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carhartt 
2017 INDUSTRIAL





UNITED WE OUTWORK THEM ALL

Since 1889, Carhartt has been the brand behind the hardest working people on earth. Making it the uniform for any one who chooses to take on any rugged corner of this great land, with gear built to serve and protect all those who wear this patch.

For over 127 years, Carhartt has worked side-by-side with the men and women building our country. Getting our hands dirty to gain knowledge of how their workday gets done and uncover the insights we build upon to make quality gear that lives up to our name and your highest standards. Applying innovations and new technologies engineered to keep crews safer, compliant, and comfortable on the job. So you can focus on doing your job with the confidence that your gear will be working just as hard.

Technologies & Innovations



FR styles with Carhartt Force® are engineered to wick sweat with FastDry® technology and fight odors to keep workers comfortable on the job.



Outerwear for the coldest conditions with Wind Fighter™ technology to protect against the wind. The sherpa lining plus 3M™ Thinsulate™ Platinum Insulation FR keeps workers warm in the harshest cold conditions.



3M and Thinsulate are trademarks of 3M.



Carhartt FR Rain Defender® durable water-repellent makes our gear rain, mist and snow resistant.



Looks traditional. Feels exceptional. Engineered to provide stretch without bulk, and every element moves with you so you can work easier.

STYLE NUMBER REFERENCE

Style #	Page #	Rainwear	Big & Tall
B216	29	Shoreline Pant	•
J162	29	Shoreline Jacket	•
102382	29	Women's Shoreline Jacket	

Style #	Page #	Outerwear	Big & Tall
C61	26	Ridge Coat	•
C003	23	Duck Traditional Coat	•
J001	22	Duck Detroit Jacket	•
J130	24	Quilted-Flannel-Lined Sandstone Active Jac	•
J131	22	Thermal-Lined Duck Active Jac	•
J140	22	Quilted-Flannel-Lined Duck Active Jac	•
V33	25	Mock-Neck Vest	•
101492	28	Quick Duck® Jefferson Traditional Jacket	•
102199	28	Crowley Jacket	•
WJ130	24	Women's Sandstone Active Jac	
WJ141	24	Women's Sandstone Sierra Jacket	
WV001	25	Women's Sandstone Mock Neck Vest	

Style #	Page #	Bib Overalls & Coveralls	Big & Tall
R01	23	Duck Bib Overalls	•
R27	27	Quilt-Lined Sandstone Bib Overalls	
R41	23	Quilt-Lined Zip-To-Thigh Bib Overalls	•
102743	27	Women's Weathered Duck Wildwood Bib Overalls <i>New Available July 2017</i>	

Style #	Page #	5-Pocket & Work Jeans	Big & Tall
B13	21	Loose/Original-Fit Work Dungaree	•
B17	21	Relaxed-Fit Tapered-Leg Jean	•
101483	20	Relaxed-Fit Holter Jean	
101496	20	Straight/Traditional-Fit Elton Jean	

Style #	Page #	Work Pants	Big & Tall
B11	18	Washed-Duck Work Dungaree	
B136	18	Washed-Duck Double-Front Work Dungaree	
B151	16	Canvas Work Dungaree	
102080	17	Women's Original-Fit Crawford Pant	
102291	17	Rugged Flex® Rigby Dungaree	

Style #	Page #	Shorts	Big & Tall
B147	16	Canvas Work Short	
102514	17	Rugged Flex® Rigby Short	

STYLE NUMBER REFERENCE

Style #	Page #	Woven Shirts	Big & Tall
102417	11	Force Ridgefield Solid Short-Sleeve Shirt	•
102418	11	Force Ridgefield Solid Long-Sleeve Shirt	•
102473	11	Women's Force Ridgefield Shirt New Available July 2017	

Style #	Page #	Knit Shirts	Big & Tall
K84	8	Workwear Pocket Short-Sleeve Henley	•
K87	8	Workwear Pocket Short-Sleeve T-Shirt	•
K126	8	Workwear Pocket Long-Sleeve T-Shirt	•
K128	8	Workwear Pocket Long-Sleeve Henley	•
K570	12	Contractors Work Pocket™ Polo	•
100393	10	Force Cotton Delmont Long-Sleeve T-Shirt	•
100410	10	Force Cotton Delmont Short-Sleeve T-Shirt	•
102452	9	Women's Lockhart Short-Sleeve V-Neck T-Shirt New Available July 2017	
102460	12	Women's Contractor's Short Sleeve Work Polo New Available July 2017	
102761	9	Women's Lockhart Long-Sleeve V-Neck T-Shirt New Available July 2017	

Style #	Page #	Sweatshirts	Big & Tall
K121	14	Midweight Hooded Sweatshirt	•
K122	14	Midweight Hooded Zip-Front Sweatshirt	•
100632	14	Rain Defender® Rutland Thermal-Lined Hooded Zip-Front Sweatshirt	•
102788	15	Women's Clarksburg Full-Zip Hoodie New Available July 2017	
102790	15	Women's Clarksburg Pullover Sweatshirt New Available July 2017	

Style #	Page #	Accessories	Big & Tall
A18	31	Acrylic Watch Hat	
A161	30	Face Mask	
A202	30	Fleece 2-in-1 Headwear	
A267	30	Force Helmet Liner Mask	
100795	30	Color Enhanced Fleece 2-in-1 Hat	
WA018	31	Women's Acrylic Watch Hat	
102367	31	Arctic Quilt-Lined Sandstone Hood	
102368	31	Arctic Quilt-Lined Duck Hood	

Style #	Page #	High-Visibility / Color Enhanced	Big & Tall
100493	72	Force Color Enhanced Short-Sleeve T-Shirt	•
100494	72	Force Color Enhanced Long-Sleeve T-Shirt	•
100495	73	Force High-Visibility Short-Sleeve Class 2 T-Shirt	•
100496	73	Force High-Visibility Long-Sleeve Class 3 T-Shirt	•
100497	68	High-Visibility Class E Waterproof Pant	•
100499	68	High-Visibility Class 3 Waterproof Jacket	•

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ADDITIONAL INFORMATION

STYLE NUMBER REFERENCE

Style #	Page #	High-Visibility / Color Enhanced <i>(continued)</i>	Big & Tall
100501	70	High-Visibility Class 2 Vest	•
100503	70	High-Visibility Zip-Front Class 3 Sweatshirt	•
100504	70	High-Visibility Zip-Front Class 3 Thermal-Lined Sweatshirt	•
100787	68	High-Visibility Class 3 Waterproof Sherwood Jacket	•
100793	69	Color Enhanced Beanie	
100795	69	Color Enhanced Fleece 2-in-1 Hat	
101694	69	High-Visibility Striped Duck Traditional Coat / Quilt-Lined	•
101696	69	High-Visibility Striped Duck Bib Overall / Quilt-Lined	•
102181	72	Force Color Enhanced Graphic Long-Sleeve T-Shirt	•

Style #	Page #	Flame-Resistant	Big & Tall
FRA002	36	Flame-Resistant Midweight Canvas Hood / Quilt-Lined	
FRA003	59	Flame-Resistant Double-Layer Force Balaclava	
FRA265	38	Flame-Resistant Duck Hood / Quilt-Lined	
FRB13	47	Flame-Resistant Signature Denim Dungaree	•
FRB004	47	Flame-Resistant Utility Jean – Relaxed Fit	•
FRB100	46	Flame-Resistant Signature Denim Jean – Relaxed Fit	•
FRB159	48	Flame-Resistant Midweight Canvas Pant – Loose Original Fit	•
FRB240	49	Flame-Resistant Canvas Cargo Pant	•
FRS003	54	Flame-Resistant Lightweight Twill Shirt	•
FRS160	54	Flame-Resistant Classic Twill Shirt	•
WFRB159	65	Women's Flame-Resistant Canvas Work Pant	
WFRS160	65	Women's Flame-Resistant Classic Twill Shirt	
100170	47	Flame-Resistant Utility Denim Double-Front Jean – Relaxed Fit	•
100234	51	Flame-Resistant Force Cotton Short-Sleeve T-Shirt	•
100235	51	Flame-Resistant Force Cotton Long-Sleeve T-Shirt	•
100237	50	Flame-Resistant Force Cotton Long-Sleeve Henley	•
100432	56	Flame-Resistant Canvas Shirt Jac	•
100445	45	Flame-Resistant Rainwear Bib Overall	•
100447	45	Flame-Resistant Rain Jacket	•
100783	42	Flame-Resistant Extremes® Arctic Parka	•
100784	43	Flame-Resistant Extremes® Arctic Coat	•
100785	43	Flame-Resistant Extremes® Arctic Biberall	•
100791	49	Flame-Resistant Washed Duck Work Dungaree	•
101017	44	Flame-Resistant Traditional Twill Coverall	•
101028	54	Flame-Resistant Classic Plaid Shirt	•
101029	37	Flame-Resistant Mock Neck Vest	•
101107	65	Women's Flame-Resistant Force Cotton Long-Sleeve T-Shirt	
101153	51	Flame-Resistant Force Cotton Graphic Long-Sleeve T-Shirt	•
101200	59	Flame-Resistant Hard Hat Liner	
101245	58	Flame-Resistant Base Force® Cold Weather Weight Top	•
101246	58	Flame-Resistant Base Force® Cold Weather Weight Bottom	•

STYLE NUMBER REFERENCE

Style #	Page #	Flame-Resistant <i>(continued)</i>	Big & Tall
101249	65	Women's Flame-Resistant Signature Denim Jean	
101392	43	Flame-Resistant Extremes® Arctic Hood	
101572	55	Flame-Resistant Snap-Front Shirt	•
101575	57	Flame-Resistant Portage Jacket	•
101576	57	Flame-Resistant Force Rugged Flex® Quarter-Zip Fleece	•
101577	57	Flame-Resistant Force Rugged Flex® Hooded Fleece	•
101578	59	Flame-Resistant Fleece Hat	
101580	59	Flame-Resistant Fleece Neck Gaiter	
101618	38	Flame-Resistant Duck Traditional Coat / Quilt-Lined	•
101621	39	Flame-Resistant Duck Active Jac / Quilt-Lined	•
101622	37	Flame-Resistant Midweight Canvas Active Jac / Quilt-Lined	•
101623	39	Flame-Resistant Duck Bomber Jacket / Quilt-Lined	•
101625	36	Flame-Resistant Lanyard Access Jacket / Quilt-Lined	•
101626	38	Flame-Resistant Duck Bib Overall / Quilt-Lined	•
101627	39	Flame-Resistant Duck Bib Overall / Unlined	•
101628	40	Flame-Resistant Striped Duck Bib Overall / Quilt-Lined	•
101629	64	Women's Flame-Resistant Midweight Canvas Active Jac	
101695	40	Flame-Resistant Striped Duck Traditional Coat / Quilt-Lined	•
101698	50	Flame-Resistant Force Cotton Hybrid Shirt	•
101699	51	Flame-Resistant Striped Force Cotton Long-Sleeve T-Shirt	•
101703	41	Flame-Resistant Striped Duck Bib Overall / Unlined	•
101705	41	Flame-Resistant Striped Coverall	•
101814	46	Flame-Resistant Rugged Flex® Jean – Straight Traditional Fit	•
102015	55	Flame-Resistant Snap Front Plaid Shirt	•
102150	44	Flame-Resistant Deluxe Coverall	•
102179	35	Flame-Resistant Full Swing® Quick Duck® Jacket	•
102182	34	Flame-Resistant Full Swing® Quick Duck® Coat	•
102183	35	Flame-Resistant Quick Duck® Hood	
102459	60	Women's Flame-Resistant Rugged Flex® Twill Shirt New Available July 2017	
102450	62	Women's Flame-Resistant Rugged Flex® Coverall New Available July 2017	
102682	56	Flame-Resistant Full Swing® Quick Duck® Shirt Jac New Available July 2017	•
102685	61	Women's Flame-Resistant Force Cotton Long-Sleeve Crew Neck T-Shirt New Available July 2017	
102686	61	Women's Flame-Resistant Force Cotton Long-Sleeve Henley New Available July 2017	
102687	60	Women's Flame-Resistant Force Cotton Hybrid Shirt New Available July 2017	
102688	61	Women's Flame-Resistant Rugged Flex® Jean – Original-Fit New Available July 2017	
102689	61	Women's Flame-Resistant Rugged Flex® Canvas Pant – Original-Fit New Available July 2017	
102691	34	Flame-Resistant Quick Duck® Bib Overall/Quilt-Lined New Available July 2017	a
102692	35	Flame-Resistant Full Swing® Quick Duck® Lanyard Access Jacket New Available July 2017	•
102694	63	Women's Flame-Resistant Full Swing® Quick Duck® Jacket/Sherpa Lined	
102843	52	Flame-Resistant High-Visibility Force Hybrid Shirt New Available July 2017	•
102905	52	Flame-Resistant High-Visibility Long-Sleeve T-Shirt—Class 3 New Available July 2017	•





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MEN'S KNIT SHIRTS

ORIGINAL FIT

Long-lasting, heavyweight, 6.75-ounce, 100% cotton jersey knit. Side-seamed construction minimizes twisting and maximizes comfort while you're on the job. Left-chest pocket with sewn-on Carhartt label. Tagless neck label for comfort.

BLK	NVY	HGY	BLS	HTG
CHR	DES	600	026	

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



A

Workwear Pocket Long-Sleeve Henley
K128

- Rib-knit henley collar and cuffs
- Long sleeves
- Imported

Style #/Color

K128-BLK/Black
K128-NVY/Navy
K128-HGY/Heather Gray
K128-BLS/Bluestone
K128-HTG/Hunter Green

B

Workwear Pocket Long-Sleeve T-Shirt
K126

- Rib-knit crewneck collar and cuffs
- Long sleeves
- Imported

Style #/Color

K126-NVY/Navy
K126-BLK/Black
K126-HGY/Heather Gray
K126-CHR/Charcoal
K126-HTG/Hunter Green
K126-BLS/Bluestone

C

Workwear Pocket Short-Sleeve T-Shirt
K87

- Rib-knit crewneck collar
- Short sleeves
- Imported

Style #/Color

K87-CHR/Charcoal
K87-600/Red
K87-HTG/Hunter Green
K87-BLS/Bluestone
K87-BLK/Black
K87-NVY/Navy
K87-HGY/Heather Gray
K87-DES/Desert

D

Workwear Pocket Short-Sleeve Henley
K84

- Rib-knit henley collar
- Short sleeves
- Imported

Style #/Color

K84-026/Carbon Heather
K84-HTG/Hunter Green
K84-BLS/Bluestone
K84-BLK/Black
K84-NVY/Navy
K84-HGY/Heather Gray
K84-DES/Desert

WOMEN'S T-SHIRTS

RELAXED FIT

5.4-ounce, 60% cotton/40% polyester jersey. Slightly loose for a comfortable fit. V-neck. Tagless neck label for comfort.

001	100
-----	-----



E Lockhart Long-Sleeve V-Neck T-Shirt
102761
• Relaxed Fit
• Imported

Style #/Color
102761-001/Black
102761-100/White

F Lockhart Short-Sleeve V-Neck T-Shirt
102452
• Relaxed Fit
• Imported

Style #/Color
102452-001/Black
102452-100/White

XS	S	M	L	XL	XXL
•	•	•	•	•	•



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ADDITIONAL INFORMATION

THIS T-SHIRT WASN'T DESIGNED FOR A 1-HOUR WORKOUT, IT WAS MADE FOR A 12-HOUR WORKDAY

Carhartt Force® combines over 127 years of hands-on experience with hands down the toughest tech we ever fit in a T-shirt. Equipped with FastDry® sweat-wicking technology and the Stain Breaker® ability to release stains in the wash. Leaving you hard-pressed to find a harder working shirt out there.

MEN'S FORCE KNIT SHIRTS RELAXED FIT

5.75-ounce, 65% cotton/35% polyester plaited jersey knit. Raglan sleeves for increased range of motion and smooth flatlock seams for comfort. Left-chest pocket and comfortable tagless neck label.

001	026	412	034	316
-----	-----	-----	-----	-----

S	M	L	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	TALL

A Force Cotton Delmont Short-Sleeve T-Shirt

100410

• Imported

Style #/Color

100410-001/Black

100410-026/Carbon Heather

100410-412/Navy

100410-034/Heather Gray

100410-316/Moss

B Force Cotton Delmont Long-Sleeve T-Shirt

100393

• Imported

Style #/Color

100393-001/Black

100393-026/Carbon Heather

100393-412/Navy

100393-034/Heather Gray

100393-316/Moss





FORCE WOVEN SHIRTS RELAXED FIT

3-ounce, 60% polyester/40% cotton sheeting. Double-layer collar converts to stand-up collar for extra sun protection. Mesh-lined vent at center back for ventilation. Two easy-entry chest pockets

412

253

066

100

307

A Force Ridgefield Solid Long-Sleeve Shirt

102418

- Secure left chest pocket with zipper closure
- Button secure convertible sleeves
- Imported

Style #/Color

102418-412/Navv

102418-253/Dark Khaki

102418-066/Asphalt

S	M	L	XL	2XL	3XL	4XL	5XL

REGULAR

B Force Ridgefield Solid Short-Sleeve Shirt

102417

- Secure left chest pocket with zipper closure
- Imported

Style #/Color

102417-412/Navv

102417-253/Dark Khaki

102417-066/Asphalt

S	M	L	XL	2XL	3XL	4XL	5XL

REGULAR

C Women's Force Ridgefield Shirt

102473

- Chest pockets with pen stall
- Long sleeves roll to three-quarter length with button-secured tabs
- Drop-tail hem for added coverage
- Imported

Style #/Color

102473-100/White

102473-307/Olive

XS	S	M	L	XL	XXL



MEN'S & WOMEN'S CONTRACTOR'S WORK POLO

62% polyester/38% cotton pique colorfast knit with Stain Breaker® technology to release stains. Rib-knit, no-curl polo collar. Three-button front. Tagless neck label for comfort.

NAVY 412	BLK 001	MOS 316	HGY 034	RED
-------------	------------	------------	------------	-----

- A
- Contractor's Work Pocket® Polo**
K570

 - Original fit
 - Open, non-banded sleeves for increased range of motion
 - Left-chest Contractor's Work Pocket® with unique silo for pens, pencils or tools
 - Square bottom with side vents
 - Imported

Style #/Color
K570-NAVY/Navy
K570-BLK/Black
K570-MOS/Moss
K570-HGY/Heather Gray
K570-RED/Red

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



- B
- Women's Contractor's Short-Sleeve Work Polo**
102460

 - Slightly fitted
 - Princess seams for a flattering fit
 - Drop-tail hem for added coverage
 - Imported

Style #/Color
102460-001/Black
102460-412/Navy
102460-034/Heather Gray
102460-316/Moss

XS	S	M	L	XL	XXL
•	•	•	•	•	•





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ADDITIONAL INFORMATION

MEN'S SWEATSHIRTS

ORIGINAL FIT

50% cotton/50% polyester blend. With an attached three-piece hood and front hand warmer pockets. Rib-knit cuffs and waistband. Drawcord closure. Stretchable, spandex-reinforced cuffs and waistband.

BLK/001

472

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



A

Midweight Hooded Sweatshirt
K121

- 10.5-ounce
- Imported

Style #/Color
 K121-BLK/Black
 K121-472/New Navy

B

Midweight Hooded Zip Front Sweatshirt
K122

- 10.5-ounce
- Full-length brass-front zipper
- Imported

Style #/Color
 K122-BLK/Black
 K122-472/New Navy

C

Rain Defender® Rutland Thermal-Lined Hooded Zip-Front Sweatshirt
100632

- 12-ounce
- Rain Defender® durable water repellent
- Thermal-lined throughout
- Full-length brass-front zipper
- Inside pocket with zipper closure and locker loop
- Imported

Style #/Color
 100632-001/Black
 100632-472/New Navy

WOMEN'S SWEATSHIRTS

RELAXED FIT

The do-it-all sweatshirts designed for all those things the #CarharttWoman has to do. 10.5-ounce, 55% cotton/45% polyester. Attached three-piece hood, stretchable, spandex-reinforced cuffs and waistband.

412

058

XS	S	M	L	XL	XXL
•	•	•	•	•	•



A

Women's Clarksburg Full-Zip Hoodie

102788

- Zip-front
- Front handwarmer pockets
- Imported

Style #/Color
102788-412/Navy
102788-058/Asphalt Heather

B

Women's Clarksburg Pullover Sweatshirt

102790

- Pullover
- Front pouch pocket
- Imported

Style #/Color
102790-412/Navy
102790-058/Asphalt Heather



B

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ADDITIONAL INFORMATION

MEN'S CANVAS BOTTOMS

7.5-ounce, 100% cotton ring-spun canvas. Sits slightly above the waist. Full seat and thigh. Left-leg hammer loop and right-leg utility band plus multiple tool and utility pockets. Stronger, sewn-on-the-seam belt loops and heavy hauling reinforced back pockets.

- TAN
- BLK
- NAVY



A Canvas Work Short
B147

- 10-inch inseam
- Imported

Style #/Color
B147-TAN/Tan
B147-BLK/Black
B147-NAVY/Navy

WAIST																
28	29	30	31	32	33	34	36	38	40	42	44	46	48	50		
•	•	•	•	•	•	•	•	•	•	•	•	•	•	•		

B Canvas Work Dungaree
B151

- Loose Original Fit
- Straight leg opening
- Imported

Style #/Color
B151-TAN/Tan
B151-BLK/Black
B151-NAVY/Navy

		WAIST															
		28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50
INSEAM	30			•		•		•		•		•		•		•	•
	32			•		•		•		•		•		•		•	•
	34			•	•		•		•		•		•	•			•
	36					•	•		•			•	•				



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TURN A RUGGED CORNER INTO A COMFORT ZONE

Made to move and stretch with you throughout the workday to make whatever you're doing easier to do. All Rugged Flex® gear meets our defined standards for stretch and recovery, so when you put these pants on you know they won't let you down.

MEN'S AND WOMEN'S WORK SHORTS AND PANTS

8-ounce, 98% cotton/2% spandex canvas, Rugged Flex® durable stretch technology for ease of movement. Reinforced front slash pockets, triple-stitched main seams for durability, and a straight leg.

039	253	232	011	257
-----	-----	-----	-----	-----



- A

Rugged Flex® Rigby Dungaree
102291
 - Relaxed Fit
 - Sits at the waist, relaxed seat and thigh
 - Right-leg secured cell phone pocket
 - Imported

Style #/Color
102291-039/Gravel
102291-253/Dark Khaki

		WAIST																
		28	29	30	31	32	33	34	35	36	38	40	42	44				
INSEAM	30																	
	32																	
	34																	
	36																	



- B

Rugged Flex® Rigby Short 10"
102514
 - Relaxed Fit
 - Sits at the waist, relaxed seat and thigh
 - Right-leg secured cell phone pocket
 - 10-inch inseam
 - Imported

Style #/Color
102514-039/Gravel
102514-232/Tan

		WAIST																
		28	29	30	31	32	33	34	36	38	40	42	44	46	48	50		



- C

Women's Crawford Pant
102080
 - Original Fit
 - Mid-rise, sits slightly below the waist
 - Slightly fitted through the hip and thigh
 - Contoured waistband prevents gapping in the back
 - Utility pockets and hammer loop
 - Imported

Style #/Color
102080-011/Coal
102080-257/Yukon

		INSEAM								
		2	4	6	8	10	12	14	16	18
INSEAM	SHORT 30									
	REGULAR 32									
	TALL 34									

12-ounce, 100% cotton ring-spun washed duck. Multiple tool and utility pockets, heavy-hauling reinforced back pockets, and a straight leg.

BRN

BLK

MDT

DES

DKB

GVL



A

A Washed Duck Double-Front Work Dungaree

B136

- Loose Original Fit
- Sits slightly above the waist
- Full seat and thigh
- Double-front with cleanout openings that accommodate kneepads
- Imported

Style #/Color

B136-BRN/Carhartt Brown

B136-DKB/Dark Brown

B136-BLK/Black

B136-GVL/Gravel

WAIST

	28	29	30	31	32	33	34	35	36	38	40	42	44
INSEAM 30													
32													
34													
36													

B Washed Duck Work Dungaree

B11

- Loose Original Fit
- Sits slightly above the waist
- Full seat and thigh
- Imported

Style #/Color

B11-BRN/Carhartt Brown

B11-BLK/Black

B11-MDT/Midnight

B11-DES/Desert

WAIST

	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM 30																		
32																		
34																		
36																		

B



DENIM BOTTOMS

12-ounce, 86% cotton/14% polyester denim.
Ounce-for-ounce as durable as 15-ounce denim

968	420
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A Relaxed-Fit Holter Jean

101483

- Sits at the waist
- Relaxed seat and thigh
- Straight leg opening
- Imported

Style #/Color
101483-968/Bedrock

WAIST		28	29	30	31	32	33	34	35	36	38	40	42	44	46
INSEAM	30														
	32														
	34														
	36														

B Straight/Traditional-Fit Elton Jean

101496

- Sits at the waist
- Slim seat and thigh
- Straight leg opening
- Imported

Style #/Color
101496-420/Trailblazer

WAIST		28	29	30	31	32	33	34	35	36	38	40	42	44	46
INSEAM	30														
	32														
	34														
	36														

100% COTTON DENIM JEANS

Made with 100% cotton for the most comfortable, durable denim.

DPS

DST

STW



C



D

C Loose/Original-Fit Work Dungaree

B13

- 11.75-ounce, 100% cotton washed denim
- Sits slightly above the waist
- Full seat and thigh
- Multiple tool and utility pockets
- Left-leg hammer loop
- Heavy-hauling reinforced back pockets
- Straight leg opening
- Imported

Style #/Color

B13-DPS/Deepstone

B13-DST/Darkstone

B13-STW/Stonewash

WAIST

	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM																		
28																		
30																		
32																		
34																		
36																		

D Relaxed-Fit Tapered-Leg Jean

B17

- 15-ounce, 100% cotton denim
- Sits above the waist
- Relaxed seat and thigh
- Tapered leg opening
- Imported

Style #/Color

B17-DST/Darkstone

B17-STW/Stonewash

WAIST

	28	29	30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM																		
28																		
30																		
32																		
34																		
36																		
38																		

INDUSTRIAL

FLAME-RESISTANT

HIGH-VISIBILITY

ADDITIONAL INFORMATION

DUCK OUTERWEAR

12-ounce, firm-hand, 100% ring-spun cotton duck.
Triple-stitched main seams for durability.



A Duck Detroit Jacket
J001

- Blanket-lining in body, quilted-nylon lining in sleeves
- Corduroy-trimmed collar with under-collar snaps for optional hood
- Left-chest pocket with zipper closure
- Inside pocket
- Two lower-front pockets
- Snap-adjustable cuffs and waist
- Pleated bi-swing back for ease of movement
- Back length: Large Regular: 26.25 inches; Large Tall: 28.25 inches
- Made in the USA of US and Imported parts

Style #/Color
J001-BRN/Carhartt Brown
J001-BLK/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



B Quilted-Flannel-Lined Duck Active Jac
J140

- Quilted-flannel lining in body, quilted-nylon lining in sleeves
- Attached quilted-flannel-lined hood with drawcord closure
- Two inside pockets
- Two large lower-front pockets
- Rib-knit cuffs and waistband
- Back length: Large Regular: 29 inches; Large Tall: 31 inches
- Made in the USA of US and Imported parts

Style #/Color
J140-BRN/Carhartt Brown
J140-BLK/Black

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

J140-DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL



C Thermal-Lined Duck Active Jac
J131

- Polyester thermal lining
- Attached thermal-lined hood with drawcord closure
- Two inside pockets
- Two large, lower-front pockets
- Rib-knit cuffs and waistband
- Back length: Large Regular: 29 inches; Large Tall: 31 inches
- Made in the USA

Style #/Color
J131-BRN/Carhartt Brown
J131-BLK/Black

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

J131DNY/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

D Duck Bib Overalls-Unlined*R01*

- Adjustable front, elastic suspenders
- Multi-compartment bib pocket
- Zipper fly
- Two large, lower-front pockets
- Left leg hammer loops and ruler pockets
- Double-front construction with cleanout bottoms that can accommodate kneepads
- Two reinforced back pockets
- Metal rivets at vital stress points
- Imported

Style #/Color

R01-BRN/Carhartt Brown

R01-DNY/Dark Navy

	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
INSEAM																	
28																	
30																	
32																	
34																	
36																	

R01-BLK/Black

	28	30	32	34	36	38	40	42	44	46	48	50	52	54
INSEAM														
28														
30														
32														
34														
36														

E Duck Quilt-Lined Zip-To-Thigh Bib Overalls*R41*

- Nylon lining quilted to midweight polyester insulation
- Adjustable front, elastic suspenders
- Multi-compartment bib pocket with zipper closure
- Zipper fly
- Two large, lower-front pockets
- Hammer loops on left and right legs
- Chap-style double front construction
- Double-front knees with cleanout bottoms that can accommodate kneepads
- Ankle-to-thigh leg zippers with storm flaps and snap closures
- Cordura® back-leg kick panels
- Two reinforced back pockets
- Triple-stitched main seams
- Metal rivets at vital stress points
- Imported

Style #/Color

R41-BLK/Black

R41-BRN/Carhartt Brown

	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58
INSEAM															
28															
30															
32															
34															
36															

R41-DNY/Dark Navy

	32	34	36	38	40	42	44	46	48	50	52	54
INSEAM												
30												
32												
34												

F Duck Traditional Coat*C003*

- Nylon lining quilted to arctic-weight polyester insulation
- Corduroy-trimmed collar with under-collar snaps for optional hood
- Two-way brass center-front storm zipper plus storm flap with hook-and-loop closure
- Two inside pockets
- Two large, lower-front pockets
- Pleated elbows
- Inner sleeve, rib-knit storm cuffs
- Split-back construction
- Pleated bi-swing back for ease of movement
- Back length: Large Regular: 31.25 inches; Large Tall: 33.25 inches
- Imported

Style #/Color

C003-BLK/Black

C003-BRN/Carhartt Brown

C003-DNY/Dark Navy

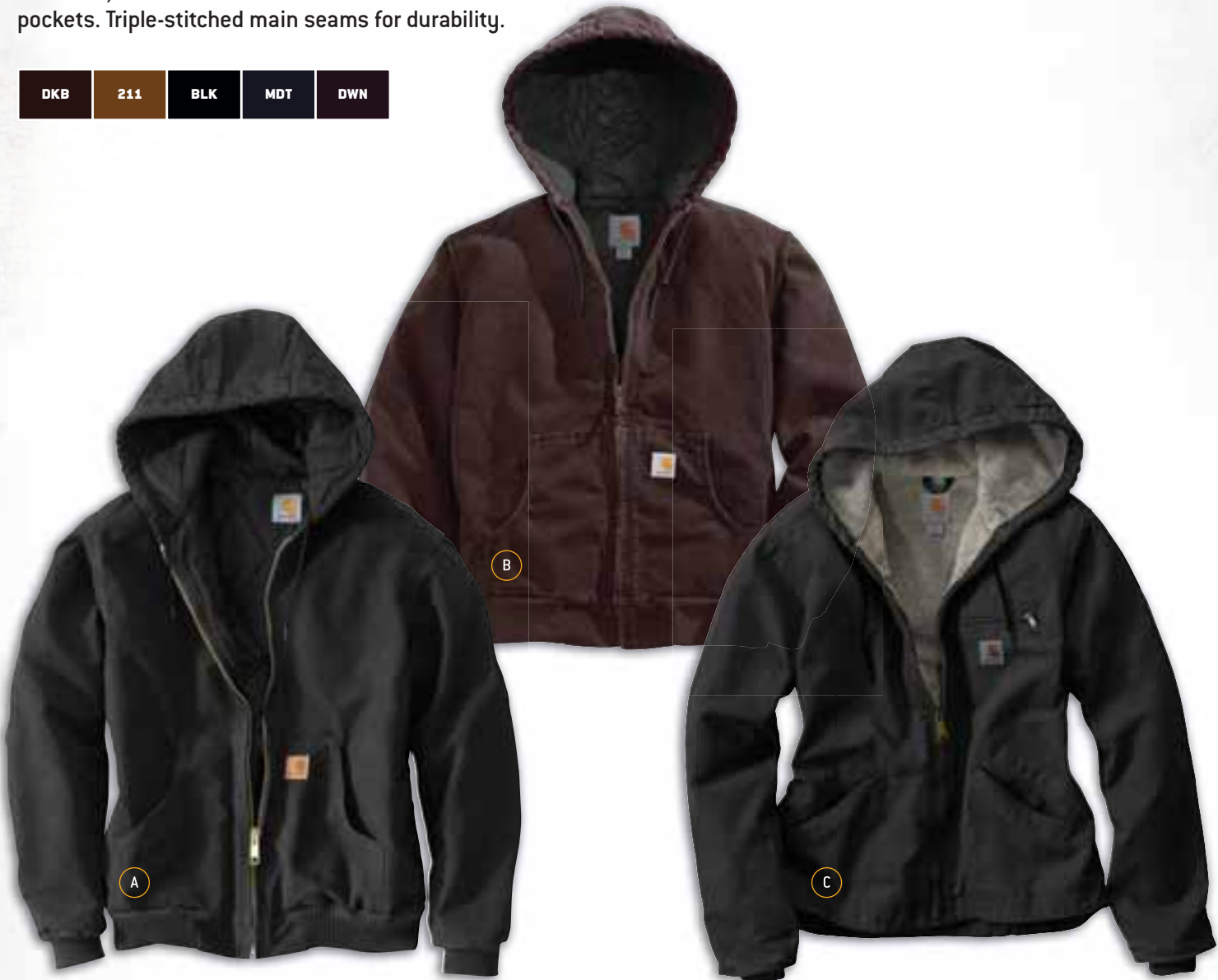
	S	M	L	XL	2XL	3XL	4XL	5XL	
REGULAR									
TALL									



MEN'S AND WOMEN'S OUTERWEAR

12-ounce, 100% cotton sandstone duck. Two interior pockets. Triple-stitched main seams for durability.

DKB	211	BLK	MDT	DWN
-----	-----	-----	-----	-----



- A Quilted-Flannel-Lined Sandstone Active Jac**
J130
- Quilted-flannel lining in body, quilted-nylon lining in sleeves
 - Attached quilted-flannel lined hood with drawcord closure
 - Two interior pockets
 - Two large, lower-front pockets
 - Rib-knit cuffs and waistband
 - Back length: Large Regular: 28 inches; Large Tall: 30 inches
 - Imported

Style #/Color
J130-211/Carhartt Brown
J130-BLK/Black
J130-MDT/Midnight

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

- B Women's Sandstone Active Jac**
WJ130
- Quilted-flannel lining in body, quilted-nylon lining in sleeves
 - Attached quilted-flannel lined hood with drawcord closure
 - Two interior pockets
 - Two large, lower-front pockets
 - Rib-knit cuffs and waistband
 - Imported

Style #/Color
WJ130-DKB/Dark Brown

XS	S	M	L	XL	XXL
•	•	•	•	•	•

- C Women's Sandstone Sierra Jacket**
WJ141
- Sherpa-lining in body and quilted-nylon lining in sleeves
 - Attached three-piece hood
 - Bi-swing back for ease of movement
 - Chest map pocket
 - Two interior pockets
 - Two lower-front pockets
 - Back length: 26.75 inches with drop tail for added coverage
 - Imported

Style #/Color
WJ141-BLK/Black
WJ141-DWN/Deep Wine

XS	S	M	L	XL	XXL
•	•	•	•	•	•



D



E

D Women's Sandstone Mock Neck Vest

WV001

- Sherpa lining
- Zipper-secured chest map pocket
- Two lower-front pockets and two interior pockets
- Drop tail adds coverage
- Back length: 25 inches
- Imported

Style #/Color
WV001-DKB/Dark Brown

XS	S	M	L	XL	XXL
•	•	•	•	•	•

E Sandstone Mock Neck Vest

V33

- Sherpa lining
- Map pocket on left-chest with zipper closure
- Two large, sherpa-lined front pockets and two interior pockets
- Drop tail
- Back length:
Large Regular: 27.25 inches;
Large Tall: 29.25 inches
- Imported

Style #/Color
V33-DKB/Dark Brown
V33-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	
•	•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	•	TALL

OUTERWEAR

12-ounce, 100% cotton sandstone duck. Triple-stitched main seams for durability.

- DKB
- 211
- BLK



- A
- Sandstone Ridge Coat**
C61
 - Sherpa lining in body, quilted-nylon lining in sleeves
 - Two-way center front zipper with inner and outer storm flap and snap closure
 - Corduroy-trimmed collar with under-collar snaps for optional hood
 - Left-chest pocket with zipper closure
 - Two lower-front pockets
 - Two inside pockets
 - Pleated elbows
 - Inner-sleeve, rib-knit storm cuffs
 - Split-back construction
 - Pleated bi-swing back for ease of movement
 - Back length: Large Regular: 32.5 inches; Large Tall: 34.5 inches
 - Imported

Style #/Color
C61-DKB/Dark Brown
C61-BLK/Black

S	M	L	XL	2XL	3XL	4XL	5XL	6XL	REGULAR TALL
•	•	•	•	•	•	•	•	•	
•	•	•	•	•	•	•	•	•	



B

Sandstone Quilt-Lined Bib Overalls

R27

- Nylon lining quilted to midweight polyester insulation
- Adjustable front, elastic suspenders
- Multi-compartment bib pocket
- Zipper fly
- Two large, lower-front pockets
- Left-leg hammer loop
- Double-front knee construction with cleanout bottoms that accommodate kneepads
- Ankle-to-knee leg zippers with storm flaps
- Two reinforced back pockets
- Metal rivets at vital stress points
- Imported

Style #/Color

R27-211/Carhartt Brown

R27-BLK/Black

INSEAM	32	34	36	38	40	42	44	46	48	50
	•	•	•	•	•	•	•	•	•	•
28	•	•	•	•	•	•	•	•	•	•
30	•	•	•	•	•	•	•	•	•	•
32	•	•	•	•	•	•	•	•	•	•
34	•	•	•	•	•	•	•	•	•	•

C

Women's Weathered Duck Wildwood Bib Overalls

102743

- Nylon quilted lining
- Adjustable, front elastic suspenders
- Two secure front pockets
- Two lower front double pockets
- Double front knee construction that accommodates knee pads
- Ankle-to-hip leg zippers with storm flaps
- Two reinforced back pockets
- Imported

Style #/Color

102743-201/Dark Brown

INSEAM	XS S M L XL XXL					
	•	•	•	•	•	•
SHORT 30	•	•	•	•	•	•
REGULAR 32	•	•	•	•	•	•
TALL 34	•	•	•	•	•	•



C

WATER REPELLENT OUTERWEAR

001	022	412	908
-----	-----	-----	-----



- A** **Crowley Jacket**
102199
- 13.9-ounce, 90% nylon/10% spandex with 100% polyester backing
 - Rain Defender® durable water repellent
 - Wind Fighter® technology tames the wind
 - Rugged Flex® technology for ease of movement
 - Mock-neck collar and center-front zipper with chin protector
 - Left-chest pocket, two lower-front pockets with zipper closures, and large interior document pocket
 - Hook-and-loop adjustable cuffs
 - Adjustable drawcord bottom hem with drop tail
 - Triple-stitched main seams for durability
 - Back Length: Large Regular: 29 inches; Large Tall: 31 inches
 - Imported

Style #/Color
102199-001/Black
102199-022/Charcoal
102199-412/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

- B** **Quick Duck® Jefferson Traditional Jacket**
101492
- 8.5-ounce, 60% cotton/40% polyester canvas
 - Rain Defender® durable water repellent
 - 30% lighter but ounce-for-ounce as durable as sandstone duck
 - Nylon lining quilted to 80g 3M™ Thinsulate™ insulation in the body and sleeves
 - Two-way, center-front zipper with inner storm flap and mock-neck collar with zip-through zipper
 - Two chest pockets with snaps and flap closures, two large, lower-front pockets, and two inside pockets: one with zipper closure and one with hook-and-loop closure
 - Pleated elbows
 - Internal rib-knit storm cuffs with ergonomic shaped sleeve hem
 - Adjustable hem opening with drop tail
 - Pleated bi-swing back for ease of movement
 - Triple-stitched main seams for durability
 - Back Length: Large Regular: 30 inches; Large Tall: 32 inches
 - Imported

Style #/Color
101492-001/Black
101492-908/Canyon Brown
101492-412/Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

SHORELINE SERIES

100% nylon oxford shell with Storm Defender® waterproof breathable membrane and fully taped waterproof seams. 100% polyester mesh lining in body and 100% nylon taffeta lining in jacket sleeves, from knee down in pant. Triple-stitched main seams for durability.



C Shoreline Jacket

J162

- 7.3 – ounce, 100% nylon with Storm Defender® waterproof breathable membrane plus fully taped waterproof seams
- 100% polyester mesh lining in body and 100% taffeta lining in sleeves
- Detachable three-piece hood with draw cord adjuster
- Heavy duty front zipper with outer and inner storm flaps
- Two lower front pockets with closures and two interior pockets
- Angled cuff opening with interior storm cuff
- Back length: Large Regular - 29 inches, Large Tall - 31 inches
- Imported

Style #/Color
J162-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

D Women's Shoreline Jacket

102382

- 4.8-ounce, 100% nylon with Storm Defender® waterproof breathable membrane plus fully taped waterproof seams
- 100% polyester mesh lining in body and 100% nylon taffeta lining in sleeves
- Detachable three-piece hood with drawcord and barrel lock adjusters
- Two-way zipper with snap-front storm placket
- Two front pockets with zipper closures, two lower-front pockets with flaps and snaps, zipper-secured side entry and two interior pockets
- Articulated elbows
- Hook-and-loop adjustable cuffs and interior storm cuffs with thumbholes
- Adjustable drop-tail hem with drawcord and barrel lock adjusters
- Back length: 31.5 inches
- Imported

Style #/Color
102382-001/Black/Asphalt lining

XS	S	M	L	XL	XXL
•	•	•	•	•	•

E Shoreline Pant

B216

- 7.3 – ounce, 100% nylon with Storm Defender® waterproof breathable membrane plus fully taped waterproof seams
- 100% polyester mesh lining, taffeta from knee down
- Elastic waistband with hook-and-loop side adjusters
- Chap style double front construction with cleanout openings to accommodate knee pads
- Ankle to waist two-way leg zippers with double storm flaps
- Snap adjustable leg openings
- Inseam: Large Regular – 31 inches, Large Tall – 33 inches

Style #/Color
B216-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

INDUSTRIAL

FLAME-RESISTANT

HIGH-VISIBILITY

ADDITIONAL INFORMATION

ACCESSORIES

Complement your Carhartt workwear with the rugged hats, liners, and hoods. One size fits all.

BLM 323	BOG 824	BLK 001	CHH	BRN 211
DKB 201	WWH	NAVY	410	



- A Color Enhanced Fleece 2-in-1 Hat**
100795
- 100% polyester
 - Fleece hat with pull-down face mask for warmth
 - Carhartt logo sewn on front
 - Imported

Style #/Color
100795-323/Brite Lime
100795-824/Brite Orange

- B Face Mask**
A161
- 100% acrylic stretchable rib-knit fabric
 - Thinsulate™ Flex 40g insulation for warmth
 - Extra-long neck enhances cold weather protection
 - Carhartt label sewn on front
 - Made in the USA of US and Imported parts

Style #/Color
A161-BRN/Carhartt Brown
A161-BLK/Black
A161-BOG/Brite Orange
A161-BLM/Brite Lime
A161-CHH/Charcoal Heather

- C Fleece 2-in-1 Headwear**
A202
- Hat: 100% polyester/Pull-down face mask: 90% polyester/10% spandex
 - Fleece hat with pull-down face mask for warmth
 - Mask can be tucked up into hat when not in use
 - Carhartt label sewn on front
 - Face mask is moisture wicking and fights odors
 - Imported

Style #/Color
A202-BLK/Black
A202-DKB/Dark Brown
A202-CHH/Charcoal Heather

- D Force® Helmet-Liner Mask**
A267
- 92% polyester/8% spandex blend with fleeced interior for comfort and warmth
 - Carhartt Force® fabric with FastDry® technology that wicks away sweat for comfort
 - Fights odors
 - Full facial protection that extends below the neckline
 - Face mask pulls down below the chin when not needed
 - Flat-seam construction enhances comfort
 - Carhartt logo printed on front/Carhartt Force® logo printed on back
 - Imported

Style #/Color
A267-NAVY/Navy
A267-BLK/Black
A267-BOG/Brite Orange
A267-BLM/Brite Lime



E Women's Acrylic Watch Hat

WA018

- 100% acrylic, stretchable rib-knit
- Carhartt label sewn on front
- Made in the USA of US and imported parts

Style #/Color
WA018-WWH/Winter White Heather



F Acrylic Watch Cap

A18

- 100% acrylic, stretchable rib-knit
- Carhartt label sewn on front
- Made in the USA of US and imported parts

Style #/Color
A18-BRN/Carhartt Brown
A18-DKB/Dark Brown
A18-BLK/Black
A18-NVY/Navy
A18-BOG/Brite Orange
A18-BLM/Brite Lime

G Arctic-Quilt-Lined Duck Hood

102368

- 12-ounce, firm-hand, 100% ring-spun cotton duck
- Nylon lining quilted to arctic-weight polyester insulation
- Hook-and-loop chin strap closure
- Hook-and-loop adjustable front opening
- Adjustable drawcord with cord lock
- Three-piece hood construction
- Triple-stitched main seams for durability
- Imported

Style #/Color
102368-211/Brown
102368-001/Black
102368-410/Dark Navy

Sizes: S/XL and 2XL/5XL

H Arctic-Quilt-Lined Sandstone Hood

102367

- 12-ounce, 100% cotton sandstone duck
- Nylon lining quilted to arctic-weight polyester
- Hook-and-loop chin strap closure
- Hook-and-loop adjustable front opening
- Adjustable drawcord with cord lock
- Three-piece hood construction
- Triple-stitched main seams for durability
- Imported

Style #/Color
102367-001/Black
102367-201/Dark Brown

Sizes: S/XL and 2XL/5XL





INDUSTRIAL

FLAME-RESISTANT

HIGH-VISIBILITY

ADDITIONAL INFORMATION

FLAME-RESISTANT

MOVES, BENDS, STRETCHES, AND AVOIDS GETTING BURNED

In 1889, Hamilton Carhartt began making clothes by studying those who toiled in the harshest conditions. Today, the commitment to understanding the workingman and woman's every move lives on in every stitch and seam of our Flame-Resistant

Full Swing® gear. Engineered with the improved movability, flexibility, and safety requirements needed to keep up with the unapologetic demands of working in today's rugged corners.



CAT 3
ATPV (CAL/CM²) 36

A **FR Full Swing®
Quick Duck® Coat**
102182

- Two chest pockets with flaps and snap closures
- Two lower-front pockets with snap closures
- Imported

Style #/Color

102182-410/Dark Navy

102182-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

Lined	Unlined
CAT 3	CAT 2
ATPV (CAL/CM²) 36	ATPV (CAL/CM²) 9

NEW
AVAILABLE
JULY 2017

B **FR Quick Duck® Bib
Overall / Quilt Lined**
102691

- Bib multi-pocket with zipper closure
- Multiple tool and utility pockets
- Chap-style double-front
- Ankle-to-above knee brass leg zippers
- Imported

Style #/Color

102691-410/Dark Navy

102691-211/Carhartt Brown

		WAIST													
		30	32	34	36	38	40	42	44	46	48	50	52	54	
INSEAM	28	•	•	•	•	•	•	•	•	•	•	•	•	•	
	30	•	•	•	•	•	•	•	•	•	•	•	•	•	
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	

FULL SWING® OUTERWEAR + FR

Carhartt FR Full Swing® Quick Duck® jackets and coats with Rain Defender® water repellent are built using 8.5-ounce, cotton/nylon blend to be 20% lighter but just as warm as our heavier outerwear. Insulated with 150g 3M™ Thinsulate™ Platinum Insulation FR (102182, 102691, 102692). Stand-up collar (102182 and 102692) for an optional detachable hood (102183). Plus, two inside patch pockets with FR hook-and-loop closures and an upper-arm pocket on the left sleeve.

carhartt
FULL SWING



MADE WITH
3M THINSULATE
Insulation / Isolation



FLAME RESISTANT
RETARDATEUR DE FLAMME

INDUSTRIAL

FLAME-RESISTANT

HIGH-VISIBILITY

ADDITIONAL INFORMATION

CAT 2
ATPV [CAL/CM²]
14

C FR Full Swing® Quick Duck® Jacket

102179

- 7-ounce, FR twill lining
- Left-chest map pocket with zipper closure
- Two lower-front pockets with zipper closures
- Imported

Style #/Color

102179-410/Dark Navy

102179-211/Carhartt Brown

CAT 3
ATPV [CAL/CM²]
36

NEW
AVAILABLE
JULY 2017

D FR Full Swing® Quick Duck® Lanyard Access Jacket

102692

- Harness D-ring access port with flap on center back (*inset photo*)
- Left-chest map pocket with zipper closure
- Two lower-front pockets
- Imported

Style #/Color

102692-410/Dark Navy

102692-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR

TALL

CAT 3
ATPV [CAL/CM²]
36

E FR Quick Duck® Hood

102183

- Three-piece hood design for better fit
- Adjustable Nomex® FR drawcord with secure nylon draw-cord lock
- NFPA 70E compliant only
- Compatible to snap onto: 102182, 102692
- Imported

Style #/Color

102183-410/Dark Navy

102183-211/Carhartt Brown

ONE SIZE FITS ALL



FR CANVAS

Midweight 8.5-ounce FR canvas built using 88% cotton/12% high-tenacity nylon. Brass front zipper with Nomex FR zipper tape plus inside and outside protective flaps with hook-and-loop closure for electric-arc protection. Two inside patch pockets with FR hook-and-loop closures



CAT 3
ATPV (CAL/CM²)
34

A **FR Lanyard Access Jacket / Quilt-Lined**

- 101625
- Adjustable storm cuffs
 - Lanyard access for safety harness
 - Imported

Style #/Color
101625-410/Dark Navy
101625-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

CAT 3
ATPV (CAL/CM²)
33

B **FR Midweight Canvas Hood / Quilt-Lined**

- FRA002
- 8.5-ounce, FR canvas: 88% cotton/ 12% high-tenacity nylon + 8.75-ounce FR quilt lining: FR modacrylic batting
 - Chin protector with FR hook-and-loop closure
 - Adjustable Nomex® FR drawcord
 - Arc-resistant snaps for attachment to FR outerwear only
 - 2-ply construction for comfort and warmth
 - NFPA 70E compliant only
 - Compatible with:
101625 FR Lanyard Access Jacket
 - Imported

Style #/Color
FRA002-BRN/Carhartt Brown
FRA002-DNY/Dark Navy

ONE SIZE FITS ALL





CAT 3
ATPV [CAL/CM²]
34

**C FR Midweight Canvas
Active Jac / Quilt-Lined**

101622

- Attached quilt-lined hood with adjustable Nomex FR drawcord
- Nomex® rib-knit cuffs and waistband
- Imported

Style #/Color

101622-410/Dark Navy

101622-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



CAT 4
ATPV [CAL/CM²]
43

D FR Mock Neck Vest

101029

- FR sherpa lining
- Drop tail
- Imported

Style #/Color

101029-410/Dark Navy

101029-211/Carhartt Brown

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

FR DUCK OUTERWEAR

Heavyweight 13-ounce, 100% cotton FR duck with 11.5-ounce quilt lining: FR modacrylic batting quilted to FR twill face cloth. Two-way brass zipper with Nomex FR zipper tape plus inside and outside protective flaps with hook-and-ladder loop closure for electric-arc protection.



211	410	001	434
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CAT 4
ATPV (CAL/CM²) 54

- A FR Duck Traditional Coat / Quilt-Lined**
101618
- Rib-knit storm cuffs
 - FR inside-waist adjustable drawcord
 - Two inside patch pockets with FR hook-and-loop closures
 - Imported

Style #/Color
101618-211/Carhartt Brown
101618-410/Dark Navy
101618-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

Lined	Unlined
CAT 4	CAT 2
ATPV (CAL/CM²) 54	ATPV (CAL/CM²) 16

- B FR Duck Bib Overall / Quilt-Lined**
101626
- Chap-style double-front
 - Multiple tool and utility pockets
 - FR elastic suspenders and FR buckles
 - Ankle-to-thigh brass leg zippers
 - Imported

Style #/Color
101626-211/Carhartt Brown
101626-410/Dark Navy
101626-001/Black

INSEAM	WAIST															
	30	32	34	36	38	40	42	44	46	48	50	52	54			
28	•	•	•	•	•	•	•	•	•	•	•	•	•			
30	•	•	•	•	•	•	•	•	•	•	•	•	•			
32	•	•	•	•	•	•	•	•	•	•	•	•	•			
34	•	•	•	•	•	•	•	•	•	•	•	•	•			
36	•	•	•	•	•	•	•	•	•	•	•	•	•			

CAT 4
ATPV (CAL/CM²) 54

- C FR Duck Hood / Quilt-Lined**
FRA265
- Three-piece hood design for better fit
 - Chin protector with FR hook-and-loop closure
 - Adjustable Nomex® FR drawcord
 - Arc-resistant snaps for attachment to FR outerwear only
 - NFPA 70E compliant only
 - Compatible with:
101618 FR Duck Traditional Coat
101623 FR Duck Bomber Jacket
101695 FR Striped Duck Traditional Coat
 - Imported

Style #/Color
FRA265-BRN/Carhartt Brown
FRA265-DNY/Dark Navy
FRA265-BLK/Black
FRA265-RYL/Royal



ONE SIZE FITS ALL

CAT 4
ATPV (CAL/CM²)
54

**D FR Duck Active Jac/
Quilt-Lined**

101621

- Nomex® FR rib-knit cuffs and waistband
- Attached quilt-lined hood with Nomex FR drawcord
- Imported

Style #/Color
101621-211/Carhartt Brown
101621-410/Dark Navy
101621-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

CAT 4
ATPV (CAL/CM²)
54

**E FR Duck Bomber Jacket/
Quilt-Lined**

101623

- Nomex® FR rib-knit cuffs and waistband
- Imported

Style #/Color
101623-211/Carhartt Brown
101623-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

CAT 2
ATPV (CAL/CM²)
16

**F Flame-Resistant Duck
Bib Overall / Unlined**

101627

- Chap-style double-front
- Multiple tool and utility pockets
- FR elastic suspenders and FR buckles
- Ankle-to-above knee brass leg zippers
- Imported

Style #/Color
101627-211/Carhartt Brown
101627-410/Dark Navy
101627-001/Black

		WAIST																	
		30	32	34	36	38	40	42	44	46	48	50	52	54					
INSEAM	28	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



FR STRIPED OUTERWEAR

Heavyweight, 13-ounce, 100% cotton FR duck with 11.5-ounce quilt lining: FR modacrylic batting quilted to FR twill face cloth. Brass front zipper with Nomex® FR zipper tape plus inside and outside protective flaps with snap hook-and-loop closure for electric-arc protection (Coat), and Nomex® FR rib-knit storm cuffs. Two inside patch pockets with FR hook-and-loop closures. Bibs include FR elastic suspenders and FR buckles. 13-ounce duck fabric is CGSB155.20-2000 certified. Yellow/Silver/Yellow 2-inch contrasting trim (RT80™ 220C N3000) with 3M™ Scotchlite™ reflective material (#9740) ANSI/NFPA 2112 approved reflective trim with 360° visibility around legs.



CAT 4
ATPV (CAL/CM²) 54

A **FR Striped Duck Traditional Coat / Quilt-Lined**

- 101695
- Fleece-lined insulated stand-up collar with optional detachable FR hood (FRA265)
 - Two large pockets with flaps and hook-and-loop closures
 - Left pocket includes radio integration pass-through slot inside for mic
 - Nomex® FR rib-knit storm cuffs
 - Imported

Style #/Color
101695-001/Black
101695-434/Royal

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

Lined	Unlined
CAT 4	CAT 2
ATPV (CAL/CM²) 54	ATPV (CAL/CM²) 16

B **FR Striped Duck Bib Overall / Quilt-Lined**

- 101628
- Ankle-to-thigh brass leg zippers
 - Chap-style double-front
 - Multiple tool and utility pockets
 - Imported

Style #/Color
101628-001/Black
101628-434/Royal

	WAIST															
	30	32	34	36	38	40	42	44	46	48	50	52	54			
INSEAM	28	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	30	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	32	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	34	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
	36	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•



CAT 2
ATPV (CAL/CM²)
16

C FR Striped Duck Bib Overall / Unlined

101703

- Ankle-to-above knee brass leg zippers
- Chap-style double-front
- Multiple tool and utility pockets
- Imported

Style #/Color
101703-001/Black
101703-434/Royal

WAIST		30	32	34	36	38	40	42	44	46	48	50	52	54
INSEAM	28													
	30													
	32													
	34													
	36													



CAT 2
ATPV (CAL/CM²)
11

D FR Striped Coverall

101705

- 9-ounce, 100% cotton FR twill
- Pleated bi-swing back
- Triple-stitched main seams
- Multiple tool and utility pockets
- Imported

Style #/Color
100705-434/Royal

CHEST		34	36	38	40	42	44	46	48	50	52	54	56	58	60
	SHORT														
	REGULAR														
	TALL														

FR EXTREMES® COATS/PARKAS

9-ounce FR canvas 88% cotton/12% high-tenacity nylon. Fully insulated with 3M™ Thinsulate™ 200g Platinum Insulation FR. Unique sherpa-lined interior back panel for increased warmth. Left shoulder utility band for mic clip, left chest pocket has a radio integration pass-through slot, and four generous interior pockets: two upper and two lower. Interior pockets include an ID patch, left sleeve upper arm pocket angled for ease of use, Nomex® inside-waist adjustable drawcord to keep the weather out, heavy duty two-way Vislon® zipper with Nomex® FR zipper tape, full-length interior/exterior storm flap and hook-and-loop closure, grip-friendly zipper-pull, and clip-friendly D-ring loops under pocket flaps. Bib includes double knees and two reinforced kick panels on both outside and inside lining of lower leg hems, and back waistband elastic for comfortable fit.



CAT 4
ATPV (CAL/CM²)
50

- A
- FR Extremes® Arctic Parka**
100783
- Deep adjustable snorkel hood
 - Removable inherent FR scruff
 - Imported

Style #/Color
100783-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



CAT 4
ATPV [CAL/CM²]
50

B **FR Extremes® Arctic Coat**
100784

- Insulated stand-up collar
- Accessory hood available separately (101392)
- Imported

Style #/Color
100784-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL
•	•	•	•	•	•	•	•
•	•	•	•	•	•	•	•

REGULAR
TALL

CAT 4
ATPV [CAL/CM²]
50

C **FR Extremes® Biberall**
100785

- Ankle-to-thigh zipper on each leg
- Inside chest pocket
- Two reinforced back pockets
- Imported

Style #/Color
100785-410/Dark Navy

CAT 4
ATPV [CAL/CM²]
50

D **FR Extremes® Arctic Hood**
101392

- ID patch inside
- Inside warming pouch pockets over ears
- Imported

Style #/Color
100783-410/Dark Navy

ONE SIZE FITS ALL



FR TWILL COVERALLS

The coveralls that cover a lot more than just your back out there. Built with two chest pockets with flaps and two pass-through pockets. Plus a left sleeve upper-arm pocket, and a brass front zipper with Nomex® FR zipper tape and inside and outside protective flap. Split-back construction with a pleated bi-swing back and triple-stitched main seams throughout for durability.

ARC RATED
NFPA
70E
COMPLIANT

NFPA
2112
COMPLIANT

410

250

033

CAT 2

ATPV [CAL/CM²]
11

- A
- FR Traditional
Twill Coverall

101017

 - 9-ounce, FR twill: 100% cotton
 - Spread collar
 - Utility band on left chest
 - Utility pocket on right leg
 - Leg openings fit over boots for easy on and off
 - Imported

Style #/Color
101017-410/Dark Navy
101017-250/Khaki
101017-033/Gray

C H E S T															
34	36	38	40	42	44	46	48	50	52	54	56	58	60		
•	•	•	•	•	•	•	•	•	•	•	•	•	•	SHORT REGULAR TALL	
•	•	•	•	•	•	•	•	•	•	•	•	•	•		
•	•	•	•	•	•	•	•	•	•	•	•	•	•		

CAT 2

ATPV [CAL/CM²]
8.9

- B
- FR Deluxe Coverall

102150

 - 7-ounce, FR twill: 88% cotton/ 12% nylon
 - Stand-up collar with snap closure
 - Two utility bands on chest
 - Two side-entry pass through pockets with snap closures; multiple tool and utility pockets
 - Ankle-to-above knee brass leg zippers with Nomex® FR zipper tape
 - Imported

Style #/Color
102150-410/Dark Navy
102150-250/Khaki
102150-033/Gray

S	M	L	XL	2XL	3XL	4XL	5XL		
•	•	•	•	•	•	•	•	SHORT REGULAR TALL	
•	•	•	•	•	•	•	•		
•	•	•	•	•	•	•	•		



FR RAINWEAR

12-ounce Nomex® IIIA fabric. FR neoprene sweat/moisture barrier with 3M™ Scotchlite™ Reflective Material with two-inch reflective trim.



827



+



CAT 2
ATPV (CAL/CM²) 13

- C** **FR Rain Jacket**
100447
- Chemical splash resistant
 - Attached hood and stowaway functionality
 - Lanyard pass-through for safety harness compatibility
 - Imported

Style #/Color
100447-827/Bold Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

CAT 2
ATPV (CAL/CM²) 13

- D** **FR Rainwear Bib Overall**
100445
- High back with FR elastic suspenders and FR center-release buckles
 - Non-conductive leg zippers to knee
 - Imported

Style #/Color
100445-827/Bold Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

FR MEN'S DENIM JEANS

Regardless of fit, this soft yet durable denim more than fills the need for a trustworthy pair of FR jeans. Featuring an arc-resistant button closure at the waist and a brass zipper fly with Nomex® FR zipper tape.

ARC-RESISTANT NFPA 70E COMPLIANT	NFPA 2112 COMPLIANT	DNM	401	MDS 451	972
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CAT 2
ATPV (CAL/CM²) 17

- A** **FR Rugged Flex® Jean – Straight Traditional Fit**
101814
- 12.5-ounce, FR denim: 99% cotton/ 1% spandex
 - Straight Traditional fit; sits slightly below the waist
 - Two back pockets
 - Imported

Style #/Color
101814-972/Deep Indigo Wash

CAT 2
ATPV (CAL/CM²) 16

- B** **FR Signature Denim Jean – Relaxed Fit**
FRB100
- 11.75-ounce, FR denim: 100% cotton
 - Relaxed fit; sits above the waist
 - Two reinforced back pockets
 - Imported

Style #/Color
FRB100-DNM/Denim

WAIST		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																
	32																
	34																
	36																



CAT 2
ATPV (CAL/CM ²)
21

C FR Utility Jean – Relaxed Fit

FRB004

- 14.75-ounce, FR denim: 100% cotton
- Relaxed fit; sits at the waist
- Two reinforced back pockets
- Imported

Style #/Color
FRB004-MDS/Midstone



CAT 2
ATPV (CAL/CM ²)
21

D FR Utility Denim Double-Front Jean – Relaxed Fit

100170

- 14.75-ounce, FR denim: 100% cotton
- Relaxed fit; sits at the waist
- Two reinforced back pockets
- Utility patch pocket on right leg
- Chap-style double front with cleanout opening for knee pads
- Imported

Style #/Color
100170-451/Midstone



CAT 2
ATPV (CAL/CM ²)
16

E FR Signature Denim Dungaree

FRB13

- 11.75-ounce, FR denim: 100% cotton
- Loose Original fit; sits slightly above the waist
- Multiple utility pockets
- Imported

Style #/Color
FRB13-DNM/Denim
FRB13-401/Classic Dark

FR MEN'S CANVAS WORKPANTS LOOSE ORIGINAL FIT

Workpants made from the toughest FR canvas known to Carhartt. Loose Original fit featuring an arc-resistant button closure at the waist and a brass zipper fly with Nomex® FR zipper tape.



DNY 410	GKH	BLK 001	MOS	246
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CAT 2
ATPV (CAL/CM²) 12

A **FR Midweight Canvas Pant – Loose Original Fit**

- FRB159
- Midweight 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon
 - Sits slightly above the waist
 - Cell phone pocket and multiple utility pockets on right leg
 - Two reinforced back pockets
 - Imported

Style #/Color
FRB159-DNY/Dark Navy
FRB159-GKH/Golden Khaki
FRB159-MOS/Moss

WAIST		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																
	32																
	34																
	36																





CAT 2
ATPV (CAL/CM ²)
12

B FR Canvas Cargo Pant

FRB240

- Midweight 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon
- Sits slightly above the waist
- Two large side cargo pockets with pen slots
- Two reinforced back pockets
- Imported

Style #/Color

FRB240-DNY/Dark Navy

FRB240-GKH/Golden Khaki

FRB240-BLK/Black

WAIST		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																
	32																
	34																
	36																
	38																



CAT 2
ATPV (CAL/CM ²)
15

C FR Washed Duck Work Dungaree

100791

- 11-ounce, FR duck: 88% cotton/12% high-tenacity nylon.
- Sits at the waist
- Left leg utility band
- Imported

Style #/Color

100791-001/Black

100791-246/Mid Brown

100791-410/Dark Navy

WAIST		30	31	32	33	34	35	36	38	40	42	44	46	48	50	52	54
INSEAM	30																
	32																
	34																
	36																
	38																

DOES ITS BEST WORK AGAINST SWEAT, STAINS AND FLAME

Up to code and our highest standards for durability and performance. Flame-Resistant Carhartt Force® combines over 127 years of hands-on experience with the hands down toughest tech we ever fit in a

T-shirt. Built with FastDry® sweat-wicking technology and the ability to trap and release odors in the wash makes it the hardest working FR shirt to ever walk on the job site.

CAT 2
ATPV (CAL/CM²)
8.9

A **FR Force Cotton Hybrid Shirt**
101698

- Original fit
- Button-down collar with button closure
- Two chest pockets with button closure
- Triple-stitched main seams
- Imported

Style #/Color
101698-410/Dark Navy
101698-051/Light Gray
101698-250/Khaki
101698-465/Medium Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



CAT 2
ATPV (CAL/CM²)
8.9

B **FR Force Cotton Long-Sleeve Henley**
100237

- Rib-knit henley collar and cuffs
- Durable left-chest pocket
- Imported

Style #/Color
100237-410/Dark Navy
100237-051/Light Gray
100237-250/Khaki
100237-465/Medium Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



FR FORCE KNITS ORIGINAL FIT

Long-lasting, heavyweight 6.75-ounce, 100% cotton FR jersey knit. Carhartt Force® fights odors and its FastDry® technology wicks away sweat for comfort. Side-seamed construction minimizes twisting and maximizes comfort while you're on the job. Durable left-chest pocket.



410	051	250	465
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INDUSTRIAL

FLAME-RESISTANT

HIGH-VISIBILITY

ADDITIONAL INFORMATION



CAT 2
ATPV [CAL/CM²] 8.9

- C FR Force Cotton Short-Sleeve T-Shirt**
100234
- Rib-knit crewneck collar
 - Imported

Style #/Color
100234-410/Dark Navy
100234-051/Light Gray

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

CAT 2
ATPV [CAL/CM²] 8.9

- D FR Force Cotton Long-Sleeve T-Shirt**
100235
- Rib-knit crewneck collar and cuffs
 - Imported

Style #/Color
100235-410/Dark Navy
100235-051/Light Gray
100235-250/Khaki
100235-465/Medium Blue

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

CAT 2
ATPV [CAL/CM²] 8.9

- E FR Striped Force Cotton Long-Sleeve T-Shirt**
101699
- Rib-knit henley collar and cuffs
 - Imported

Style #/Color
101699-051/Light Gray
101699-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

CAT 2
ATPV [CAL/CM²] 8.9

- F FR Force Cotton Graphic Long-Sleeve T-Shirt**
101153
- Rib-knit crewneck and cuffs
 - Flame-resistant graphic down left sleeve
 - Imported

Style #/Color
101153-410/Dark Navy
101153-051/Light Gray

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

FR FORCE HIGH-VISIBILITY KNITS

ORIGINAL FIT

Long-lasting, heavyweight 6.75-ounce, 100% cotton FR jersey knit. Carhartt Force® fights odor and its FastDry® technology wicks away sweat for comfort. Features dark navy color-blocking in high wear areas to hide dirt and 3M™ Scotchlite™ Reflective Material. Plus side-seamed construction to minimize twisting and maximize comfort on the job.

ARC RATED

NFPA 70E COMPLIANT

NFPA 2112 COMPLIANT

323



- A

CAT 2

ATPV (CAL/CM²) 8.2

NEW

AVAILABLE JULY 2017

FR High-Visibility Force Long-Sleeve T-Shirt Class 3

102905

 - Rib-knit henley collar and cuffs
 - Left chest pocket
 - Durable left-chest
 - Imported

Style #/Color							
102905-323/Brite Lime							
S	M	L	XL	2XL	3XL	4XL	5XL
☐	☐	☐	☐	☐	☐	☐	☐
☐	☐	☐	☐	☐	☐	☐	☐
REGULAR							
☐	☐	☐	☐	☐	☐	☐	☐
☐	☐	☐	☐	☐	☐	☐	☐
TALL							

- B

CAT 2

ATPV (CAL/CM²) 8.2

NEW

AVAILABLE JULY 2017

FR High-Visibility Force Hybrid Shirt

102843

 - FR melamine buttons throughout
 - Two chest pockets with button closure
 - Extended sleeve plackets with two-button adjustable cuffs
 - Triple-stitched main seams
 - Imported

Style #/Color							
102843-323/Brite Lime							
S	M	L	XL	2XL	3XL	4XL	5XL
☐	☐	☐	☐	☐	☐	☐	☐
☐	☐	☐	☐	☐	☐	☐	☐
REGULAR							
☐	☐	☐	☐	☐	☐	☐	☐
☐	☐	☐	☐	☐	☐	☐	☐
TALL							





INDUSTRIAL

FLAME-RESISTANT

HIGH-VISIBILITY

ADDITIONAL INFORMATION

SAFE THAT'S ANYTHING BUT SORRY

FR WOVEN BUTTON-DOWN ORIGINAL FIT

Button-down collar with button closure and FR melamine buttons throughout. Two chest pockets with flaps and button closures. Extended sleeve plackets with two-button adjustable cuffs. Triple-stitched main seams for durability..

ARC RATED

NFPA 70E

COMPLIANT

ARC RATED

NFPA 2112

COMPLIANT

410

DNY

GRY

KHI

250

MBL

465

RYL

608

629



CAT 2

ATPV [CAL/CM²]

8.6

- A
- FR Classic Twill Shirt
- FRS160
- 7-ounce, FR twill: 88% cotton/ 12% high-tenacity nylon
 - Imported

Style #/Color
FRS160-KHI/Khaki
FRS160-DNY/Dark Navy
FRS160-GRY/Gray
FRS160-MBL/Medium Blue
FRS160-608/Dark Crimson

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

CAT 2

ATPV [CAL/CM²]

8.7

- B
- FR Lightweight Twill Shirt
- FRS003
- 6-ounce, FR twill: 88% cotton/ 12% high-tenacity nylon
 - Imported

Style #/Color
FRS003-KHI/Khaki
FRS003-DNY/Dark Navy
FRS003-GRY/Gray
FRS003-465/Medium Blue
FRS003-RYL/Royal
FRS003-629/H Red

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

CAT 2

ATPV [CAL/CM²]

9.5

- C
- FR Classic Plaid Shirt
- 101028
- 6.5-ounce, FR twill: 88% cotton/ 12% high-tenacity nylon
 - Extended sleeve plackets with two-button adjustable cuffs
 - Imported

Style #/Color
101028-316/Moss
101028-412/Navy
101028-245/Mid Brown/Navy
101028-033/Gray
101028-932/Dark Crimson/Black
101028-264/Golden Khaki
101028-608/Dark Crimson

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



FR WOVEN SNAP FRONT ORIGINAL FIT

Snap-front closure. Spread collar with extended sleeve plackets and three-snap cuffs. Triple-stitched main seams for durability.



CAT 2
ATPV (CAL/CM²) 8.5

A FR Snap-Front Shirt 101572

- 7.5-ounce, FR twill: 100% cotton
- Imported

Style #/Color
101572-250/Khaki
101572-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

CAT 2
ATPV (CAL/CM²) 9.5

B FR Snap-Front Plaid Shirt

- 102015
- 6.5-ounce, FR twill: 88% cotton/
12% high-tenacity nylon
 - Imported

Style #/Color
102015-412/Navy
102015-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



FR CANVAS SHIRTS

8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon. Snap front. Two chest pockets.



201	001	316	410
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CAT 3
ATPV [CAL/CM²] 34

A **FR Canvas Shirt Jac**

- 100432
- Original fit
 - 7-ounce, FR twill lining
 - Imported

Style #/Color
100432-201/Dark Brown
100432-001/Black
100432-316/Moss

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



CAT 2	NEW
ATPV [CAL/CM²] 14	AVAILABLE JULY 2017

B **FR Full Swing® Quick Duck® Shirt Jac**

- 102682
- 8.5-ounce, FR canvas
 - Rain Defender® durable water repellent
 - Mighty Back™ bi-swing between shoulders for instant recovery
 - Flex Elbow™ for less restriction
 - Two inside pockets
 - Utility band at left chest
 - Two lower-front welt pockets
 - Adjustable, two-snap cuffs
 - Triple-stitched main seams for durability
 - Locker loop facilitates hanging

Style #/Color
102682-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



FR FORCE® RUGGED FLEX® FLEECE RELAXED FIT

Warm 12.5-ounce, FR fleece: 95% cotton/
5% spandex. Featuring both the benefits
of Force® and the extra stretch and added
ease of movement of Rugged Flex® technology.



410

CAT 2
ATPV (CAL/CM²)
17

FORCE

C FR Force Rugged Flex® Quarter-Zip Fleece

101576

- Mock-neck collar with quarter-zip
Vislon® front zipper and Nomex®
FR zipper tape
- Front hand-warmer pocket
- Imported

Style #/Color
101576-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

CAT 2
ATPV (CAL/CM²)
17

FORCE

D FR Force Rugged Flex® Hooded Fleece

101577

- Attached three-piece hood with
adjustable FR drawcord
- Vislon® front zipper with Nomex®
FR zipper tape
- Two front hand-warmer pockets
- Map pocket on left side
- Imported

Style #/Color
101577-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

CAT 2
EBT (CAL/CM²)
16

E FR Portage Jacket

101575

- Midweight
- Rain Defender® durable water-
repellent finish
- High warmth-to-weight ratio, but
still wind-resistant and breathable
- Two lower-front welt pockets
- Imported

Style #/Color
101575-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL



INDUSTRIAL

FLAME-RESISTANT

HIGH-VISIBILITY

ADDITIONAL INFORMATION

FLAMES CAN'T HOLD A CANDLE TO THESE FR EXTRAS

Complement your Carhartt FR gear with the rugged hats, liners, hoods, and base layer gear built to match.



- A
- FR Base Force® Cold Weather Weight Top
- 101245
- Relaxed fit
 - 7.4-ounce, FR knit: 50% cotton/24% modal/24% supima/2% spandex.
 - Fights odors and wicks sweat for warmth and comfort
 - Self fabric crewneck and cuffs
 - Imported

Style #/Color

100234-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
☐	☐	☐	☐	☐	☐	☐	☐	REGULAR
☐	☐	☐	☐	☐	☐	☐	☐	TALL



- B
- FR Base Force® Cold Weather Weight Bottom
- 101246
- 7.4-ounce, FR knit: 50% cotton/24% modal/24% supima/2% spandex.
 - Fights odors and wicks sweat for warmth and comfort
 - NFPA 70E compliant only
 - Imported

Style #/Color

101246-410/Dark Navy

S	M	L	XL	2XL	3XL	4XL	5XL	
☐	☐	☐	☐	☐	☐	☐	☐	REGULAR
☐	☐	☐	☐	☐	☐	☐	☐	TALL



FR ACCESSORIES

6.75-ounce, FR jersey knit: 100% cotton. Carhartt Force® fights odors and FastDry® technology wicks away sweat for comfort. Rib-knit crewneck collar. Left-chest pocket. Side-seamed construction minimizes twisting



410
DNY

BLK

CAT 3

EBT [CAL/CM²]
32

C FR Hard Hat Liner

101200

- 9-ounce, FR twill: 100% cotton + 11.7-ounce FR Polarec® Power Stretch® fabric lining: 68% modacrylic/29% rayon/3% spandex
- Face mask pulls up over the nose
- Lower-front crossover closure keeps out wind and protects the neck
- Inside warming pouch pocket over ears
- Imported

Style #/Color

101200-410/Dark Navy

ONE SIZE FITS ALL



CAT 2

ATPV [CAL/CM²]
18

FORCE

D FR Double-Layer Force Balaclava

FRA003

- 6-ounce, 2 ply FR knit: 48% modacrylic/48% Tencel®/4% spandex
- Full facial protection extends below the neckline
- Face mask pulls down below chin when not needed
- Imported

Style #/Color

FRA003-DNY/Dark Navy

FRA003-BLK/Black

ONE SIZE FITS ALL



CAT 2

ATPV [CAL/CM²]
16



E FR Fleece Hat

101578

- 10.5-ounce, FR Polarec® Wind Pro® fleece: 44% viscose/39% modacrylic/14% para-aramid/3% spandex
- High warmth-to-weight ratio while being highly wind-resistant and breathable
- Fits well under a hard hat
- Imported

Style #/Color

101578-410/Dark Navy

ONE SIZE FITS ALL



CAT 2

ATPV [CAL/CM²]
16



F FR Fleece Neck Gaiter

101580

- 10.5-ounce, FR Polarec® Wind Pro® fleece: 44% viscose/39% modacrylic/14% para-aramid/3% spandex
- High warmth-to-weight ratio that's highly wind-resistant and breathable
- Imported

Style #/Color

101580-410/Dark Navy

ONE SIZE FITS ALL

WOMEN'S FR: REMADE FOR THE DEMANDS OF HER EVERY DAY

From fit to function, Carhartt Women's FR gear has been redesigned to better serve the #CarharttWoman that wears it. Every stitch and seam of this FR gear is engineered with the Carhartt Woman's every move in mind. Equipped with the latest innovations and technologies including Full Swing® for increased mobility, Rugged Flex® for added stretch and recovery, plus the odor-fighting, sweat-wicking powers of Carhartt Force.® Because heat and flames don't take it any easier on a woman. Neither does this gear.

KEEPS YOU COOL AND STILL PACKS HEAT

The hotter it gets, the harder these shirts work. Because Women's FR Force® gear combines over 127 years of hands-on experience with the hands down toughest tech we ever fit in a shirt. Featuring FastDry® sweat-wicking technology, plus odor-fighting abilities, so you don't have to worry about anything getting in your way of work.



410

250

264

465

417

417



CAT 2
ATPV (CAL/CM²)
8.9

NEW
AVAILABLE
JULY 2017

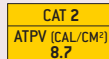
A Women's FR Force Cotton Hybrid Shirt

102687

- 6.75-ounce, 100% cotton jersey
- Slightly fitted
- Mesh side panel extends to back yoke
- Triple-stitched main seams for durability
- Imported

Style #/Color
102687-250/Khaki
102687-410/Dark Navy
102687-465/Medium Blue

XS	S	M	L	XL	XXL
●	●	●	●	●	●



NEW
AVAILABLE
JULY 2017

**B Women's FR Rugged Flex®
Twill Shirt**

102459

- 7-ounce FR twill: 87% cotton/
7% high-tenacity nylon/
5% polyester/1% spandex
- Relaxed fit
- Button-down collar
- Adjustable cuffs with button closure
- Triple-stitched main seams
for durability
- Imported

Style #/Color
102459-410/Dark Navy
102459-250/Khaki

XS	S	M	L	XL	XXL
●	●	●	●	●	●



CAT 2
ATPV (CAL/
8.9

NEW
AVAILABLE
JULY 2017

C Women's FR Force Cotton Long-Sleeve Crewneck T-Shirt

102685

- 6.75-ounce, 100% cotton jersey
- Slightly fitted
- Rib-knit crewneck collar and cuffs
- Drop tail adds coverage
- Imported

Style #/Color
102685-410/Dark Navy
102685-250/Khaki

XS	S	M	L	XL	XXL
●	●	●	●	●	●



CAT 2
ATPV (CAL)
8.9

NEW
AVAILABLE
JULY 2017

D Women's FR Force Cotton Long-Sleeve Henley

102686

- 6.75-ounce, 100% cotton jersey
- Slightly fitted
- Rib-knit Henley collar and cuffs
- Drop tail adds coverage
- Imported

Style #/Color
102686-410/Dark Navy

XS	S	M	L	XL	XXL
●	●	●	●	●	●



CAT 2
ATPV (CAL/CM²)
11

NEW
AVAILABLE
JULY 2017

**E Women's FR Rugged Flex®
Canvas Pant – Original Fit**
102689

- 9-ounce, FR canvas:
98% cotton/2% spandex
- Mid-front rise, sits just below
the waist
- Higher back for added coverage
- Two reinforced back pockets
- Leg openings fit over work boots
- Imported

Style #/Color
102689-410/Dark Navy
102689-264/Golden Khaki

CAT 2
EBT (CAL/CM²)
14

NEW
AVAILABLE
JULY 2017

**F Women's FR Rugged Flex®
Jean – Original Fit**
102688

- 11-ounce, 69% cotton/30%
modacrylic/1% elastic
- Mid-front rise; sits just below
the waist
- Higher back rise for added
coverage
- Imported

Style #/Color
102688-417/Premium Dark

INSEAM		2	4	6	8	10	12	14	16	18	20
	SHORT 30	•	•	•	•	•	•	•	•	•	•
	REGULAR 32	•	•	•	•	•	•	•	•	•	•
	TALL 34	•	•	•	•	•	•	•	•	•	•



WOMEN'S FR RUGGED FLEX® RELAXED FIT

7-ounce, FR twill: 87% cotton/7% high-tenacity nylon/
5% polyester/1% spandex. Rugged Flex® durable
stretch technology for ease of movement.

ARC RATED
NFPA 70E
COMPLIANT

NFPA 2112
COMPLIANT

410



CAT 2
ATPV (CAL/CM²)
8.7

NEW
AVAILABLE
JULY 2017

A **New Women's FR Rugged Flex® Coverall**
102450

- Two side-entry pass through pockets with snap closures
- Right-side tool and utility pocket
- Left-sleeve upper arm pocket
- Imported

Style #/Color
102450-410/Dark Navy

		XS	S	M	L	XL	XXL
INSEAM	SHORT 30		•	•	•	•	
	REGULAR 32	•	•	•	•	•	•
	TALL 34		•	•	•	•	

WOMEN'S FR FULL SWING® QUICK DUCK® OUTERWEAR

8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon with Rain Defender® durable water repellent. Sherpa lining in body. Quick Duck® fabric is 20% lighter but just as warm as heavier outerwear, Insulated with 150g 3M™ Thinsulate™ Platinum Insulation FR. Attached hoods with adjustable Nomex® drawcord plus two inside patch pockets with FR hook-and-loop closures.



410

211

MADE WITH
3M THINSULATE™
Insulation / Isolation



FLAME RESISTANT
RETARDATEUR DE FLAMME



CAT 3

EBT (CAL/CM²)
35

NEW
AVAILABLE
JULY 2017

B Women's FR Full Swing® Quick Duck® Jacket / Sherpa Lined

102694

- Mighty Back™ bi-swing between shoulders for instant recovery
- Flex Elbow™ for less restriction
- Freedom Gusset™ under the arms
- Rain Defender® durable water repellent
- Two lower-front pockets with zipper closure
- Imported

Style #/Color
102000-410/Dark Navy
102694-211/Carhartt Brown

XS	S	M	L	XL	XXL
•	•	•	•	•	•

INDUSTRIAL

FLAME-RESISTANT

HIGH-VISIBILITY

ADDITIONAL INFORMATION

WOMEN'S FR BASICS

The hardworking, comfortable FR basics you need for a long day on the job. Cut to fit you, not the rest of the guys on your crew.

ARC-RATED
NFPA
70E
COMPLIANT

NFPA
2112
COMPLIANT

410
DNY

211

051

407

KHI

GKH



CAT 3
ATPV [CAL/CM²]
34

- Women's FR Midweight Canvas Active Jac**
101629
- 8.5-ounce FR quilt lining: FR modacrylic batting quilted to twill face cloth
 - Quilt-lined hood
 - Brass front zipper with Nomex® FR zipper tape plus inside and outside protective flaps with snap closure for electric-arc protection
 - Imported

Style #/Color
101629-410/Dark Navy
101629-211/Carhartt Brown

XS	S	M	L	XL	XXL
•	•	•	•	•	•

CAT 2
ATPV (CAL/CM ²)
8.9

FORCE carhartt

B Women's FR Force Cotton Long-Sleeve T-Shirt

101107

- 6.75 ounce knit: 100% cotton
- FR jersey knit
- Relaxed fit
- Carhartt Force® fights odors and its FastDry® technology wicks away sweat for comfort
- Rib-knit crewneck collar
- Imported

Style #/Color

101107-410/Dark Navy

101107-051/Light Gray

XS	S	M	L	XL	XXL
•	•	•	•	•	•

CAT 2
ATPV (CAL/CM ²)
16

C Women's FR Signature Denim Jean

101249

- 11.75-ounce, FR denim: 100% cotton
- Relaxed fit/relaxed fitting seat and thigh
- Triple-stitched main seams for durability
- Imported

Style #/Color

101249-407/Denim

	2	4	6	8	10	12	14	16	18	20
INSEAM	•	•	•	•	•	•	•	•	•	•
28	•	•	•	•	•	•	•	•	•	•
30	•	•	•	•	•	•	•	•	•	•
32	•	•	•	•	•	•	•	•	•	•
34	•	•	•	•	•	•	•	•	•	•

CAT 2
ATPV (CAL/CM ²)
8.6

D Women's FR Classic Twill Shirt

WFRS160

- 7-ounce, FR twill: 88% cotton/12% high-tenacity nylon
- Original Fit
- Button-down collar
- FR melamine buttons
- Two chest pockets with flaps and button closures
- Triple-stitched main seams for durability
- Shaped shirttail hem
- Imported

Style #/Color

WFRS160-DNY/Dark Navy

WFRS160-KHI/Khaki

XS	S	M	L	XL	XXL
•	•	•	•	•	•

CAT 2
ATPV (CAL/CM ²)
12

E Women's FR Canvas Work Pant

WFRB159

- Midweight 8.5-ounce, FR canvas: 88% cotton/12% high-tenacity nylon
- Original Fit
- Relaxed seat and thigh
- Contoured waistband
- Mid-rise waist
- Straight leg opening
- Imported

Style #/Color

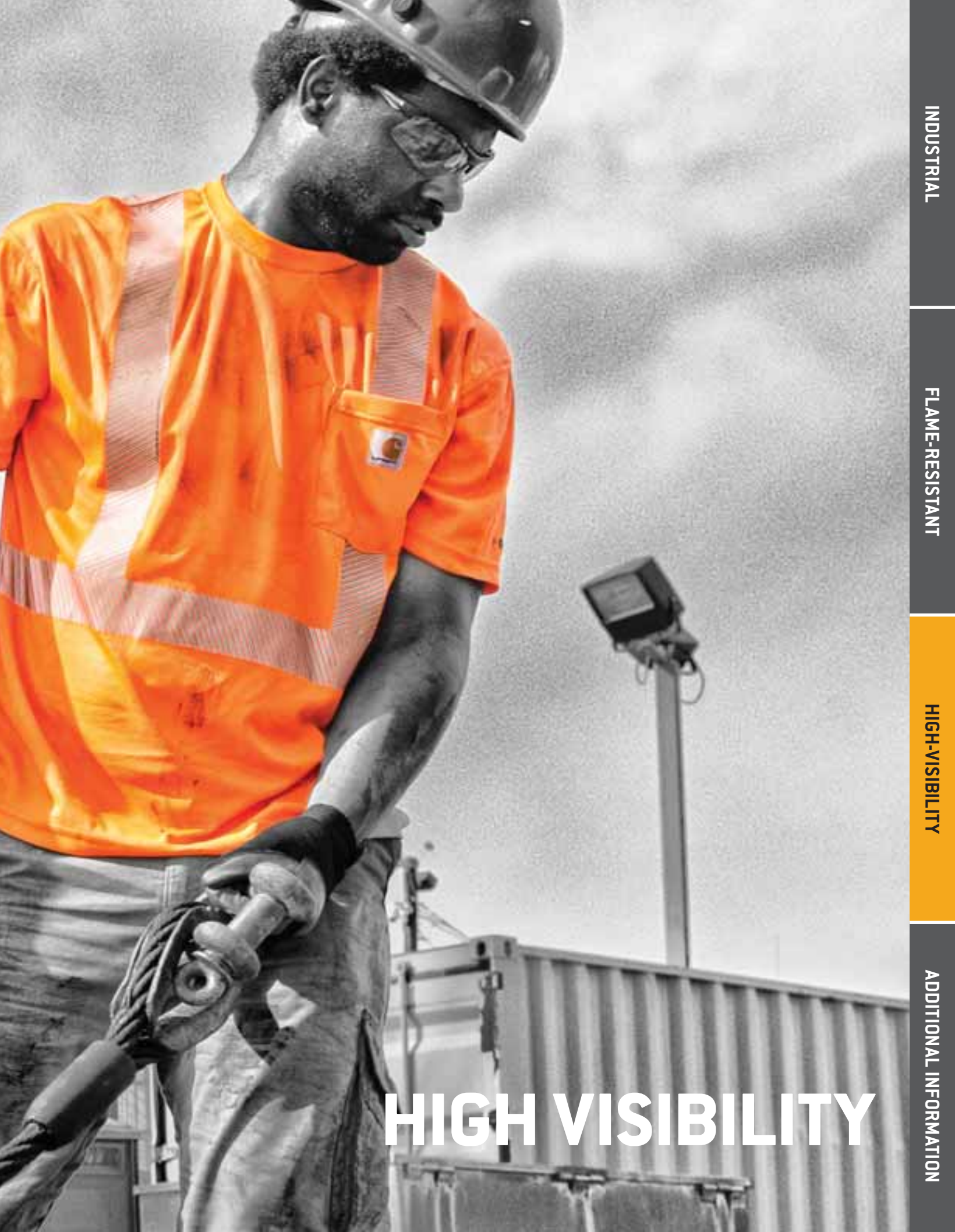
WFRB159-DNY/Dark Navy

WFRB159-GKH/Golden Khaki

	2	4	6	8	10	12	14	16	18	20
INSEAM	•	•	•	•	•	•	•	•	•	•
28	•	•	•	•	•	•	•	•	•	•
30	•	•	•	•	•	•	•	•	•	•
32	•	•	•	•	•	•	•	•	•	•
34	•	•	•	•	•	•	•	•	•	•







INDUSTRIAL

FLAME-RESISTANT

HIGH-VISIBILITY

ADDITIONAL INFORMATION

HIGH VISIBILITY

THE STRIPES YOU EARN JUST STEPPING FOOT ON THE JOB

Workplace safety is a two-way street. And doing your part to stay safe out there means making yourself visible to co-workers and cars. That's why, for all the dangerous jobs you do, Carhartt makes color enhanced and high-visibility gear designed to keep you working safely. From rugged, durable, water-repellent outerwear, to high-performing shirts equipped with Carhartt Force® technology is the workwear you want for when playing it safe just has to come with the territory.

HIGH-VISIBILITY WATERPROOF OUTERWEAR

250-denier, polyester shell plus 3M™ Scotchlite™ Reflective material, segmented trim #5510 maintains performance through 75 home launderings. Meets ANSI / ISEA 107. Snap-on hood with adjustable drawcord, two front utility bands at shoulder, heavy-duty zipper with storm flap, two inside pockets with hook-and-loop closure. Not only do you stay visible out there, you also stay dry.



323



A High-Visibility Class 3 Waterproof Sherwood Jacket 100787

- Left chest map pocket with waterproof zipper closure
- Brushed polyester quilt lining
- Two lower-front double pockets with top entry and side hand warmer entry
- Two inside pockets with hook-and-loop closure
- Imported

Style #/Color
100787-323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR

B High-Visibility Class 3 Waterproof Jacket 100499

- 100% polyester mesh lining in body
- 100% nylon taffeta lining in sleeves and hood
- Two lower-front pockets with zipper closure and storm flaps
- Two inside pockets with hook-and-loop closure
- Imported

Style #/Color
100499-323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

C High-Visibility Class E Waterproof Pant 100497

- 100% polyester mesh lining in seat and thigh
- 100% nylon taffeta lining from knee down
- Full-leg, two-way zipper with double storm-channel flaps
- Extended chap-style double front cleanouts for knee pads
- Imported

Style #/Color
100497-323/Brite Lime

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

HIGH-VISIBILITY OUTERWEAR

Heavyweight, 12-ounce, firm-hand 100% ring-spun cotton duck with a nylon lining quilted to arctic-weight polyester insulation. Meets the performance requirements of CSA-Z96-09 Class 1. Yellow/Silver/Yellow 2-inch contrasting trim (RT86™ 220C C3000) with 3M™ Scotchlite™ Reflective material (#9740) ANSI approved reflective trim.

001

323

824

COLOR ENHANCED FLEECE HEADWEAR

100% polyester fleece for warmth with a Carhartt logo sewn on the front. One size fits all. Imported.



D High-Visibility Striped Duck Traditional Coat / Quilt-Lined

101694

- Fleece-lined insulated stand-up collar with flap to cover hidden snaps for detachable/optional hood
- Two-way brass zipper front with hook-and-loop closure
- Imported

Style #/Color
101694-001/Black

S	M	L	XL	2XL	3XL	4XL	5XL	
•	•	•	•	•	•	•	•	REGULAR
•	•	•	•	•	•	•	•	TALL

E Color Enhanced Beanie

100793

- Imported

Style #/Color
100793-323/Brite Lime
100793-824/Brite Orange

ONE SIZE FITS ALL

F Color Enhanced Fleece 2-in-1 Hat

100795

- Pull-down face mask
- Imported

Style #/Color
100795-323/Brite Lime
100795-824/Brite Orange

ONE SIZE FITS ALL

G High-Visibility Striped Duck Bib Overall / Quilt-Lined

101696

- Adjustable front-elastic suspenders and multi-compartment bib pocket
- Ankle-to-knee leg zippers with storm flaps with 360° visibility around legs
- Imported

Style #/Color
101696-001/Black

	30	32	34	36	38	40	42	44	46	48	50	52	54
28	•	•	•	•	•	•	•	•	•	•	•	•	•
30	•	•	•	•	•	•	•	•	•	•	•	•	•
32	•	•	•	•	•	•	•	•	•	•	•	•	•
34	•	•	•	•	•	•	•	•	•	•	•	•	•
36	•	•	•	•	•	•	•	•	•	•	•	•	•

HIGH-VISIBILITY FLEECE

10.5-ounce, 100% polyester fabric with Stain Breaker® technology to release stains and 3M™ Scotchlite™ Reflective material, segmented trim #5510 maintains performance through 75 home launderings. Meets ANSI / ISEA 107. Each sweatshirt features a three-piece adjustable hood, brass-zipper front closure, stretchable, spandex-reinforced rib-knit cuffs and waistband, and two front hand warmer pockets.

323

824



A High-Visibility Zip-Front Class 3 Thermal-Lined Sweatshirt

- 100504
- Original Fit
 - 100% polyester thermal lining including hood
 - Imported

Style #/Color
100504-323/Brite Lime
100504-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

B High-Visibility Zip-Front Class 3 Sweatshirt

- 100503
- Original Fit
 - Left pocket includes hidden storage pocket with hook-and-loop closure
 - Imported

Style #/Color
100503-323/Brite Lime
100503-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL

C High-Visibility Class 2 Vest

- 100501
- 100% polyester mesh
 - Left-chest pocket with pen stall
 - Hook-and-loop closure
 - 3M™ Scotchlite™ Reflective material, #8906 maintains performance through 30 home launderings
 - Imported

Style #/Color
100501-323/Brite Lime
100501-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR



INDUSTRIAL

FLAME-RESISTANT

HIGH-VISIBILITY

ADDITIONAL INFORMATION

WORKWEAR YOU WANT TO BE SEEN IN

Feeling comfortable on the job goes a long way towards staying safe. That's why we've added the Force® technologies of FastDry® and Stain Breaker® into our men's Relaxed Fit, 4.25-ounce bird's-eye knit 100% polyester color enhanced and high-visibility shirts. With the power to wick away sweat and release stains in the wash, a tagless neck label,



A Force Color Enhanced Short-Sleeve T-Shirt
100493

- Rib-knit crewneck collar
- Imported

Style #/Color						
100493-323/Brite Lime						
100493-824/Brite Orange						
S	M	L	XL	2XL	3XL	4XL 5XL
•	•	•	•	•	•	•
•	•	•	•	•	•	•
REGULAR						
•	•	•	•	•	•	•
TALL						



B Force Color Enhanced Long-Sleeve T-Shirt
100494

- Rib-knit crewneck collar and cuffs
- Imported

Style #/Color						
100494-323/Brite Lime						
100494-824/Brite Orange						
S	M	L	XL	2XL	3XL	4XL 5XL
•	•	•	•	•	•	•
•	•	•	•	•	•	•
REGULAR						
•	•	•	•	•	•	•
TALL						

C Force Color Enhanced Graphic Long-Sleeve T-Shirt
102181

- Rib-knit crewneck collar and cuffs
- Carhartt graphic on left sleeve
- Imported

Style #/Color						
102181-323/Brite Lime						
S	M	L	XL	2XL	3XL	4XL 5XL
•	•	•	•	•	•	•
•	•	•	•	•	•	•
REGULAR						
•	•	•	•	•	•	•
TALL						



left chest pocket, and side-seamed construction to minimize twisting, you stay looking and feeling comfortable all throughout your shift. 3M™ Scotchlite™ Reflective material, segmented trim #5510 maintains performance through 75 home launderings. Meets ANSI / ISEA 107.

HIGH-VISIBILITY SHIRTS + FORCE

FORCE

323

824



D Force High-Visibility Short-Sleeve Class 2 T-Shirt

100495

- Rib-knit crewneck collar
- 3M™ Scotchlite™ Reflective Material
- Imported

Style #/Color

100495-323/Brite Lime

100495-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL



E Force High-Visibility Long-Sleeve Class 3 T-Shirt

100496

- Rib-knit crewneck collar and cuffs
- 3M™ Scotchlite™ Reflective Material
- Imported

Style #/Color

100496-323/Brite Lime

100496-824/Brite Orange

S	M	L	XL	2XL	3XL	4XL	5XL	
								REGULAR
								TALL





INDUSTRIAL

FLAME-RESISTANT

HIGH-VISIBILITY

ADDITIONAL INFORMATION

ADDITIONAL INFORMATION

REFLECTIVE STRIPING

WORKWEAR MADE BRIGHT, GETS THE JOB DONE RIGHT

IMPROVE VISIBILITY WITH REFLECTIVE STRIPING. ADD TO ANY FR COAT, JACKET, BIB OR COVERALL.

Carhartt uses 3M™ Scotchlite™ Reflective Material because 1 in 3 garments that don't use 3M™ Scotchlite™ Reflective Material are not bright enough to meet relevant safety standards right out of the package, even though they are labeled as compliant*

Carhartt FR and 3M: Outworking them all to keep workers safe.

FOR MORE INFORMATION OR TO PLACE AN ORDER, PLEASE CALL CARHARTT AT 800-833-3118 AND ASK FOR CYC.



*Based on a study by 3M of seventy-nine vests purchased on the open market (all using components other than 3M™ Scotchlite™ Reflective Material), 33% failed the ANSI 107 test for initial brightness. These data were verified by third party testing.

3M and Scotchlite are trademarks of 3M, used under license in Canada.



OSHA General Duty Clause

- Employers are required to provide their employees with a place of employment that is free from recognizable hazards that are causing or likely to cause death or serious harm to employees.

OSHA 1910.269

- Federal regulation that defines the safety practices of employees working in the generation, transmission and distribution of electricity.
- Prohibits clothing that, when exposed to flames or arcs, could increase the extent of wearer injury. Employers must determine appropriate clothing based on an evaluation of potential hazards in the work environment. Clothing made from flame-resistant materials is acceptable under the Rule; *i.e.*, clothing that meets the requirements of ASTM F1506.
- The employer shall ensure that each employee exposed to potential hazards from electric arcs wears protective clothing and other protective equipment with an arc rating greater than or equal to the heat energy estimate whenever that estimate exceeds the heat energy of 2.0 cal/cm².
- The 2014 revision to the regulation requires that as of April 1, 2015, employers must provide protective equipment sufficient to cover the employee's entire body.
- Acceptable FR clothing shall conform to the requirements of ASTM F-1506, and must have an appropriate arc rating [Arc Thermal Performance Value [ATPV], or Breakopen Threshold Energy [EBT]. The arc rated clothing must be rated at or above the potential hazard from an arc flash exposure.



National Electric Safety Code

- National Electrical Safety Code (NESC) sets rules for safeguarding personnel during installation, operation, or maintenance of electric supply and communication lines and associated equipment.
- States that employers must conduct a hazard analysis to determine the potential arc exposure for employees working on or near energized equipment. Arc rated clothing required if exposure is greater than 2 cal/cm².



Standard for electrical safety in the workplace

- The 70E standard addresses electrical hazards in the workplace and supplements the NESC by focusing on protecting the worker from electrical hazards. The objective of this standard is to provide protection to workers based on the potential electrical exposure energy to which they could be exposed. 70E mandates that employers conduct a hazard risk assessment to determine the potential arc exposure for employees who work on or near energized parts or equipment.
- NFPA 70E requires that employees wear proper arc-rated Flame Resistant (FR) clothing whenever there is possible exposure to an arc flash event sufficient to cause a second degree burn. Such FR protective clothing must be rated for protection from electric arcs so they can be properly matched to the appropriate hazard levels. This arc rating, or ATPV, appears on the labeling of all FR protective apparel for easy referencing. Matching the arc rating of the Flame Resistant apparel with the hazard rating maximizes worker protection against the chance of burn injury or death.



Standard on flame-resistant garments for protection of industrial personnel against flash fire

- NFPA 2112 standard provides minimum requirements for the design, construction, evaluation and certification of flame resistant (FR) clothing for use by industrial personnel exposed to potential flash fire situations. It does not attempt to provide any guidance on matching the PPE to the quantified hazards – that is what NFPA 2113 is designed for.



Standard on the fundamentals of combustible dust

- NFPA 652 standard provides the general requirements for managing combustible dust fire and explosion hazards. It states that when FR clothing is required, it must comply with the requirements of NFPA 2112 and be selected, procured, inspected, worn, and maintained in accordance with NFPA 2113.



Standard on selection, care, use, and maintenance of flame-resistant garments for protection of industrial personnel against flash fire

- Provides minimum requirements for the selection, care, use, and maintenance of Flame Resistant garments compliant with NFPA 2112 for use in potential flash fire situations. This standard reduces the potential risks caused by incorrect maintenance, contamination, or damage to FR clothing.



American National Standard for high-visibility safety apparel and accessories

- ANSI/ISEA 107 provides performance requirements for conspicuous materials to be used in high-visibility safety apparel (HVSA) and specifies minimum amounts of background, retroreflective and combined-performance materials. The 2015 edition continues to present three performance classes of garments based on the amount of visible materials and design attributes incorporated into the final garment configuration. The standard now identifies garment types based on expected use settings and work activities being performed. These are designated as off-road (type O), roadway and temporary traffic control (type R), or public safety activities (type P).

FREQUENTLY ASKED QUESTIONS

1 Who is Carhartt Flame-Resistant (FR) clothing designed for?

Carhartt FR Clothing is designed for electricians and workers in the utility, oil, gas and petrochemical fields who are at risk of exposure to electric arc flashes and flash fires, which could cause severe or fatal burn injuries. Typical candidates for FR clothing include electric linemen, pipeline and refinery workers, as well as industrial electricians.

2 How does Carhartt FR clothing help protect against burn injury?

Through the use of flame-resistant chemicals or fabric blends, Carhartt FR Clothing is designed to self-extinguish within seconds after the source of ignition is removed, limiting the degree of burn and body burn percentage. It is not designed to be flameproof; it is flame-resistant.

3 Can the flame-resistant chemicals be washed out?

No. Carhartt FR Clothing is guaranteed to be flame-resistant for the useful life of the garment regardless of the number of launderings, provided garment-care instructions are followed.

4 How can Carhartt FR clothing be distinguished from traditional Carhartt clothing?

Carhartt FR Clothing is clearly identified with a "FR Carhartt" patch in place of the traditional Carhartt patch. Product hang tags and HRC labels also help distinguish Carhartt flame-resistant products.

5 What is a PPE category?

A PPE category is a rating for FR clothing based on the ATPV rating that indicates the level of protection the garment provides. There are four PPE categories ranging from 1 to 4, with a PPE category of 1 representing the least protection, and a PPE category of 4 representing the most protection. The NFPA 70E consensus standard assigns these categories based on the electrical maintenance tasks to be performed, and each PPE category relates to a specific range of ATPV's. For example, PPE category 2 would include ATPVs greater or equal to 8 cal/cm² but less than 25 cal/cm².

6 What is an ATPV?

An Arc Thermal Performance Value (ATPV) is a rating assigned to flame-resistant clothing indicating the level of electrical arc flash protection provided. Higher-weight (e.g., thicker, denser) fabrics typically have higher ATPVs and provide increased protection (as does the layering of FR clothing). All Carhartt FR Clothing has the ATPV marked on the inside label for easy reference.

7 What is EBT?

Like ATPV, Breakopen Threshold Energy (EBT) is a rating assigned to FRC indicating the level of protection provided. EBT is used when ATPV cannot be measured due to flame-resistant fabric breakopen. EBT is also measured in calories per centimeter squared (cal/cm²).

8 Can Carhartt FR clothing be repaired?

Yes, Carhartt FR Clothing can be repaired, but repairs must be made with fabrics and sewing threads that have at least the same FR characteristics as the original garment.

9 Is flame-resistant thread required for embroidery applications?

None of the current regulations governing the use of flame-resistant clothing specifically require the use of flame-resistant thread for embroidery applications. However, Carhartt recommends using flame-resistant thread for embroidery or emblem attachment.

10 Can I use DEET on flame-resistant clothing?

No. DEET is one of the most effective mosquito repellents on the market, but it should only be used on the skin, never on FR clothing. For the most effective mosquito and tick protection, use DEET-based repellents on the skin (especially on exposed skin) and use a permethrin (the active ingredient in most lice shampoos) product washed into or applied to flame-resistant clothing. These products do not add any appreciable flammability to FR clothing and therefore do not affect its flame-resistant properties. When using permethrin in a spray form, use the **WATER-BASED** formulas only. Propellants are almost always flammable in this application, so the powder form washed into the clothing or the **WATER-BASED** spray formula is recommended.

PROPER CARE AND USE OF CARHARTT FR

PROPER CARE

Follow the **manufacturer care instructions** located on the inside tag of each FR garment, and these guidelines when home laundering your Carhartt FR:

- Wash garment with normal laundry detergent separately from non-FR garments in cold-warm water
- **DO NOT** use bleach (or detergents containing bleach/hydrogen peroxide)
- **DO NOT** use stain remover
- **DO NOT** use starch
- **DO NOT** use fabric softener/dryer sheets

PROPER USE

Follow ***your company's*** safety requirements to determine the standards and calorie rating your garment must meet when working in hazardous areas.

- Carhartt recommends flame resistant clothing be worn as base layers under FR garments
- Garments should have a reasonable fit with no modifications that will reduce its effectiveness
- Prevent additional exposure to skin (keep garments buttoned and sleeves rolled down)
- Keep shirts tucked in when in a hazardous area
- Do not apply DEET to FR clothing — **DEET IS FLAMMABLE**

USEFUL LIFE & REPAIRS

Regularly inspect your FR garments. Replace garments once they are past their useful life:

- Torn/ripped fabric
- Open seams/holes
- Fabric is frayed or threadbare
- Garment has been bleached
- Garment is soiled with flammable substances

Carhartt FR clothing can be repaired. The FR fabrics and Nomex® threads used for repairs should be equivalent in performance and FR characteristics to those used in the original construction of the garment.

CARHARTT FR IS GUARANTEED FLAME-RESISTANT FOR THE USEFUL LIFE OF THE GARMENT, PROVIDED MANUFACTURER CARE INSTRUCTIONS ARE FOLLOWED

CARHARTT FR LAYERED TESTING

Many people ask about arc ratings when flame-resistant clothing is layered. The total arc rating cannot be determined by adding the ratings of the two items. In most cases the total arc rating is higher than the number calculated by simply adding the arc ratings from the two items. Layered testing is the only way to determine the total arc rating for layered FR garments.

Carhartt has conducted layered testing for a variety of combinations, using some of our most popular FR clothing styles. The resulting layered arc rating of the various combinations are listed on the table below for your reference.

THIS STYLE	LAYERED OVER THIS STYLE	EQUALS THIS ARC RATING
FRS160 WFRS160 [8.6 cal/cm²]	100234 100235 100237 [8.9 cal/cm²]	ATPV = 30 cal/cm²
FRS003 [8.7 cal/cm²]	100234 100235 100236 [8.9 cal/cm²]	ATPV = 28 cal/cm²
101017 [11 cal/cm²]	100234 100235 100237 [8.9 cal/cm²]	ATPV = 33 cal/cm²

Testing Conducted for Carhartt Inc. by Kinectrics High Current Laboratory, Toronto, Ontario, Canada



CUSTOM NON-STOCK SIZING

Some styles come in sizes that don't work with the majority of customers. So when one or more of these Non-Stock Sizes is needed, they require longer lead times (typically 8-10 weeks), freight charges (free above \$500), order increments (by style multiples of minimum order number) and an "ALL ORDERS FINAL" return policy (no returns outside manufacturer defect). For more information on placing custom order, call Customer Service at (800) 786-3916. Orders can be placed by email at Industrial_Sales@carhartt.com or by faxing them to (800) 217-2895.

Refers to Style #	Style #	Product Name
100170	101659	FR Utility Denim Double-Front Jean – Relaxed Fit
100234	101669	FR Force Cotton Short-Sleeve T-Shirt
100235	101670	FR Force Cotton Long-Sleeve T-Shirt
100237	101671	FR Force Cotton Long-Sleeve Henley
100410	102651	Force Cotton Delmont Short-Sleeve T-Shirt
101483	102633	Relaxed-Fit Holter Jean
100493	102631	Force Color Enhanced Short-Sleeve T-Shirt
100632	102649	Rain Defender® Rutland Thermal-Lined Hooded Zip-Front Sweatshirt
100783	101644	FR Extremes® Arctic Parka
100784	101645	FR Extremes® Arctic Coat
100785	101638	FR Extremes® Arctic Biberall
100791	101663	FR Washed Duck Work Dungaree
101017	101647	FR Traditional Twill Coverall
101029	101634	FR Mock Neck Vest
101299	102972	Crowley Jacket
101576	101827	FR Force Rugged Flex® Quarter-Zip Fleece
101577	101828	FR Force Rugged Flex® Hooded Fleece
101618	101642	FR Duck Traditional Coat / Quilt-Lined
101621	101649	FR Duck Active Jac / Quilt-Lined
101622	101654	FR Midweight Canvas Active Jac / Quilt-Lined
101623	101650	FR Duck Bomber Jacket / Quilt-Lined
101625	101652	FR Lanyard Access Jacket / Quilt-Lined
101626	101640	FR Duck Bib Overall / Quilt-Lined
101627	101641	FR Duck Bib Overall / Unlined
101628	102089	FR Striped Duck Bib Overall / Quilt-Lined
101695	102091	FR Striped Duck Traditional Coat / Quilt-Lined
101698	102594	FR Force Cotton Hybrid Shirt
101699	102086	FR Striped Force Cotton Long-Sleeve T-Shirt
101703	102088	FR Striped Duck Bib Overall / Unlined
101705	102090	FR Striped Coverall
102150	102643	FR Deluxe Coverall

Refers to Style #	Style #	Product Name
102179	102957	FR Full Swing® Quick Duck® Jacket
102182	102956	FR Full Swing® Quick Duck® Coat
102291	102630	Rugged Flex® Rigby Dungaree
102905	102995	FR High-Visibility Force Long-Sleeve T-Shirt
FRB004	101657	FR Utility Jean – Relaxed Fit
FRB13	101656	FR Signature Denim Dungaree
FRB100	101658	FR Signature Denim Jean – Relaxed Fit
FRB159	101661	FR Midweight Canvas Pant – Loose Original Fit
FRB240	101662	FR Canvas Cargo Pant
FRS003	101681	FR Lightweight Twill Shirt
FRS160	101680	FR Classic Twill Shirt
C003	102646	Duck Traditional Coat
J130	102152	Quilted-Flannel-Lined Sandstone Active Jac
J140	102151	Quilted-Flannel-Lined Duck Active Jac
J162	102644	Shoreline Jacket
R01	102157	Duck Bib Overalls
R41	102647	Quilt-Lined Zip-To-Thigh Bib Overalls
B11	102170	Washed-Duck Work Dungaree
B13	102169	Loose/Original-Fit Work Dungaree
B17	102168	Relaxed-Fit Tapered-Leg Jean
B136	103003	Double-Front Work Dungaree
B151	102171	Canvas Work Dungaree
K84	102982	Workwear Short-Sleeve Henley
K87	102652	Workwear Pocket Short-Sleeve T-Shirt
K121	102980	Midweight Hooded Pullover Sweatshirt
K122	102650	Midweight Hooded Zip-Front Sweatshirt
K126	102653	Workwear Pocket Long-Sleeve T-Shirt
K128	102983	Workwear Long-Sleeve Henley
K570	102981	Contractor/Es Work Polo
V33	102645	Mock-Neck Vest
WFRB159	102133	Women's FR Canvas Work Pant

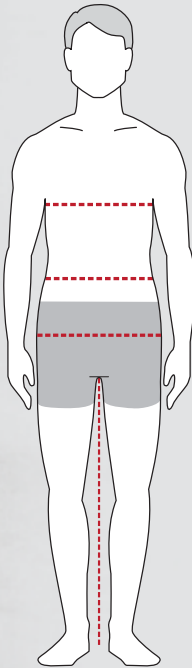
SIZING CHARTS – MEN’S

MEN’S BODY MEASUREMENTS (ALL EXCEPT NON-FR BIB OVERALLS, BIBERALLS & COVERALLS)

	SMALL		MEDIUM		LARGE		X-LARGE		2X-LARGE		3X-LARGE		4X-LARGE		5X-LARGE		6X-LARGE	
Chest	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68
Waist	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62
Hip [Seat]	34	36	38	40	42	44	46	48	50	52	54	56	58	60	62	64	66	68

NOTE: If your measurement falls between sizes, buy the larger size.

HOW TO MEASURE



Chest:

Measure just under arms and across shoulder blades holding the tape firm and level. If your chest falls between sizes, order the next size up.

Natural Waist:

Bend side to side and find the natural bend in your body; this is your natural waist. Note: It may not be the smallest point.

Hip/Seat:

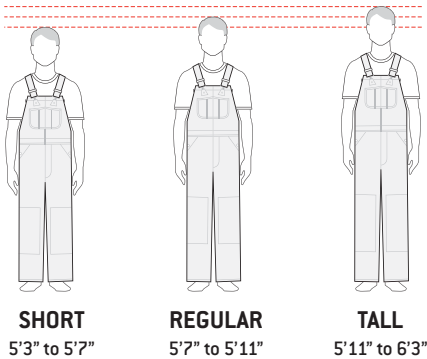
Measure the fullest point between your natural waist and crotch.

Inseam:

Measure from your crotch to the desired length on body. You may also measure pants that you currently own and like. Lay the garment flat and smooth out. Measure on the front from the crotch point along the seam to the hem for the inseam length.

For best results, measure over your undergarments.

HEIGHT CHART

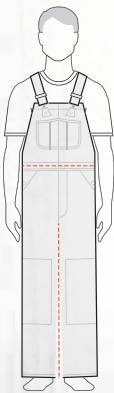


PANTS & SHORTS FITS

Straight Traditional Fit	Slim seat and thigh
Relaxed Fit	Relaxed seat and thigh
Loose Original Fit	Full seat and thigh

TOPS FITS

Slim Fit	Our leanest fit
Relaxed Fit	A closer fit to the body
Original Fit	The most room to move



BIB OVERALLS

STYLE #: R27 / R41

- If you fall between sizes, size up
- Size to the largest part of your waist
- Order based on your normal pant inseam. For example, if you wear a 32" inseam pant, you would wear a 32" inseam bib overall

WAIST MEASUREMENT at largest point	28	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58
Recommended Size If Worn With Undergarments or Lightweight Layers	30	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60
Recommended Size If Worn Over Heavier Shirt & Pants	32	34	36	38	40	42	44	46	48	50	52	54	56	58	60	—



INDUSTRIAL

FLAME-RESISTANT

HIGH-VISIBILITY

ADDITIONAL INFORMATION

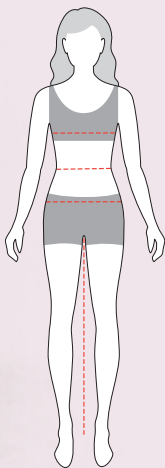
SIZING CHARTS – WOMEN’S

WOMEN’S BODY MEASUREMENTS

	X-Small	Small		Medium		Large		X-Large		XXL	
	2	4	6	8	10	12	14	16	18	20	
Bust	33	34	35	36	37	38½	40	41½	43½	45½	47½
Natural Waist	27	28	29	30	31	32½	34	35¾	38	40¼	42½
Hip [Seat]	36	37	38	39	40	41½	43	44½	46½	48½	50½

- For Outerwear, Bibs, and Tops: If you prefer a slimmer fit or are between sizes, try sizing down.
- For Bottoms: If your measurement falls between sizes, buy the larger size.

HOW TO MEASURE



Bust:
Measure the fullest part of your bust, keeping the measuring tape parallel to the floor.

Natural Waist:
Bend side to side and find the natural bend in your body; this is your natural waist. Note: It may not be the smallest point.

Hips:
Measure the fullest part of your hips, approximately 8" below the natural waist.

Inseam:
Measure from your crotch down to the desired length on body. You may also measure pants that you currently own and like. Lay the garment flat and smooth out. To get the inseam length, measure on the front from the crotch point, along the seam, to the hem.

For best results, measure over your undergarments.

WOMEN’S TOPS FIT

A diagram of a woman wearing a light blue long-sleeved top that fits closely to her body.

A diagram of a woman wearing a light blue long-sleeved top that has more ease and a subtle shape.

Slightly Fitted	Relaxed Fit
Fit flows over the contours of the body Gives shape without being snug	Allows the most ease over body Subtle shape for maximum range of motion

WOMEN’S PANT FIT

A diagram of a woman wearing light blue pants that are fitted through the hip and thigh.

A diagram of a woman wearing light blue pants that have an easy fit through the hip and thigh.

A diagram of a woman wearing light blue pants that are relaxed through the hip and thigh.

Slim Fit	Original Fit	Relaxed Fit
Mid-rise sits just below the waist Fitted through the hip and thigh Tough enough for work, feminine enough for the weekends	Mid-rise sits just below the waist Easy fit through the hip and thigh A classic look you can wear anywhere and everywhere	Mid-rise sits just below the waist Relaxed through the hip and thigh Our roomiest fit gives you plenty of room to move throughout the workday

PANT INSEAM LENGTH CHART

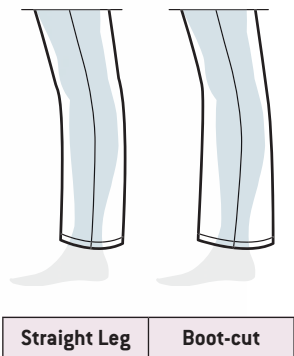
A diagram of a woman wearing light blue pants that are short in length.

A diagram of a woman wearing light blue pants that are regular in length.

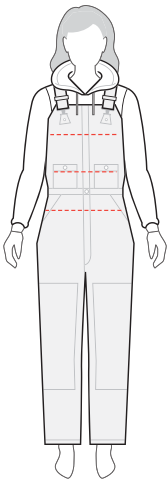
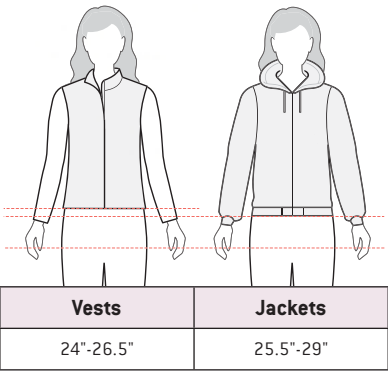
A diagram of a woman wearing light blue pants that are tall in length.

Short	Regular	Tall
Inseam Measurement: 29"-30"	Inseam Measurement: 31"-32"	Inseam Measurement: 33"-34"

LEG OPENINGS



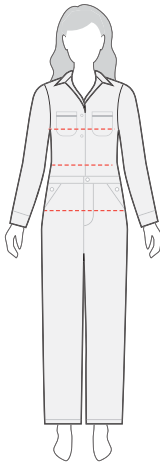
OUTERWEAR CENTER BACK LENGTHS



BIB OVERALL (LINED)

STYLE #: 102743

- Size to the largest part of your body
- Reference the inseam length chart and body measurement chart for guidance
- Measurements assume bib overall is layered over cold weather clothing. If you won't be layering, you may need to size down.



COVERALL (UNLINED)

STYLE #: 102450

- Size to the largest part of your body
- Reference the inseam length chart and body measurement chart for guidance
- If you plan to layer over pants, you may need to size up. If you won't be layering, you may need to size down.

LICENSEES

CARHARTT LICENSEE INFORMATION

Carhartt licenses the manufacture and marketing of certain products to other companies. For sales information, marketing materials and product images for Carhartt-licensed products, please contact the company representatives listed below.

CARHARTT FOOTWEAR

**Black Diamond Group**

Contact: Terri Murray
(781) 939-7842
tmurray@bdboots.com
Hours: 8:30am – 5:00pm EST

*If there are any problems contacting Terri directly,
you can call Customer Service at (855) 277-8944*

CARHARTT MEDICAL SCRUBS



CID RESOURCES, INC.

CID Resources, Inc.

(877) 554-3306
contactus@cidresources.com

CARHARTT BELTS & WALLETS

**American Accessories**

(866) 892-0491
orders@americanaccessoriesinc.com
Hours: 8am – 5pm EST

CARHARTT SAFETY EYEWEAR

**Pyramex Safety**

Contact: David Fish
dfish@pyramexsafety.com
Phone: (800) 736-8673
Fax: (901) 861-4967
Hours: Monday–Friday
7:30am – 5:30pm Central

CARHARTT SOCKS

**Renfro Corporation**

Contact: Kevin Venable
(336) 719-8415
kevinvenable@renfro.com

CARHARTT GLOVES

**Gordini**

Contact: Matt Roberts
(800) 467-3464
Matt_Roberts@gordini.com

CARHARTT WORK BAGS, PACKS & GEAR

**5 Horizons Group, LLC**

Contact: Lisa Giess
Phone: (855) 670-9930 Ext. 126
lisa.giess@5horizonsgroup.com
Hours: 8:30am – 5pm CST

Carhartt Core Style Reference Definition – Style Page

Customers consistently choose Carhartt Core styles year after year, and we have set higher levels of maintained inventory for these styles. This list of Carhartt Core will evolve and expand over the next year as we execute our inventory strategy to better serve our customers and consumers.

Core Styles Featured in 2017 Insustrial Catalog

Style	Color(s)	Product Description
A18	BLK, CLH, BRN, BOG, NVY, BLM, DKB	Acrylic Watch Hat
B11	BRN, DES, BLK	Washed-Duck Work Dungaree
B13	DST, DPS, STW	Loose / Original-Fit Work Dungaree
B17	DST, STW	Relaxed-Fit Tapered-Leg Jean
B136	DKB	Washed-Duck Double-Front Work Dungaree
B147	TAN	Canvas Work Short
B151	TAN, DKH	Canvas Work Dungaree
J130	211, BLK	Sandstone Active Jacket
J140	BLK, BRN	Quilted-Flannel-Lined Duck Active Jac
K84	BLK, NVY, DES, HGY	Workwear Pocket Short-Sleeve Henley
K87	NVY, HGY, BLK, DES, BLS, CHR, HTG	Workwear Pocket Short-Sleeve T-Shirt
K121	BLK, 472	Midweight Hooded Sweatshirt
K122	BLK, 472	Midweight Hooded Zip-Front Sweatshirt
K126	NVY, BLK, HGY, CHR, HTG, BLS	Workwear Pocket Long-Sleeve T-Shirt
K128	BLK, NVY, HGY	Workwear Pocket Long-Sleeve Henley
K570	BLK, NVY, HGY, MOS	Contractors Work Pocket Polo
R41	BLK, BRN	Quilt-Lined Zip-to-Thigh Bib Overalls
V33	DKB	Mock Neck Vest
WA018	WWH	Women's Acrylic Watch Hat
WJ130	DKB	Women's Sandstone Active Jac
WJ141	BLK, DWN	Women's Sandstone Sierra Jacket
WV001	DKB	Women's Sandstone Mock Neck Vest
FRA003	DNY	Flame-Resistant Double-Layer Force Knit Balaclava
FRB13	DNM	Flame-Resistant Signature Denim Dungaree
FRB100	DNM	Flame-Resistant Signature Denim Jean – Relaxed-Fit
FRB159	DNY, GKH	Flame-Resistant Midweight Canvas Jean – Loose Fit
FRB240	DNY, GKH	Flame-Resistant Canvas Cargo Pant
FRS160	KHI, DNY, GRY	Flame-Resistant Classic Twill Shirt
100235	410, 051, 250	Flame-Resistant Force Cotton Long-Sleeve T-Shirt
100237	410, 051, 250	Flame-Resistant Force Cotton Long-Sleeve Henley
100410	001, 034, 026, 412, 316	Force Cotton Delmont Short-Sleeve T-Shirt
100493	323	High-Visiblity Force Color Enhanced Short-Sleeve T-Shirt
100495	323	High-Visibility Force Short-Sleeve Class 2 T-Shirt
100632	001, 472	Rain Defender® Rutland Thermal Lined Hooded Zip-Front Sweatshirt
100791	246	Flame-Resistant Washed Duck Work Dungaree
101483	968	Relaxed-Fit Holter Jean
101618	211, 410	Flame-Resistant Duck Traditional Coat / Quilt-Lined
101621	211, 410	Flame-Resistant Duck Active Jac / Quilt-Lined
101623	410, 211	Flame-Resistant Duck Bomber Jacket
101626	211, 410	Flame-Resistant Duck Bib Overall / Quilt-Lined
101627	211, 410	Flame-Resistant Duck Bib Overall / Unlined
101698	410, 250	Flame-Resistant Force Cotton Button Down Shirt
102150	410, 250, 033	Flame-Resistant Deluxe Coverall
102179	410, 211	Flame-Resistant Full Swing® Quick Duck® Jacket
102182	410, 211	Flame-Resistant Full Swing® Quick Duck® Coat
102291	039, 253	Rugged Flex® Rigby Dungaree
102743	201	Women's Weathered Duck Wildwood Bib Overalls
102788	412, 058	Women's Clarksburg Full Zip Hoodie
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