for attachment to FR outerwear only
- NFPA 70E compliant only
- Compatible with:
  - 101618 FR Duck Traditional Coat
  - 101623 FR Duck Bomber Jacket
  - 101695 FR Striped Duck Traditional Coat
- Imported

**Style #/Color**

- FRA265-BRN/Carhartt Brown
- FRA265-DNY/Dark Navy
- FRA265-BLK/Black
- FRA265-RYL/Royal

ONE SIZE FITS ALL
FR Duck Active Jac/Quilt-Lined
101621
- Nomex® FR rib-knit cuffs and waistband
- Attached quilt-lined hood with Nomex FR drawcord
- Imported

Style #/Color
101621-211/Carhartt Brown
101621-410/Dark Navy
101621-001/Black

FR Duck Bomber Jacket/Quilt-Lined
101623
- Nomex® FR rib-knit cuffs and waistband
- Imported

Style #/Color
101623-211/Carhartt Brown
101623-410/Dark Navy

Flame-Resistant Duck Bib Overall / Unlined
101627
- Chap-style double-front
- Multiple tool and utility pockets
- FR elastic suspenders and FR buckles
- Ankle-to-above knee brass leg zippers
- Imported

Style #/Color
101627-211/Carhartt Brown
101627-410/Dark Navy
101627-001/Black
FR STRIPED OUTERWEAR

Heavyweight, 13-ounce, 100% cotton FR duck with 11.5-ounce quilt lining: FR modacrylic batting quilted to FR twill face cloth. Brass front zipper with Nomex® FR zipper tape plus inside and outside protective flaps with snap hook-and-loop closure for electric-arc protection (Coat), and Nomex® FR rib-knit storm cuffs. Two inside patch pockets with FR hook-and-loop closures. Bibs include FR elastic suspenders and FR buckles. 13-ounce duck fabric is CGSB155.20-2000 certified. Yellow/Silver/Yellow 2-inch contrasting trim (RT80™ 220C N3000) with 3M™ Scotchlite™ reflective material (#9740) ANSI/NFPA 2112 approved reflective trim with 360° visibility around legs.

FR Striped Duck Traditional Coat / Quilt-Lined
101695
- Fleece-lined insulated stand-up collar with optional detachable FR hood [FRA265]
- Two large pockets with flaps and hook-and-loop closures
- Left pocket includes radio integration pass-through slot inside for mic
- Nomex® FR rib-knit storm cuffs
- Imported

Style #/Color
101695-001/Black
101695-434/Royal

FR Striped Duck Bib Overall / Quilt-Lined
101628
- Ankle-to-thigh brass leg zippers
- Chap-style double-front
- Multiple tool and utility pockets
- Imported

Style #/Color
101628-001/Black
101628-434/Royal
FR Striped Duck Bib Overall / Unlined
101703
- Ankle-to-above knee brass leg zippers
- Chap-style double-front
- Multiple tool and utility pockets
- Imported

Style #/Color
101703-001/Black
101703-434/Royal

FR Striped Coverall
101705
- 9-ounce, 100% cotton FR twill
- Pleated bi-swing back
- Triple-stitched main seams
- Multiple tool and utility pockets
- Imported

Style #/Color
100705-434/Royal
FR EXTREMES® COATS/PARKAS

9-ounce FR canvas 88% cotton/12% high-tenacity nylon. Fully insulated with 3M™ Thinsulate™ 200g Platinum Insulation FR. Unique sherpa-lined interior back panel for increased warmth. Left shoulder utility band for mic clip, left chest pocket has a radio integration pass-through slot, and four generous interior pockets: two upper and two lower. Interior pockets include an ID patch, left sleeve upper arm pocket angled for ease of use, Nomex® inside-waist adjustable drawcord to keep the weather out, heavy duty two-way Vislon® zipper with Nomex® FR zipper tape, full-length interior/exterior storm flap and hook-and-loop closure, grip-friendly zipper-pull, and clip-friendly D-ring loops under pocket flaps. Bib includes double knees and two reinforced kick panels on both outside and inside lining of lower leg hems, and back waistband elastic for comfortable fit.
FR Extremes® Arctic Coat 100784
- Insulated stand-up collar
- Accessory hood available separately (101392)
- Imported

Style #/Color 100784-410/Dark Navy

FR Extremes® Biberall 100785
- Ankle-to-thigh zipper on each leg
- Inside chest pocket
- Two reinforced back pockets
- Imported

Style #/Color 100785-410/Dark Navy

FR Extremes® Arctic Hood 101392
- ID patch inside
- Inside warming pouch pockets over ears
- Imported

Style #/Color 100783-410/Dark Navy
ONE SIZE FITS ALL
FR TWILL COVERALLS
The coveralls that cover a lot more than just your back out there. Built with two chest pockets with flaps and two pass-through pockets. Plus a left sleeve upper-arm pocket, and a brass front zipper with Nomex® FR zipper tape and inside and outside protective flap. Split-back construction with a pleated bi-swing back and triple-stitched main seams throughout for durability.

FR Traditional Twill Coverall
101017
• 9-ounce, FR twill: 100% cotton
• Spread collar
• Utility band on left chest
• Utility pocket on right leg
• Leg openings fit over boots for easy on and off
• Imported

Style #/Color
101017-410/Dark Navy
101017-250/Khaki
101017-033/Gray

FR Deluxe Coverall
102150
• 7-ounce, FR twill: 88% cotton/12% nylon
• Stand-up collar with snap closure
• Two utility bands on chest
• Two side-entry pass through pockets with snap closures; multiple tool and utility pockets
• Ankle-to-above knee brass leg zippers with Nomex® FR zipper tape
• Imported

Style #/Color
102150-410/Dark Navy
102150-250/Khaki
102150-033/Gray
FR RAINWEAR

FR Rain Raincoat
100447
- Chemical splash resistant
- Attached hood and stowaway functionality
- Lanyard pass-through for safety harness compatibility
- Imported

Style #/Color
100447-827/Bold Orange

FR Rainwear Bib Overall
100445
- High back with FR elastic suspenders and FR center-release buckles
- Non-conductive leg zippers to knee
- Imported

Style #/Color
100445-827/Bold Orange
FR MEN’S DENIM JEANS
Regardless of fit, this soft yet durable denim more than fills the need for a trustworthy pair of FR jeans. Featuring an arc-resistant button closure at the waist and a brass zipper fly with Nomex® FR zipper tape.

FR Rugged Flex® Jean — Straight Traditional Fit
101814
• 12.5-ounce, FR denim: 99% cotton/1% spandex
• Straight Traditional fit; sits slightly below the waist
• Two back pockets
• Imported

Style #:Color
101814-972/Deep Indigo Wash

FR Signature Denim Jean — Relaxed Fit
FRB100
• 11.75-ounce, FR denim: 100% cotton
• Relaxed fit; sits above the waist
• Two reinforced back pockets
• Imported

Style #:Color
FRB100-DNM/Denim
INDUSTRIAL HIGH-VISIBILITY ADDITIONAL INFORMATION

FLAME-RESISTANT

CAT 2
ATPV (CAL/CM²) 21

FR Utility Jean — Relaxed Fit
FRB004
- 14.75-ounce, FR denim: 100% cotton
- Relaxed fit; sits at the waist
- Two reinforced back pockets
- Imported

Style #/Color
FRB004-MDS/Midstone

FR Utility Denim Double-Front Jean — Relaxed Fit
100170
- 14.75-ounce, FR denim: 100% cotton
- Relaxed fit; sits at the waist
- Two reinforced back pockets
- Utility patch pocket on right leg
- Chap-style double front with cleanout opening for knee pads
- Imported

Style #/Color
100170-451/Midstone

FR Signature Denim Dungaree
FRB13
- 11.75-ounce, FR denim: 100% cotton
- Loose Original fit; sits slightly above the waist
- Multiple utility pockets
- Imported

Style #/Color
FRB13-DNM/Denim
FRB13-401/Classic Dark
FR MEN’S CANVAS WORKPANTS
LOOSE ORIGINAL FIT

Workpants made from the toughest FR canvas known to Carhartt. Loose Original fit featuring an arc-resistant button closure at the waist and a brass zipper fly with Nomex® FR zipper tape.

FR Midweight Canvas Pant – Loose Original Fit
FRB159
- Midweight 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon
- Sits slightly above the waist
- Cell phone pocket and multiple utility pockets on right leg
- Two reinforced back pockets
- Imported

Style #/Color
FRB159-DNY/Dark Navy
FRB159-GKH/Golden Khaki
FRB159-MOS/Moss
FR Canvas Cargo Pant
FRB240
- Midweight 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon
- Sits slightly above the waist
- Two large side cargo pockets with pen slots
- Two reinforced back pockets
- Imported

Style #/Color
FRB240-DNY/Dark Navy
FRB240-GKH/Golden Khaki
FRB240-BLK/Black

FR Washed Duck Work Dungaree
100791
- 11-ounce, FR duck: 88% cotton/12% high-tenacity nylon.
- Sits at the waist
- Left leg utility band
- Imported

Style #/Color
100791-001/Black
100791-246/Mid Brown
100791-410/Dark Navy
DOES ITS BEST WORK AGAINST SWEAT, STAINS AND FLAME

Up to code and our highest standards for durability and performance. Flame-Resistant Carhartt Force® combines over 127 years of hands-on experience with the hands down toughest tech we ever fit in a T-shirt. Built with FastDry® sweat-wicking technology and the ability to trap and release odors in the wash makes it the hardest working FR shirt to ever walk on the job site.

**A**

**FR Force Cotton Hybrid Shirt**

101698

- Original fit
- Button-down collar with button closure
- Two chest pockets with button closure
- Triple-stitched main seams
- Imported

Style #/Color
101698-410/Dark Navy
101698-051/Light Gray
101698-250/Khaki
101698-465/Medium Blue

**B**

**FR Force Cotton Long-Sleeve Henley**

100237

- Rib-knit henley collar and cuffs
- Durable left-chest pocket
- Imported

Style #/Color
100237-410/Dark Navy
100237-051/Light Gray
100237-250/Khaki
100237-465/Medium Blue
FR FORCE KNITS ORIGINAL FIT
FR FORCE HIGH-VISIBILITY KNITS
ORIGINAL FIT

FR High-Visibility Force Long-Sleeve T-Shirt Class 3
102905
- Rib-knit henley collar and cuffs
- Left chest pocket
- Durable left-chest
- Imported

Style #/Color
102905-323/Brite Lime

FR High-Visibility Force Hybrid Shirt
102843
- FR melamine buttons throughout
- Two chest pockets with button closure
- Extended sleeve plackets with two-button adjustable cuffs
- Triple-stitched main seams
- Imported

Style #/Color
102843-323/Brite Lime
SAFE THAT’S ANYTHING BUT SORRY

FR WOVEN BUTTON-DOWN ORIGINAL FIT

Button-down collar with button closure and FR melamine buttons throughout. Two chest pockets with flaps and button closures. Extended sleeve plackets with two-button adjustable cuffs. Triple-stitched main seams for durability.

FR Classic Twill Shirt
FRS160
- 7-ounce, FR twill: 88% cotton/12% high-tenacity nylon
- Imported

Style #/Color
FRS160-KHI/Khaki
FRS160-DNY/Dark Navy
FRS160-GRY/Gray
FRS160-MBL/Medium Blue
FRS160-608/Dark Crimson

FR Lightweight Twill Shirt
FRS003
- 6-ounce, FR twill: 88% cotton/12% high-tenacity nylon
- Imported

Style #/Color
FRS003-KHI/Khaki
FRS003-DNY/Dark Navy
FRS003-GRY/Gray
FRS003-465/Medium Blue
FRS003-629/H Red

FR Classic Plaid Shirt
101028
- 6.5-ounce, FR twill: 88% cotton/12% high-tenacity nylon
- Extended sleeve plackets with two-button adjustable cuffs
- Imported

Style #/Color
101028-316/Moss
101028-412/Navy
101028-245/Mid Brown/Navy
101028-033/Gray
101028-932/Dark Crimson/Black
101028-264/Golden Khaki
101028-608/Dark Crimson
FR WOVEN SNAP FRONT
ORIGINAL FIT

Snap-front closure. Spread collar with extended sleeve plackets and three-snap cuffs. Triple-stitched main seams for durability.

FR Snap-Front Shirt
101572
- 7.5-ounce, FR twill: 100% cotton
- Imported

Style #/Color
101572-250/Khaki
101572-410/Dark Navy

FR Snap-Front Plaid Shirt
102015
- 6.5-ounce, FR twill: 88% cotton/12% high-tenacity nylon
- Imported

Style #/Color
102015-412/Navy
102015-316/Moss

CAT 2
ATPV (CAL/CM²)
8.5

CAT 2
ATPV (CAL/CM²)
9.5

S M L XL 2XL 3XL 4XL 5XL
••••••• REGULAR
•••••• TALL
FR CANVAS SHIRTS
8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon. Snap front. Two chest pockets.

FR Canvas Shirt Jac
100432
• Original fit
• 7-ounce, FR twill lining
• Imported

Style #/Color
100432-201/Dark Brown
100432-001/Black
100432-316/Moss

FR Full Swing® Quick Duck® Shirt Jac
102682
• 8.5-ounce, FR canvas
• Rain Defender® durable water repellent
• Mighty Back™ bi-swing between shoulders for instant recovery
• Flex Elbow™ for less restriction
• Two inside pockets
• Utility band at left chest
• Two lower-front welt pockets
• Adjustable, two-snap cuffs
• Triple-stitched main seams for durability
• Locker loop facilitates hanging

Style #/Color
102682-410/Dark Navy

CAT 3
ATPV (CAL/CM²) 24

CAT 2
ATPV (CAL/CM²) 14
NEW AVAILABLE JULY 2017
FR FORCE®
RUGGED FLEX® FLEECE
RELAXED FIT
Warm 12.5-ounce, FR fleece: 95% cotton/5% spandex. Featuring both the benefits of Force® and the extra stretch and added ease of movement of Rugged Flex® technology.

FR Force Rugged Flex®
Quarter-Zip Fleece
101576
• Mock-neck collar with quarter-zip Vision® front zipper and Nomex® FR zipper tape
• Front hand-warmer pocket
• Imported

Style #/Color
101576-410/Dark Navy

FR Force Rugged Flex®
Hooded Fleece
101577
• Attached three-piece hood with adjustable FR drawcord
• Vision® front zipper with Nomex® FR zipper tape
• Two front hand-warmer pockets
• Map pocket on left side
• Imported

Style #/Color
101577-410/Dark Navy

FR Portage Jacket
101575
• Midweight
• Rain Defender® durable water-repellent finish
• High warmth-to-weight ratio, but still wind-resistant and breathable
• Two lower-front welt pockets
• Imported

Style #/Color
101575-410/Dark Navy
FLAMES CAN’T HOLD A CANDLE TO THESE FR EXTRAS

Complement your Carhartt FR gear with the rugged hats, liners, hoods, and base layer gear built to match.

**FR Base Force® Cold Weather Weight Top**
101245
- Relaxed fit
- 7.4-ounce, FR knit: 50% cotton/24% modal/24% supima/2% spandex.
- Fights odors and wicks sweat for warmth and comfort
- Self fabric crewneck and cuffs
- Imported

Style #/Color
100234-410/Dark Navy

**FR Base Force® Cold Weather Weight Bottom**
101246
- 7.4-ounce, FR knit: 50% cotton/24% modal/24% supima/2% spandex.
- Fights odors and wicks sweat for warmth and comfort
- NFPA 70E compliant only
- Imported

Style #/Color
101246-410/Dark Navy
FR ACCESSORIES

- **FR Hard Hat Liner**
  101200
  - 9-ounce, FR twill: 100% cotton + 11.7-ounce FR Polarec® Power Stretch® fabric lining: 68% modacrylic/29% rayon/3% spandex
  - Face mask pulls up over the nose
  - Lower-front crossover closure keeps out wind and protects the neck
  - Inside warming pouch pocket over ears
  - Imported

  Style #/Color
  101200-410/Dark Navy
  ONE SIZE FITS ALL

- **FR Double-Layer Force Balaclava**
  FRA003
  - 6-ounce, 2 ply FR knit: 48% modacrylic/48% Tencel®/4% spandex
  - Full facial protection extends below the neckline
  - Face mask pulls down below chin when not needed
  - Imported

  Style #/Color
  FRA003-DNY/Dark Navy
  FRA003-BLK/Black
  ONE SIZE FITS ALL

- **FR Fleece Hat**
  101578
  - 10.5-ounce, FR Polarec® Wind Pro® fleece: 44% viscose/39% modacrylic/14% para-aramid/3% spandex
  - High warmth-to-weight ratio while being highly wind-resistant and breathable
  - Fits well under a hard hat
  - Imported

  Style #/Color
  101578-410/Dark Navy
  ONE SIZE FITS ALL

- **FR Fleece Neck Gaiter**
  101580
  - 10.5-ounce, FR Polarec® Wind Pro® fleece: 44% viscose/39% modacrylic/14% para-aramid/3% spandex.
  - High warmth-to-weight ratio that’s highly wind-resistant and breathable
  - Imported

  Style #/Color
  101580-410/Dark Navy
  ONE SIZE FITS ALL
WOMEN’S FR: REMADE FOR THE DEMANDS OF HER EVERY DAY

From fit to function, Carhartt Women’s FR gear has been redesigned to better serve the #CarharttWoman that wears it. Every stitch and seam of this FR gear is engineered with the Carhartt Woman’s every move in mind. Equipped with the latest innovations and technologies including Full Swing® for increased mobility, Rugged Flex® for added stretch and recovery, plus the odor-fighting, sweat-wicking powers of Carhartt Force.® Because heat and flames don’t take it any easier on a woman. Neither does this gear.

KEEPS YOU COOL AND STILL PACKS HEAT

The hotter it gets, the harder these shirts work. Because Women’s FR Force® gear combines over 127 years of hands-on experience with the hands down toughest tech we ever fit in a shirt. Featuring FastDry® sweat-wicking technology, plus odor-fighting abilities, so you don’t have to worry about anything getting in your way of work.

**A**

**Women’s FR Force Cotton Hybrid Shirt**
102687
- 6.75-ounce, 100% cotton jersey
- Slightly fitted
- Mesh side panel extends to back yoke
- Triple-stitched main seams for durability
- Imported

Style #/Color
102687-250/Khaki
102687-410/Dark Navy
102687-465/Medium Blue

**B**

**Women’s FR Rugged Flex® Twill Shirt**
102459
- 7-ounce FR twill: 87% cotton/7% high-tenacity nylon/5% polyester/1% spandex
- Relaxed fit
- Button-down collar
- Adjustable cuffs with button closure
- Triple-stitched main seams for durability
- Imported

Style #/Color
102459-410/Dark Navy

**C**

**Women’s FR Force Cotton Long-Sleeve Crewneck T-Shirt**
102685
- 6.75-ounce, 100% cotton jersey
- Slightly fitted
- Rib-knit crewneck collar and cuffs
- Drop tail adds coverage
- Imported

Style #/Color
102685-410/Dark Navy

**D**

**Women’s FR Force Cotton Long-Sleeve Henley**
102686
- 6.75-ounce, 100% cotton jersey
- Slightly fitted
- Rib-knit Henley collar and cuffs
- Drop tail adds coverage
- Imported

Style #/Color
102686-410/Dark Navy

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**CAT 2**

ATPV (CAL/CM²) 8.9

NEW AVAILABLE JULY 2017
**Women’s FR Rugged Flex® Canvas Pant – Original Fit**
102689
- 9-ounce, FR canvas: 98% cotton/2% spandex
- Mid-front rise, sits just below the waist
- Higher back for added coverage
- Two reinforced back pockets
- Leg openings fit over work boots
- Imported

Style #/Color
102689-410/Dark Navy
102689-264/Golden Khaki

**Women’s FR Rugged Flex® Jean – Original Fit**
102688
- 11-ounce, 69% cotton/30% modacrylic/1% elastic
- Mid-front rise, sits just below the waist
- Higher back rise for added coverage
- Imported

Style #/Color
102688-417/Premium Dark

**INDUSTRIAL HIGH-VISIBILITY ADDITIONAL INFORMATION**
**FLAME-RESISTANT**

<table>
<thead>
<tr>
<th>CAT 2</th>
<th>NEW AVAILABLE JULY 2017</th>
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<tbody>
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**Women’s FR Rugged Flex® Canvas Pant – Original Fit**
102689
- 9-ounce, FR canvas: 98% cotton/2% spandex
- Mid-front rise, sits just below the waist
- Higher back for added coverage
- Two reinforced back pockets
- Leg openings fit over work boots
- Imported

Style #/Color
102689-410/Dark Navy
102689-264/Golden Khaki

**Women’s FR Rugged Flex® Jean – Original Fit**
102688
- 11-ounce, 69% cotton/30% modacrylic/1% elastic
- Mid-front rise, sits just below the waist
- Higher back rise for added coverage
- Imported

Style #/Color
102688-417/Premium Dark

**INSEAM**

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</table>
WOMEN’S FR RUGGED FLEX®
RELAXED FIT
7-ounce, FR twill: 87% cotton/7% high-tenacity nylon/ 5% polyester/1% spandex. Rugged Flex® durable stretch technology for ease of movement.
WOMEN’S FR FULL SWING® QUICK DUCK® OUTERWEAR

8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon with Rain Defender® durable water repellent. Sherpa lining in body. Quick Duck® fabric is 20% lighter but just as warm as heavier outerwear, Insulated with 150g 3M™ Thinsulate™ Platinum Insulation FR. Attached hoods with adjustable Nomex® drawcord plus two inside patch pockets with FR hook-and-loop closures.

• Mighty Back™ bi-swing between shoulders for instant recovery
• Flex Elbow™ for less restriction
• Freedom Gusset™ under the arms
• Rain Defender® durable water repellent
• Two lower-front pockets with zipper closure
• Imported

Style #/Color
102000-410/Dark Navy
102694-211/Carhartt Brown
WOMEN’S FR BASICS
The hardworking, comfortable FR basics you need for a long day on the job. Cut to fit you, not the rest of the guys on your crew.

Women’s FR Midweight Canvas Active Jac
101629
- 8.5-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth
- Quilt-lined hood
- Brass front zipper with Nomex® FR zipper tape plus inside and outside protective flaps with snap closure for electric-arc protection
- Imported

Style #: Color
101629-410: Dark Navy
101629-211: Carhartt Brown
**Women’s FR Force Cotton Long-Sleeve T-Shirt**

101107

- 6.75 ounce knit: 100% cotton FR jersey knit
- Relaxed fit
- Carhartt Force® fights odors and its FastDry® technology wicks away sweat for comfort
- Rib-knit crewneck collar
- Imported

Style #/Color
101107-410/Dark Navy
101107-051/Light Gray

**Women’s FR Signature Denim Jean**

101249

- 11.75-ounce, FR denim: 100% cotton
- Relaxed fit/relaxed fitting seat and thigh
- Triple-stitched main seams for durability
- Imported

Style #/Color
101249-407/Denim

**Women’s FR Classic Twill Shirt**

WFRS160

- 7-ounce, FR twill: 88% cotton/12% high-tenacity nylon
- Original Fit
- Button-down collar
- FR melamine buttons
- Two chest pockets with flaps and button closures
- Triple-stitched main seams for durability
- Shaped shirttail hem
- Imported

Style #/Color
WFRS160-DNY/Dark Navy
WFRS160-KHI/Khaki

**Women’s FR Canvas Work Pant**

WFRB159

- Midweight 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon
- Original Fit
- Relaxed seat and thigh
- Contoured waistband
- Mid-rise waist
- Straight leg opening
- Imported

Style #/Color
WFRB159-DNY/Dark Navy
WFRB159-GKH/Golden Khaki
HIGH VISIBILITY
THE STRIPES YOU EARN JUST STEPPING FOOT ON THE JOB

Workplace safety is a two-way street. And doing your part to stay safe out there means making yourself visible to co-workers and cars. That’s why, for all the dangerous jobs you do, Carhartt makes color enhanced and high-visibility gear designed to keep you working safely. From rugged, durable, water-repellent outerwear, to high-performing shirts equipped with Carhartt Force® technology is the workwear you want for when playing it safe just has to come with the territory.

HIGH-VISIBILITY WATERPROOF OUTERWEAR

250-denier, polyester shell plus 3M™ Scotchlite™ Reflective material, segmented trim #5510 maintains performance through 75 home launderings. Meets ANSI / ISEA 107. Snap-on hood with adjustable drawcord, two front utility bands at shoulder, heavy-duty zipper with storm flap, two inside pockets with hook-and-loop closure. Not only do you stay visible out there, you also stay dry.

A High-Visibility Class 3 Waterproof Sherwood Jacket
100787
• Left chest map pocket with waterproof zipper closure
• Brushed polyester quilt lining
• Two lower-front double pockets with top entry and side hand warmer entry
• Two inside pockets with hook-and-loop closure
• Imported

Style #/Color
100787-323/Brite Lime

B High-Visibility Class 3 Waterproof Jacket
100499
• 100% polyester mesh lining in body
• 100% nylon taffeta lining in sleeves and hood
• Two lower-front pockets with zipper closure and storm flaps
• Two inside pockets with hook-and-loop closure
• Imported

Style #/Color
100499-323/Brite Lime

C High-Visibility Class E Waterproof Pant
100497
• 100% polyester mesh lining in seat and thigh
• 100% nylon taffeta lining from knee down
• Full-leg, two-way zipper with double storm-channel flaps
• Extended chap-style double front cleanouts for knee pads
• Imported

Style #/Color
100497-323/Brite Lime
HIGH-VISIBILITY OUTERWEAR

Heavyweight, 12-ounce, firm-hand 100% ring-spun cotton duck with a nylon lining quilted to artic-weight polyester insulation. Meets the performance requirements of CSA-Z96-09 Class 1. Yellow/Silver/Yellow 2-inch contrasting trim (RT86™ 220C C3000) with 3M™ Scotchlite™ Reflective material (#9740) ANSI approved reflective trim.

COLOR ENHANCED FLEECE HEADWEAR

100% polyester fleece for warmth with a Carhartt logo sewn on the front. One size fits all. Imported.
HIGH-VISIBILITY FLEECE

10.5-ounce, 100% polyester fabric with Stain Breaker® technology to release stains and 3M™ Scotchlite™ Reflective material, segmented trim #5510 maintains performance through 75 home launderings. Meets ANSI / ISEA 107. Each sweatshirt features a three-piece adjustable hood, brass-zipper front closure, stretchable, spandex-reinforced rib-knit cuffs and waistband, and two front hand warmer pockets.

A
High-Visibility Zip-Front Class 3 Thermal-Lined Sweatshirt
100504
• Original Fit
• 100% polyester thermal lining including hood
• Imported

Style #:/Color
100504-323/Brite Lime
100504-824/Brite Orange

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B
High-Visibility Zip-Front Class 3 Sweatshirt
100503
• Original Fit
• Left pocket includes hidden storage pocket with hook-and-loop closure
• Imported

Style #:/Color
100503-323/Brite Lime
100503-824/Brite Orange

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C
High-Visibility Class 2 Vest
100501
• 100% polyester mesh
• Left-chest pocket with pen stall
• Hook-and-loop closure
• 3M™ Scotchlite™ Reflective material, #8906 maintains performance through 30 home launderings
• Imported

Style #:/Color
100501-323/Brite Lime
100501-824/Brite Orange

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323 824
Feeling comfortable on the job goes a long way towards staying safe. That’s why we’ve added the Force® technologies of FastDry® and Stain Breaker® into our men’s Relaxed Fit, 4.25-ounce bird’s-eye knit 100% polyester color enhanced and high-visibility shirts. With the power to wick away sweat and release stains in the wash, a tagless neck label,
left chest pocket, and side-seamed construction to minimize twisting, you stay looking and feeling comfortable all throughout your shift. 3M™ Scotchlite™ Reflective material, segmented trim #5510 maintains performance through 75 home launderings. Meets ANSI / ISEA 107.

**HIGH-VISIBILITY SHIRTS + FORCE**

**Force High-Visibility Short-Sleeve Class 2 T-Shirt**

100495
- Rib-knit crewneck collar
- 3M™ Scotchlite™ Reflective Material
- Imported

Style #/Color
100495-323/Brite Lime
100495-824/Brite Orange

**Force High-Visibility Long-Sleeve Class 3 T-Shirt**

100496
- Rib-knit crewneck collar and cuffs
- 3M™ Scotchlite™ Reflective Material
- Imported

Style #/Color
100496-323/Brite Lime
100496-824/Brite Orange
REFLECTIVE STRIPING

IMPROVE VISIBILITY WITH REFLECTIVE STRIPING. ADD TO ANY FR COAT, JACKET, BIB OR COVERALL.

Carhartt uses 3M™ Scotchlite™ Reflective Material because 1 in 3 garments that don’t use 3M™ Scotchlite™ Reflective Material are not bright enough to meet relevant safety standards right out of the package, even though they are labeled as compliant*.

Carhartt FR and 3M: Outworking them all to keep workers safe.

FOR MORE INFORMATION OR TO PLACE AN ORDER, PLEASE CALL CARHARTT AT 800-833-3118 AND ASK FOR CYC.

*Based on a study by 3M of seventy-nine vests purchased on the open market (all using components other than 3M™ Scotchlite™ Reflective Material), 33% failed the ANSI 107 test for initial brightness. These data were verified by third party testing.

3M and Scotchlite are trademarks of 3M, used under license in Canada.
OSHA General Duty Clause
- Employers are required to provide their employees with a place of employment that is free from recognizable hazards that are causing or likely to cause death or serious harm to employees.

OSHA 1910.269
- Federal regulation that defines the safety practices of employees working in the generation, transmission and distribution of electricity.
- Prohibits clothing that, when exposed to flames or arcs, could increase the extent of wearer injury. Employers must determine appropriate clothing based on an evaluation of potential hazards in the work environment. Clothing made from flame-resistant materials is acceptable under the Rule; i.e., clothing that meets the requirements of ASTM F1506.

National Electric Safety Code
- National Electrical Safety Code (NESC) sets rules for safeguarding personnel during installation, operation, or maintenance of electric supply and communication lines and associated equipment.
- States that employers must conduct a hazard analysis to determine the potential arc exposure for employees working on or near energized equipment. Arc rated clothing required if exposure is greater than 2 cal/cm².

Standard for electrical safety in the workplace
- The 70E standard addresses electrical hazards in the workplace and supplements the NESC by focusing on protecting the worker from electrical hazards. The objective of this standard is to provide protection to workers based on the potential electrical exposure energy to which they could be exposed. 70E mandates that employers conduct a hazard risk assessment to determine the potential arc exposure for employees who work on or near energized parts or equipment.
- NFPA 70E requires that employees wear proper arc-rated Flame Resistant (FR) clothing whenever there is possible exposure to an arc flash event sufficient to cause a second degree burn. Such FR protective clothing must be rated for protection from electric arcs so they can be properly matched to the appropriate hazard levels. This arc rating, or ATPV, appears on the labeling of all FR protective apparel for easy referencing. Matching the arc rating of the Flame Resistant apparel with the hazard rating maximizes worker protection against the chance of burn injury or death.

Standard on flame-resistant garments for protection of industrial personnel against flash fire
- NFPA 2112 standard provides minimum requirements for the design, construction, evaluation and certification of flame resistant (FR) clothing for use by industrial personnel exposed to potential flash fire situations. It does not attempt to provide any guidance on matching the PPE to the quantified hazards – that is what NFPA 2113 is designed for.

Standard on the fundamentals of combustible dust
- NFPA 652 standard provides the general requirements for managing combustible dust fire and explosion hazards. It states that when FR clothing is required, it must comply with the requirements of NFPA 2112 and be selected, procured, inspected, worn, and maintained in accordance with NFPA 2113.

Standard on selection, care, use, and maintenance of flame-resistant garments for protection of industrial personnel against flash fire
- Provides minimum requirements for the selection, care, use, and maintenance of Flame Resistant garments compliant with NFPA 2112 for use in potential flash fire situations. This standard reduces the potential risks caused by incorrect maintenance, contamination, or damage to FR clothing.

American National Standard for high-visibility safety apparel and accessories
- ANSI/ISEA 107 provides performance requirements for conspicuous materials to be used in high-visibility safety apparel (HVSA) and specifies minimum amounts of background, retroreflective and combined-performance materials. The 2015 edition continues to present three performance classes of garments based on the amount of visible materials and design attributes incorporated into the final garment configuration. The standard now identifies garment types based on expected use settings and work activities being performed. These are designated as off-road (type O), roadway and temporary traffic control (type R), or public safety activities (type P).
FREQUENTLY ASKED QUESTIONS

1. Who is Carhartt Flame-Resistant (FR) clothing designed for?
   Carhartt FR Clothing is designed for electricians and workers in the utility, oil, gas and petrochemical fields who are at risk of exposure to electric arc flashes and flash fires, which could cause severe or fatal burn injuries. Typical candidates for FR clothing include electric linemen, pipeline and refinery workers, as well as industrial electricians.

2. How does Carhartt FR clothing help protect against burn injury?
   Through the use of flame-resistant chemicals or fabric blends, Carhartt FR Clothing is designed to self-extinguish within seconds after the source of ignition is removed, limiting the degree of burn and body burn percentage. It is not designed to be flameproof; it is flame-resistant.

3. Can the flame-resistant chemicals be washed out?
   No. Carhartt FR Clothing is guaranteed to be flame-resistant for the useful life of the garment regardless of the number of launderings, provided garment-care instructions are followed.

4. How can Carhartt FR clothing be distinguished from traditional Carhartt clothing?
   Carhartt FR Clothing is clearly identified with a “FR Carhartt” patch in place of the traditional Carhartt patch. Product hang tags and HRC labels also help distinguish Carhartt flame-resistant products.

5. What is a PPE category?
   A PPE category is a rating for FR clothing based on the ATPV rating that indicates the level of protection the garment provides. There are four PPE categories ranging from 1 to 4, with a PPE category of 1 representing the least protection, and a PPE category of 4 representing the most protection. The NFPA 70E consensus standard assigns these categories based on the electrical maintenance tasks to be performed, and each PPE category relates to a specific range of ATPV’s. For example, PPE category 2 would include ATPVs greater or equal to 8 cal/cm^2 but less than 25 cal/cm^2.

6. What is an ATPV?
   An Arc Thermal Performance Value (ATPV) is a rating assigned to flame-resistant clothing indicating the level of electrical arc flash protection provided. Higher-weight (e.g., thicker, denser) fabrics typically have higher ATPVs and provide increased protection (as does the layering of FR clothing). All Carhartt FR Clothing has the ATPV marked on the inside label for easy reference.

7. What is EBT?
   Like ATPV, Breakopen Threshold Energy (EBT) is a rating assigned to FRC indicating the level of protection provided. EBT is used when ATPV cannot be measured due to flame-resistant fabric breakopen. EBT is also measured in calories per centimeter squared (cal/cm^2).

8. Can Carhartt FR clothing be repaired?
   Yes, Carhartt FR Clothing can be repaired, but repairs must be made with fabrics and sewing threads that have at least the same FR characteristics as the original garment.

9. Is flame-resistant thread required for embroidery applications?
   None of the current regulations governing the use of flame-resistant clothing specifically require the use of flame-resistant thread for embroidery applications. However, Carhartt recommends using flame-resistant thread for embroidery or emblem attachment.

10. Can I use DEET on flame-resistant clothing?
    No. DEET is one of the most effective mosquito repellents on the market, but it should only be used on the skin, never on FR clothing. For the most effective mosquito and tick protection, use DEET-based repellents on the skin (especially on exposed skin) and use a permethrin (the active ingredient in most lice shampoos) product washed into or applied to flame-resistant clothing. These products do not add any appreciable flammability to FR clothing and therefore do not affect its flame-resistant properties. When using permethrin in a spray form, use the WATER-BASED formulas only. Propellants are almost always flammable in this application, so the powder form washed into the clothing or the WATER-BASED spray formula is recommended.
PROPER CARE AND USE OF CARHARTT FR

PROPER CARE

Follow the manufacturer care instructions located on the inside tag of each FR garment, and these guidelines when home laundering your Carhartt FR:

- Wash garment with normal laundry detergent separately from non-FR garments in cold-warm water
- **DO NOT** use bleach (or detergents containing bleach/hydrogen peroxide)
- **DO NOT** use stain remover
- **DO NOT** use starch
- **DO NOT** use fabric softener/dryer sheets

PROPER USE

Follow your company’s safety requirements to determine the standards and calorie rating your garment must meet when working in hazardous areas.

- Carhartt recommends flame resistant clothing be worn as base layers under FR garments
- Garments should have a reasonable fit with no modifications that will reduce its effectiveness
- Prevent additional exposure to skin (keep garments buttoned and sleeves rolled down)
- Keep shirts tucked in when in a hazardous area
- Do not apply DEET to FR clothing — **DEET IS FLAMMABLE**

USEFUL LIFE & REPAIRS

Regularly inspect your FR garments. Replace garments once they are past their useful life:

- Torn/ripped fabric
- Open seams/holes
- Fabric is frayed or threadbare
- Garment has been bleached
- Garment is soiled with flammable substances

Carhartt FR clothing can be repaired. The FR fabrics and Nomex® threads used for repairs should be equivalent in performance and FR characteristics to those used in the original construction of the garment.

CARHARTT FR IS GUARANTEED FLAME-RESISTANT FOR THE USEFUL LIFE OF THE GARMENT, PROVIDED MANUFACTURER CARE INSTRUCTIONS ARE FOLLOWED
CARHARTT FR LAYERED TESTING

Many people ask about arc ratings when flame-resistant clothing is layered. The total arc rating cannot be determined by adding the ratings of the two items. In most cases the total arc rating is higher than the number calculated by simply adding the arc ratings from the two items. Layered testing is the only way to determine the total arc rating for layered FR garments.

Carhartt has conducted layered testing for a variety of combinations, using some of our most popular FR clothing styles. The resulting layered arc rating of the various combinations are listed on the table below for your reference.

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<th>EQUALS THIS ARC RATING</th>
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<td>ATPV = 30 cal/cm²</td>
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<td>[8.9 cal/cm²]</td>
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Testing Conducted for Carhart Inc. by Kinectrics High Current Laboratory, Toronto, Ontario, Canada
CUSTOM NON-STOCK SIZING

Some styles come in sizes that don't work with the majority of customers. So when one or more of these Non-Stock Sizes is needed, they require longer lead times (typically 8-10 weeks), freight charges (free above $500), order increments [by style multiples of minimum order number] and an “ALL ORDERS FINAL” return policy [no returns outside manufacturer defect]. For more information on placing custom order, call Customer Service at (800) 786-3916. Orders can be placed by email at Industrial_Sales@carhartt.com or by faxing them to (800) 217-2895.

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<td>101659</td>
<td>FR Utility Denim Double-Front Jean – Relaxed Fit</td>
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<tr>
<td>100234</td>
<td>101669</td>
<td>FR Force Cotton Short-Sleeve T-Shirt</td>
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<td>FR Force Cotton Long-Sleeve T-Shirt</td>
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<td>101671</td>
<td>FR Force Cotton Long-Sleeve Henley</td>
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<td>FR Extremes® Arctic Coat</td>
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<td>101638</td>
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<td>101647</td>
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<td>101634</td>
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<td>101642</td>
<td>FR Duck Traditional Coat / Quilt-Lined</td>
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<td>101649</td>
<td>FR Duck Active Jac / Quilt-Lined</td>
</tr>
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<td>101650</td>
<td>FR Duck Bomber Jacket / Quilt-Lined</td>
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<td>101625</td>
<td>101652</td>
<td>FR Lanyard Access Jacket / Quilt-Lined</td>
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<td>101626</td>
<td>101640</td>
<td>FR Duck Bib Overall / Quilt-Lined</td>
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<td>FR Duck Bib Overall / Unlined</td>
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<td>101695</td>
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<td>102957</td>
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<td>FR Signature Denim Jean – Relaxed Fit</td>
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<tr>
<td>C003</td>
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<td>Duck Traditional Coat</td>
</tr>
<tr>
<td>J130</td>
<td>102152</td>
<td>Quilted-Flannel-Lined Sandstone Active Jac</td>
</tr>
<tr>
<td>J140</td>
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<td>Quilted-Flannel-Lined Duck Active Jac</td>
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<td>J162</td>
<td>102644</td>
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</tr>
<tr>
<td>R01</td>
<td>102157</td>
<td>Duck Bib Overalls</td>
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<td>R41</td>
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<td>Quilt-Lined Zip-To-Thigh Bib Overalls</td>
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<td>B11</td>
<td>102170</td>
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<td>B13</td>
<td>102169</td>
<td>Loose/Original-Fit Work Dungaree</td>
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<td>B17</td>
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<td>B136</td>
<td>103003</td>
<td>Double-Front Work Dungaree</td>
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<td>B151</td>
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<td>Canvas Work Dungaree</td>
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<td>V33</td>
<td>102645</td>
<td>Mock-Neck Vest</td>
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<tr>
<td>WFRB159</td>
<td>102133</td>
<td>Women’s FR Canvas Work Pant</td>
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SIZING CHARTS – MEN’S

MEN’S BODY MEASUREMENTS (ALL EXCEPT NON-FR BIB OVERALLS, BIBERALLS & COVERALLS)

<table>
<thead>
<tr>
<th>SMALL</th>
<th>MEDIUM</th>
<th>LARGE</th>
<th>X-LARGE</th>
<th>2X-LARGE</th>
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<th>5X-LARGE</th>
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<tr>
<td>Chest</td>
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<td>36</td>
<td>38</td>
<td>40</td>
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<tr>
<td>Waist</td>
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<td>30</td>
<td>32</td>
<td>34</td>
<td>36</td>
<td>38</td>
<td>40</td>
<td>42</td>
</tr>
<tr>
<td>Hip (Seat)</td>
<td>34</td>
<td>36</td>
<td>38</td>
<td>40</td>
<td>42</td>
<td>44</td>
<td>46</td>
<td>48</td>
</tr>
</tbody>
</table>

NOTE: If your measurement falls between sizes, buy the larger size.

HOW TO MEASURE

Chest:
Measure just under arms and across shoulder blades holding the tape firm and level. If your chest falls between sizes, order the next size up.

Natural Waist:
Bend side to side and find the natural bend in your body; this is your natural waist. Note: It may not be the smallest point.

Hip/Seat:
Measure the fullest point between your natural waist and crotch.

Inseam:
Measure from your crotch to the desired length on body. You may also measure pants that you currently own and like. Lay the garment flat and smooth out. Measure on the front from the crotch point along the seam to the hem for the inseam length.

For best results, measure over your undergarments.

HEIGHT CHART

SHORT 5’3” to 5’7”
REGULAR 5’7” to 5’11”
TALL 5’11” to 6’3”

PANTS & SHORTS FITS

Straight Traditional Fit
Slim seat and thigh

Relaxed Fit
Relaxed seat and thigh

Loose Original Fit
Full seat and thigh

TOPS FITS

Slim Fit
Our leanest fit

Relaxed Fit
A closer fit to the body

Original Fit
The most room to move

BIB OVERALLS

STYLE #: R27 / R41

- If you fall between sizes, size up
- Size to the largest part of your waist
- Order based on your normal pant inseam. For example, if you wear a 32” inseam pant, you would wear a 32” inseam bib overall

<table>
<thead>
<tr>
<th>WAIST MEASUREMENT at largest point</th>
<th>28</th>
<th>30</th>
<th>32</th>
<th>34</th>
<th>36</th>
<th>38</th>
<th>40</th>
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<th>52</th>
<th>54</th>
<th>56</th>
<th>58</th>
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<tbody>
<tr>
<td>Recommended Size If Worn With Undergarments or Lightweight Layers</td>
<td>30</td>
<td>32</td>
<td>34</td>
<td>36</td>
<td>38</td>
<td>40</td>
<td>42</td>
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<td>52</td>
<td>54</td>
<td>56</td>
<td>58</td>
<td>60</td>
</tr>
<tr>
<td>Recommended Size If Worn Over Heavier Shirt &amp; Pants</td>
<td>32</td>
<td>34</td>
<td>36</td>
<td>38</td>
<td>40</td>
<td>42</td>
<td>44</td>
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<td>54</td>
<td>56</td>
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**WOMEN’S BODY MEASUREMENTS**

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<th>Small</th>
<th>Medium</th>
<th>Large</th>
<th>X-Large</th>
<th>XXL</th>
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<td>4</td>
<td>6</td>
<td>8</td>
<td>10</td>
<td>12</td>
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<tr>
<td>Bust</td>
<td>33</td>
<td>34</td>
<td>35</td>
<td>36</td>
<td>37</td>
<td>38</td>
</tr>
<tr>
<td>Natural Waist</td>
<td>27</td>
<td>28</td>
<td>29</td>
<td>30</td>
<td>31</td>
<td>32</td>
</tr>
<tr>
<td>Hip (Seat)</td>
<td>36</td>
<td>37</td>
<td>38</td>
<td>39</td>
<td>40</td>
<td>41</td>
</tr>
<tr>
<td></td>
<td>14</td>
<td>16</td>
<td>18</td>
<td>20</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Bust</td>
<td>41½</td>
<td>43</td>
<td>45</td>
<td>45½</td>
<td>47½</td>
<td></td>
</tr>
<tr>
<td>Natural Waist</td>
<td>35½</td>
<td>38</td>
<td>40½</td>
<td>40½</td>
<td>42½</td>
<td></td>
</tr>
<tr>
<td>Hip (Seat)</td>
<td>44½</td>
<td>46½</td>
<td>48½</td>
<td>50½</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

- For Outerwear, Bibs, and Tops: If you prefer a slimmer fit or are between sizes, try sizing down.
- For Bottoms: If your measurement falls between sizes, buy the larger size.

**HOW TO MEASURE**

**Bust:**
- Measure the fullest part of your bust, keeping the measuring tape parallel to the floor.

**Natural Waist:**
- Bend side to side and find the natural bend in your body; this is your natural waist.
- Note: It may not be the smallest point.

**Hips:**
- Measure the fullest part of your hips, approximately 8” below the natural waist.

**Inseam:**
- Measure from your crotch down to the desired length on body. You may also measure pants that you currently own and like. Lay the garment flat and smooth out. To get the inseam length, measure on the front from the crotch point, along the seam, to the hem.
- For best results, measure over your undergarments.

**WOMEN’S TOPS FIT**

- **Slightly Fitted**
  - Fit flows over the contours of the body.
  - Allows the most ease over body.
  - Subtle shape for maximum range of motion.

- **Relaxed Fit**
  - Gives shape without being snug.

**WOMEN’S PANT FIT**

- **Slim Fit**
  - Mid-rise sits just below the waist.
  - Fitted through the hip and thigh.
  - Tough enough for work, feminine enough for the weekends.

- **Original Fit**
  - Mid-rise sits just below the waist.
  - Easy fit through the hip and thigh.
  - A classic look you can wear anywhere and everywhere.

- **Relaxed Fit**
  - Mid-rise sits just below the waist.
  - Relaxed through the hip and thigh.
  - Our roomiest fit gives you plenty of room to move throughout the workday.

**PANT INSEAM LENGTH CHART**

<table>
<thead>
<tr>
<th></th>
<th>Short</th>
<th>Regular</th>
<th>Tall</th>
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<tbody>
<tr>
<td>Inseam Measurement</td>
<td>29”-30”</td>
<td>31”-32”</td>
<td>33”-34”</td>
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SIZING CHARTS – WOMEN’S

LEG OPENINGS

OUTERWEAR CENTER BACK LENGTHS

<table>
<thead>
<tr>
<th>Vests</th>
<th>Jackets</th>
</tr>
</thead>
<tbody>
<tr>
<td>24”-26.5”</td>
<td>25.5”-29”</td>
</tr>
</tbody>
</table>

BIB OVERALL (LINED)

STYLE #: 102743
- Size to the largest part of your body
- Reference the inseam length chart and body measurement chart for guidance
- Measurements assume bib overall is layered over cold weather clothing. If you won’t be layering, you may need to size down.

COVERALL (UNLINED)

STYLE #: 102450
- Size to the largest part of your body
- Reference the inseam length chart and body measurement chart for guidance
- If you plan to layer over pants, you may need to size up. If you won’t be layering, you may need to size down.
# LICENSEES

## CARHARTT LICENSEE INFORMATION

Carhartt licenses the manufacture and marketing of certain products to other companies. For sales information, marketing materials and product images for Carhartt-licensed products, please contact the company representatives listed below.

### CARHARTT FOOTWEAR

<table>
<thead>
<tr>
<th>Company</th>
<th>Contact</th>
<th>Phone Number</th>
<th>Email Address</th>
<th>Hours</th>
</tr>
</thead>
<tbody>
<tr>
<td>Black Diamond Group</td>
<td>Terri Murray</td>
<td>(781) 939-7842</td>
<td><a href="mailto:tmurray@bdboots.com">tmurray@bdboots.com</a></td>
<td>8:30am – 5:00pm EST</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
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If there are any problems contacting Terri directly, you can call Customer Service at (855) 277-8944

### CARHARTT MEDICAL SCRUBS

<table>
<thead>
<tr>
<th>Company</th>
<th>Contact</th>
<th>Phone Number</th>
<th>Email Address</th>
<th>Hours</th>
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<tbody>
<tr>
<td>CID Resources, Inc.</td>
<td></td>
<td>(877) 554-3306</td>
<td><a href="mailto:contactus@cidresources.com">contactus@cidresources.com</a></td>
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### CARHARTT BELTS & WALLETS

<table>
<thead>
<tr>
<th>Company</th>
<th>Contact</th>
<th>Phone Number</th>
<th>Email Address</th>
<th>Hours</th>
</tr>
</thead>
<tbody>
<tr>
<td>American Accessories</td>
<td></td>
<td>(866) 892-0491</td>
<td><a href="mailto:orders@americanaccessoriesinc.com">orders@americanaccessoriesinc.com</a></td>
<td>8am – 5pm EST</td>
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### CARHARTT SAFETY EYEWEAR

<table>
<thead>
<tr>
<th>Company</th>
<th>Contact</th>
<th>Phone Number</th>
<th>Email Address</th>
<th>Hours</th>
</tr>
</thead>
<tbody>
<tr>
<td>Pyramex Safety</td>
<td>David Fish</td>
<td>(800) 736-8673</td>
<td><a href="mailto:dfish@pyramexsafety.com">dfish@pyramexsafety.com</a></td>
<td>7:30am – 5:30pm Central</td>
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### CARHARTT SOCKS

<table>
<thead>
<tr>
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<th>Contact</th>
<th>Phone Number</th>
<th>Email Address</th>
<th>Hours</th>
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</thead>
<tbody>
<tr>
<td>Renfro Corporation</td>
<td>Kevin Venable</td>
<td>(336) 719-8415</td>
<td><a href="mailto:kevinvenable@renfro.com">kevinvenable@renfro.com</a></td>
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### CARHARTT GLOVES

<table>
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<tr>
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<th>Phone Number</th>
<th>Email Address</th>
<th>Hours</th>
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</thead>
<tbody>
<tr>
<td>Gordini</td>
<td>Matt Roberts</td>
<td>(800) 467-3464</td>
<td><a href="mailto:Matt_Roberts@gordini.com">Matt_Roberts@gordini.com</a></td>
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### CARHARTT WORK BAGS, PACKS & GEAR

<table>
<thead>
<tr>
<th>Company</th>
<th>Contact</th>
<th>Phone Number</th>
<th>Email Address</th>
<th>Hours</th>
</tr>
</thead>
<tbody>
<tr>
<td>5 Horizons Group, LLC</td>
<td>Lisa Giess</td>
<td>(855) 670-9930 Ext. 126</td>
<td><a href="mailto:lisa.giess@5horizonsgroup.com">lisa.giess@5horizonsgroup.com</a></td>
<td>8:30am – 5pm CST</td>
</tr>
</tbody>
</table>
Customers consistently choose Carhartt Core styles year after year, and we have set higher levels of maintained inventory for these styles. This list of Carhartt Core will evolve and expand over the next year as we execute our inventory strategy to better serve our customers and consumers.

### Core Styles Featured in 2017 Industrial Catalog

<table>
<thead>
<tr>
<th>Style</th>
<th>Color(s)</th>
<th>Product Description</th>
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<td>BLK, CLH, BRN, BOG, NVY, BLM, DKB</td>
<td>Acrylic Watch Hat</td>
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<tr>
<td>B11</td>
<td>BRN, DES, BLK</td>
<td>Washed-Duck Work Dungaree</td>
</tr>
<tr>
<td>B13</td>
<td>DST, DPS, STW</td>
<td>Loose / Original-Fit Work Dungaree</td>
</tr>
<tr>
<td>B17</td>
<td>DST, STW</td>
<td>Relaxed-Fit Tapered-Leg Jean</td>
</tr>
<tr>
<td>B136</td>
<td>DKB</td>
<td>Washed-Duck Double-Front Work Dungaree</td>
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<tr>
<td>B147</td>
<td>TAN</td>
<td>Canvas Work Short</td>
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<td>TAN, DKH</td>
<td>Canvas Work Dungaree</td>
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<td>211, BLK</td>
<td>Sandstone Active Jacket</td>
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<td>BLK, BRN</td>
<td>Quilted-Flannel-Lined Duck Active Jac</td>
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<td>BLK, 472</td>
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<tr>
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</table>
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