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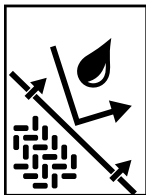
**1-877-999-4847**

**2019 CATALOG**

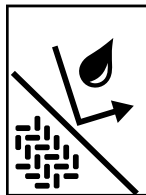


LOOK FOR THIS  
SYMBOL FOR  
EMBELLISHMENT  
FRIENDLY  
ITEMS

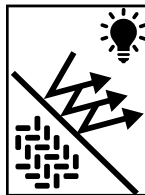
# ICON GUIDE



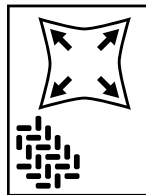
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BREATHABLE



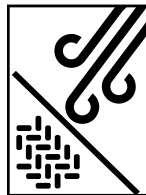
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RESISTANT



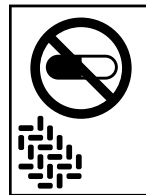
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MATERIAL



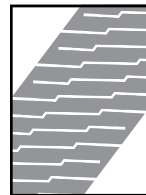
FLEX  
FABRIC



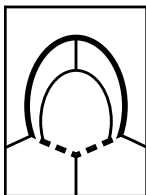
WIND  
RESISTANT



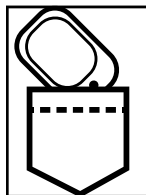
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FABRIC



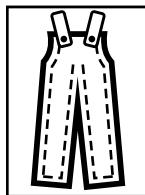
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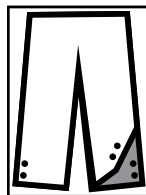
QUICK RELEASE  
HOOD



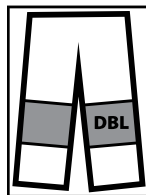
INSIDE &  
MEDIA POCKETS



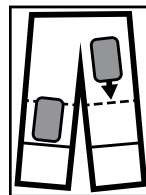
TAPED  
SEAMS



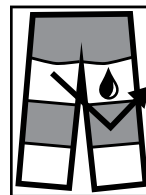
SNAPS AT  
LEG OPENINGS



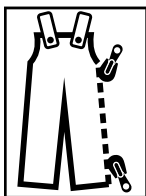
DOUBLE  
KNEES



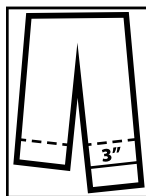
KNEEPAD  
POCKETS



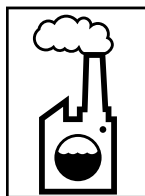
WATERPROOF  
SEAT & KNEES



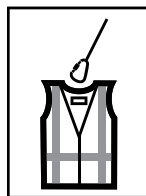
ZIP-TO-THE-HIP  
ZIPPER



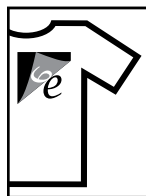
3" TALL  
EXTENSION



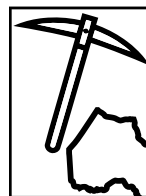
INDUSTRIAL  
LAUNDRY



HARNESS  
OPENING



EMBELLISHMENT  
FRIENDLY



ONTARIO MINING  
COMPLIANT



# 2019 CATALOG

SECTION TABLE OF CONTENTS

**NEW FOR FALL 2019**

**WOMEN'S**

**LIFESTYLE**

**SAFETY**

**FOOTWEAR**

**ACCESSORIES**

**FIXTURES**

# TABLE OF CONTENTS

## NEW FOR FALL 2019:

- 2** **WS10** WOMEN'S FLANNEL SHIRT
- WS11** WOMEN'S QUILT-LINED FLANNEL SHIRT
- 3** **WS12** WOMEN'S PLUSH PILE-LINED FLANNEL
- WJ20** WOMEN'S SHERPA LINED JACKET
- 4** **WJ19** WOMEN'S QUILTED FREEZER JACKET
- WB02** WOMEN'S INSULATED DUCK OVERALL
- 5** **WS04** FLANNEL OVERSHIRT
- WS06** FOOLER FRONT QUILT LINED FLANNEL
- 6** **SJ20** SAFETY BOMBER





**NEW FOR FALL 2019**

# WOMEN'S FLANNEL SHIRT

WS10




## COZY COMFORT AND STYLE

We restyled our best-selling soft brushed flannel shirt. It's equally at home on its own or worn as an overshirt. It's the perfect mix of comfort and style – on the dock watching the sunrise or on the town in your favorite boots.

- 100% cotton yarn dyed flannel, double pre-shrunk
- Front placket with button closure
- 2 chest pockets with flap and snap closures
- Pen pocket on left chest pocket
- Adjustable cuffs



### COLORS (XS - 2XL):

-  RED PLAID
-  NAVY PLAID
-  GREY PLAID

# WOMEN'S QUILT-LINED FLANNEL SHIRT

WS11




## CONQUER THE CHILL

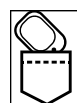
Perfect for those autumn days raking leaves or cool nights by the lake. Stay cozy and warm whether you're relaxing or working around the yard. And you'll appreciate slipping your hands into the lower on-seam pockets.

- 100% cotton yarn dyed flannel, double pre-shrunk
- Lining: quilted polyester insulation
- Heavy-duty spring snaps
- 2 chest pockets with flap and snap closures
- 2 lower on-seam pockets
- Adjustable cuffs
- Inside pocket and media pocket



### COLORS (XS - 2XL):

-  RED PLAID
-  NAVY PLAID
-  GREY PLAID



# WOMEN'S PLUSH PILE-LINED FLANNEL

## WS12




## THIS *WILL* BE YOUR FAVORITE HOODIE

This is bound to become your best-loved flannel hoodie. Once you feel the polyester plush pile lining against you, you'll never want to take it off. So warm, so cozy.

- 100% brushed cotton yarn dyed flannel
- Lining: 100% polyester plush pile lining
- Chest pocket
- Two lower on-seam pockets
- Front zipper closure
- Adjustable cuffs



### COLORS (XS - 2XL):

-  **RED PLAID**
-  **NAVY PLAID**
-  **GREY PLAID**



# WOMEN'S SHERPA LINED JACKET

## WJ20

## TOUGH OUTSIDE, SOFT INSIDE

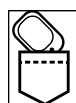
Just like you, this jacket has a strong outer layer with a soft inside. The drawstring waist cinches for the perfect fit while the multiple pockets keep everything you need close at hand.

- 100% washed sanded premium duck
- Body lining: 100% polyester Sherpa
- Sleeve lining: quilted polyester insulation
- Attached hood with drawstring
- Snap closure on cuff
- Drop back
- Drawstring waist
- Inside pocket and cell pocket
- 2 lower pockets



### COLOR (XS - 2XL):

-  **BROWN**



Fall 3

# WOMEN'S QUILTED FREEZER JACKET

WJ19

## SIMPLE AND COZY

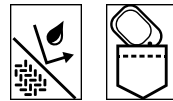
Our next-level women's freezer jacket is warm and will keep up with you from morning to night. You'll love the softness of the brushed jersey hood.

- Shell: 100% polyester with durable water repellent finish
- Lining: quilted 4 oz polyester insulation
- Zip front closure
- Two lower pockets with snap closure
- Two inside pockets



COLOR (XS - 2XL):

■ BLACK



# WOMEN'S INSULATED DUCK OVERALL

WB02

## FROM SHED TO SLED

Stay warm and protected in the cold with this insulated overall. Whether you're on the ranch or ripping along the peaks on your snowmobile, you'll love its functionality. Inside access pockets, full front zipper, waterproof knees and legs that zip-to-the-hip are just a few of the features we've built in.

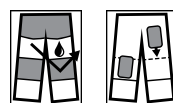
- 100% washed sanded premium duck
- Waterproof seat and knees
- Women's fit and styling
- Adjustable shoulder straps
- Multi pocket design
- Kneepad pockets
- Shank button side closures for ease of entry
- Hammer loop and ruler pocket
- Bar tacked at stress points



COLORS (XS - 2XL):

■ BROWN

■ BLACK





# FLANNEL OVERSHIRT

## 'JACK UP YOUR WARDROBE

The classic plaid flannel overshirt. You'll appreciate the speed of the snap closures when you want to get it on or off quickly. Looks as good on you as it does padding the seat of your canoe.

- 100% heavy duty cotton yarn dyed flannel, double pre-shrunk
- Two chest pockets with flap and snap closure
- Heavy-duty spring snaps
- Front placket with snap closure
- Adjustable cuffs



WS04



### COLORS (S - 3XL):

 RED PLAID

 NAVY PLAID

# FOOLER FRONT QUILT LINED

## FLANNEL HOODED SHIRT

Daybreak. Your breath hangs in front of your face in steamy little clouds as you look over the space where there used to be a cattle fence. They're not going to put themselves back in the corral. You tighten the cuffs on your flannel shirt and grab a thumbful of throttle.

- 100% brushed cotton yarn dyed flannel, double preshrunk
- Lining: quilted 5 oz polyester lining and insulation.
- Two lower pockets
- Fooler front zipper closer
- Adjustable cuffs
- Poly/cotton jersey hood with drawstring
- Two chest pockets with flap and snap closure
- Inside and media pockets
- Pencil slot
- Spring snap front closure



WS06



### COLORS (S - 3XL):

 NAVY PLAID

 CHARCOAL PLAID



# SAFETY BOMBER

# SJ20

## 300D WATERPROOF/BREATHABLE RIPSTOP

This hi-vis parka is made from durable waterproof breathable Ripstop material. It features a quick release hood as well as teardrop sleeves to keep out the elements. It makes a great embellishment piece.

- Shell: 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000
- Lining: 3M™ Thinsulate™ quilted to 100% polyester
- Quick release hood
- Microphone loops
- Welded chest zippers with reflective trim
- Multi-pocket design
- Adjustable elastic at cuff
- Embroidery zipper



**3M** | **Scotchlite™**  
Reflective Material



### COLORS (S - 3XL):

 **FLUORESCENT ORANGE**

 **FLUORESCENT GREEN**

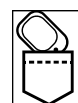
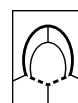
 **BLACK**

**CSA** CLASS 2  
LEVEL 2

**CSA** CLASS 1  
LEVEL 2

**ANSI** TYPE R  
CLASS 2

**ANSI** TYPE O  
CLASS 1



**6 Fall**

# COMING FALL 2019: TOUGHDUCK.COM

TOUGH DUCK

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Community

About Us

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## BORN TOUGH

Apparel built to standup to whatever tests they're put through whether it be on the job site, in the harshest climates or on an infamous road trip.

[Look Now](#)



## OUR COMMUNITY

Every day Duckers are conquering their toughest challenges and accomplishing great things. See how they create, enjoy and take on life.

[Explore Now](#)



## OUR STORY

Established at the start of WW2 our journey required testicular fortitude to get us where we are today. Come learn about our heritage to see how we went from making pants to the toughest apparel you can find.

[Read Now](#)

# TABLE OF CONTENTS

## WOMEN'S:

- 2 **2435** QUILTED FREEZER JACKET
- WJ10** HYDRO PARKA
- 3 **WV02** QUILTED SHERPA LINED VEST
- 5 **7237** UNLINED DUCK OVERALL
- 7935** INSULATED DUCK OVERALL





**WOMEN'S**

# QUILTED FREEZER JACKET

2435

## COMFORT AND STYLE

As a layer or on its own, our lightweight, fitted freezer jacket is the perfect blend of work ethic and styling. Our distinctive removable jersey hood is brushed on the inside for softness. It's ready to go when you are.

- Shell: 100% polyester
- Lining: quilted 4 oz polyester insulation
- Detachable zip-off poly/cotton jersey hood with drawstring
- Rib knit collar and cuffs
- Two lower on-seam pockets
- Two inside pockets
- Drop back
- Zip front closure



**COLOR (S - 2XL):**

**BLACK**



# HYDRO PARKA

WJ10

## ULTRA-VERSATILE WARMTH

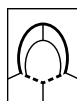
Enjoy the refined fit of the women's version of our best-selling Hydro Parka. Wear it how you want as it has a detachable hood and snap off faux fur trim. And it's not all looks, it's got a double front with large scoop pockets for convenience and durability.

- Shell: 100% washed sanded premium duck
- Lining: Quilted 6 oz polyester insulation
- Detachable hood with a drawstring for extra warmth
- Detachable faux fur trim
- Multi-pocket design
- Rib knit storm cuffs



**COLOR (S - 2XL):**

**BLACK**



**2 Women's**

# QUILTED SHERPA LINED VEST

WV02

## A GREAT IN-VEST-MENT

On its own or as a layering piece, this vest is perfect for planting and harvest. Boasting a tailored fit, the quilted shell is both soft and warm. We hear from our customers that spend time around horses and livestock that the shell doesn't pick up straw and hay the way other vests do, a quick swipe of the hand clears away debris.

- Shell: 100% polyester
- Lining: 100% polyester Sherpa
- Unique quilt design
- Attached hood with drawstring
- Two front welt pockets
- Snap front closure
- Water repellent finish



COLOR (S - 2XL):

■ BLACK





## OUR WOMEN'S UNLINED DUCK OVERALL IS BUILT WITH PURPOSE

Our women's fit affords greater comfort and movement.

Adjustable shoulder straps and shank button side closures make putting them on easier.

Duck material and bar tacking at key stress points make them built to last.

## OUR PILLARS

**STYLE:** We design for the environments in which our garments are worn.

**FUNCTION:** We select features that help maximize performance and can withstand the rigors the wearer puts them through.

**INNOVATION:** We continuously seek textiles, designs and technology that will enhance garments and extend wear.

## OUR FOUNDATION

**QUALITY:** The bedrock of all we do. Our apparel is inspected throughout the manufacturing process making us 100% confident they'll stand up to your expectations.



# UNLINED DUCK OVERALL

7237

## GO GET 'EM!

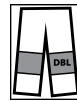
From country to carpentry, get outdoors with this bib overall made of soft sanded duck material. We started from scratch to build these overalls with women's styling that includes practical features like adjustable elastic shoulder straps and double knees.

- 100% washed sanded premium duck
- Women's fit and styling
- Adjustable shoulder straps
- Multi pocket design
- Shank button side closures for ease of entry
- Hammer loop and ruler pocket
- Double knee
- Bar tacked at stress points

### COLORS (S - 2XL):

 BROWN

 BLACK



# INSULATED DUCK OVERALL

7935

## READY WHEN YOU ARE

The triple threat: these duck overalls feature durable duck material that we've sand washed for comfort and insulated for warmth.

On or off the job site, you'll appreciate the features we've built in. Including a full front zipper, inside access pockets waterproof seat and knees and zip-to-the-hip legs.

- 100% washed sanded premium duck
- Waterproof seat and knees
- Women's fit and styling
- Adjustable shoulder straps
- Multi pocket design
- Shank button side closures for ease of entry
- Hammer loop and ruler pocket
- Bar tacked at stress points

### COLORS (S - 2XL):

 BLACK



Women's 5

# TABLE OF CONTENTS

## LIFESTYLE:

3	<b>WJ14</b> 3-IN-1 PARKA	16	<b>WJ01</b> QUILTED BOMBER JACKET
4	<b>WJ13</b> POLY OXFORD JACKET		<b>WJ04</b> TEAM JACKET
5	<b>2725</b> SOFT SHELL JACKET	17	<b>XJ04</b> ALL SEASON JACKET
	<b>WJ09</b> BONDED DUCK SOFT SHELL		<b>7910</b> INSULATED BIB OVERALL
6	<b>WJ06</b> MOTO JACKET	19	<b>7537</b> INSULATED BIB OVERALL
	<b>WJ05</b> EISENHOWER JACKET		<b>7930</b> WORK KING INSULATED BIB OVERALL
7	<b>WS03</b> SHERPA LINED DUCK JAC-SHIRT	20	<b>i198</b> UNLINED BIB OVERALL
	<b>WJ11</b> BLANKET LINED DUCK JACKET		<b>7637</b> UNLINED BIB OVERALL
8	<b>WJ12</b> HOODED TRUCKER JACKET	21	<b>i063</b> UNLINED COVERALL
	<b>5123</b> HOODED BOMBER JACKET		<b>7121</b> WORK KING INSULATED COVERALL
9	<b>2137</b> CHORE JACKET	22	<b>7838</b> HEAVYWEIGHT COVERALL
10	<b>5537</b> ANTARCTICA POLYFILL PARKA	23	<b>i557</b> SNAP FRONT DENIM SHIRT
11	<b>1737</b> HYDRO PARKA		<b>WS05</b> QUILT LINED FLANNEL SHIRT
	<b>1731</b> WORK KING HYDRO PARKA	24	<b>WS07</b> ZIP FRONT JACK SHIRT
12	<b>WJ08</b> INSULATED HOODIE	25	<b>i964</b> BUFFALO CHECK FLEECE SHIRT
	<b>i8A2</b> ZIP-OFF SLEEVE JACKET		<b>WS02</b> SHERPA LINED FLEECE
13	<b>1937</b> QUILT LINED VEST	26	<b>6010</b> FLEX TWILL CARGO PANT
14	<b>i7V9</b> WORK KING QUILTED FREEZER VEST		<b>6310</b> FLEX TWILL CARGO SHORT
	<b>WV01</b> BOX QUILTED VEST	27	<b>WP02</b> WASHED DUCK PANT
15	<b>i7X9</b> WORK KING QUILTED FREEZER JACKET		<b>WP01</b> SMART DUCK CARGO PANT
	<b>i9J5</b> HOODED QUILTED FREEZER JACKET		



**LIFESTYLE**

## OUR 3-IN-1 PARKA IS BUILT WITH PURPOSE

Keeps out the elements with a waterproof breathable shell, shock cord drawstrings, storm collar and adjustable cuffs.

Be seen at night with the reflective enhancements.

Abrasion-resistant fabric on elbows and hips provides added durability.

The embroidery zipper makes it easy to brand with your company logo.



## OUR PILLARS

**STYLE:** We design for the environments in which our garments are worn.

**FUNCTION:** We select features that help maximize performance and can withstand the rigors the wearer puts them through.

**INNOVATION:** We continuously seek textiles, designs and technology that will enhance garments and extend wear.

## OUR FOUNDATION

**QUALITY:** The bedrock of all we do. Our apparel is inspected throughout the manufacturing process making us 100% confident they'll stand up to your expectations.

# 3-IN-1 PARKA

# WJ14

## WATERPROOF, BREATHABLE, VERSATILE

Keep your options open with our Poly Oxford 3-in-1 parka. Wear this systems parka as a waterproof breathable shell, liner or zip them together for maximum protection against the elements. The removable hood, shock cord drawstrings, storm collar and adjustable cuffs work together to keep out the elements. Embroidery zippers make this a prime candidate for logo embellishment.

### Outer:

- Shell: 600D Poly Oxford waterproof and breathable fabric with 5000 / 5000 protection
- Lining: brushed tricot
- Abrasion resistant fabric
- Detachable drawstring hood
- Multi-pocket design
- Reflective enhancements
- Contrast trim
- Shock cord drawstring hem
- Adjustable cuffs with hook and loop closure
- Double storm fly
- Drop back
- Embroidery access zipper
- Seam sealed
- Modern contrast stitching detail

### Liner:

- Shell: 150D Poly Oxford with contrast trim
- Lining: 6 oz polyfill quilted insulation
- Inside pocket and media pocket
- Shock cord drawstring hem
- Embroidery access zipper



SHELL



LINER

**COLORS (XS - 5XL, MT - 3XLT):**

-  NAVY
-  BLACK



**Lifestyle 3**

# POLY OXFORD JACKET

## MODERN STYLING, CLASSIC WARMTH

WJ13

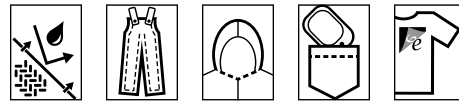
This stylish Poly Oxford jacket is waterproof and breathable with a warm quilted lining. Its storm collar and removable hood are great barriers against inclement weather. The modern styling makes it a great canvas for adding your company logo as well.

- Shell: 600D Poly Oxford waterproof and breathable fabric with 5000 / 5000 protection
- Body Lining: brushed tricot
- Lining: 100% polyester lining quilted to 6 oz polyester insulation
- Abrasion resistant fabric
- Detachable drawstring hood
- Inside media pocket and security pocket
- Reflective enhancements
- Shock cord drawstring hem
- Adjustable storm cuffs
- Embroidery access zipper at hem
- Seam sealed
- Modern contrast stitching detail



**COLOR (S - 3XL):**

**BLACK**



# SOFT SHELL JACKET

## STRAIGHT FROM WORK TO PLAY

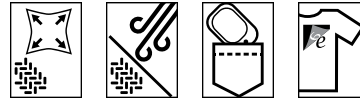
2725

This jacket strikes the perfect balance between a soft shell and quilted insulated jacket with styling that's on-point. The unique soft shell is windproof and breathable while neoprene storm cuffs and a shock cord drawstring hem seal out the weather. Stretch panels in the sides and arm allow for greater range of motion for work and play.

- Shell: 95% polyester, 5% spandex with 8000/1000 membrane bonded to 100% polyester microfleece and 600D poly oxford waterproof and breathable with 5000/5000 protection
- Lining: quilted 4 oz polyester insulation
- Two lower front zip pockets
- Two inside welt pockets
- Shock cord drawstring hem
- Neoprene storm cuffs
- Embroidery access zipper



**COLOR (S - 3XL):**  
■ BLACK



# BONDED DUCK SOFT SHELL

## GO ANYWHERE, DO ANYTHING

WJ09

Wear it all day – look great at work and play! You'll love the updated fit and fabrication of our unique bonded soft shell jacket. Made from premium cotton duck with a water repellent finish bonded to polyester fleece lining, it strikes the perfect balance between wearability and comfort. Keep your belongings safe with three zipper welt pockets on the front and an inside and media pocket. Adjustable cuffs with hook and loop tabs adjust to fit you. You'll never want to take it off and with the go-anywhere styling, you won't have to.

- Shell: 100% premium cotton duck bonded to 100% polyester fleece
- Water repellent finish
- Three zipper welt pockets and contrast stitching
- Inside and media pockets
- Adjustable cuffs with hook and loop closure
- Drop back



**COLOR (S - 3XL):**  
■ BLACK



Lifestyle 5

# MOTO JACKET

## TAKE IT FOR A RIDE

WJ06

Shed the leathers this summer — our Moto Jacket will keep you comfortable and protected through the warm riding season. Even if you don't ride, you'll appreciate the styling of this fashionable alternative to a denim jacket. Polyester reinforcement on the elbows adds durability while adjustable cuff and waist tabs tailor the fit to you. A heavy duty zipper with a storm placket pair up with a stand collar to seal out the wind.

- Shell: 98% cotton, 2% spandex flex Smart Duck blend
- Heavy front zipper with storm placket
- Elbow reinforced with heavy duty polyester
- Multi pocket design
- Adjustable cuff and waist tabs
- Contrast topstitch detail



COLOR (M - 3XL):

■ BLACK



# EISENHOWER JACKET

## FIELD JACKET HERITAGE, SMART DUCK STYLE

WJ05

We took inspiration from the U.S. Field Jacket made famous during World War 2 and incorporated modern features to its classic design. Made of flexible duck fabric, the shoulders are further engineered to allow for further range of motion making this a comfortable-wearing jacket. Finished off with rivets at stress points and heavy duty YKK® brass zippers, it's as functional as it is stylish.

- Shell: 98% cotton, 2% spandex flex Smart Duck blend
- Double stretch (mechanical and engineered) in the shoulders
- Heavy duty brass zipper
- Upper zipper pocket with rivet detail
- Two lower welt pockets
- Adjustable cuff and waist tabs
- Pen pocket
- Left chest open for ease of embellishment



COLOR (M - 3XL):

■ BLACK





# SHERPA LINED DUCK JAC-SHIRT **WS03**

## HARD-WEARING COMFORT

With a shell made of 100% premium duck, this is one tough shirt - at home, on job sites or farm yards where sweatshirts fear to tread. The Sherpa lining is comfortable and warm and its natural off-white coloring helps hide dirt. A jersey hood with drawstring, adjustable cuffs and an inside storm fly keep the wind out.

- Shell: 100% premium cotton duck
- Lining: Sherpa lined body with quilted 5 oz polyester insulated sleeves
- A poly/cotton jersey hood
- YKK® zip front closure
- Inside storm fly for added protection from the cold
- Two chest pockets with flaps and snap closure
- Two lower welt pockets
- Inside and media pockets
- Adjustable cuff with snap closure



### COLORS (S - 3XL):

 **BROWN**

 **BLACK**



# BLANKET LINED DUCK JACKET **WJ11**

## SHOW OFF YOUR TRUE GRIT

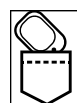
Live like a trail boss! We were inspired by the blanket-lined jackets worn by cattle drivers in the late 1800s. Starting with a premium washed cotton duck jacket, we lined the body with a blend of 60% polyester and 40% wool and topped it with a jersey knit double hood with drawstring. Two upper patch pockets with rivet reinforcement add casual but functional space to stash your belongings. Adjustable button cuffs and waist tabs tailor the fit for you.

- Shell: 100% cotton
- Body Lining: 60% polyester, 40% wool
- Sleeve Lining: 100% polyester
- 60% cotton/40% polyester jersey knit double hood with drawstring
- Corduroy trim collar
- Two upper patch pockets with rivet reinforcement
- Two adjustable waist tabs
- Adjustable button cuff
- Button front closure



### COLOR (S - 3XL):

 **CHESTNUT**



# HOODED TRUCKER JACKET

WJ12

## VINTAGE LOOK, FRESH STYLE

A classic look that takes you from work to play, this jacket feels like a jacket and hooded sweatshirt all in one. The stylish Smart Duck shell has stretch built-in to move with you while the jersey knit lining and double hood keep you warm. It's got two lower on-seam pockets and two chest pockets with flap and shank button closures and adjustable cuffs to fit you.

- Shell: 98% cotton, 2% spandex flex Smart Duck blend
- Body Lining & Hood: 50% cotton, 50% polyester
- Sleeve Lining: 100% polyester
- Jersey knit front collar and double hood
- Two chest pockets with flap and snap closure
- Two lower on-seam pockets
- Inside pocket
- Adjustable snap cuff
- Snap front closure



### COLOR (M - 3XL):

■ BLACK

# HOODED BOMBER JACKET

5123

## WORK TO PLAY STYLING

This premium duck bomber jacket features our unique brand of work-to-play styling but doesn't forget its roots as tough workwear. Triple-stitching and rivets at stress points add reinforcement where you need it most while the quilted lining and hood give this bomber the edge on those cold mornings.

- Shell: 100% premium cotton duck
- Lining: quilted 5 oz polyester insulation
- Attached hood with drawstring
- Brass zipper
- Two chest pockets and two front scoop pockets
- Inside pocket and media pocket
- Pencil pocket on sleeve
- Rib knit waist and cuffs



### COLORS (S - 3XL):

■ BROWN

■ DARK BROWN

■ BLACK



# CHORE JACKET

## BRING WORK ETHIC HOME

2137

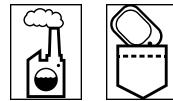
Originally designed for the construction industry, this premium duck chore jacket has found a home in the mud rooms of farmers, ranchers and anyone else who wants a warm and durable jacket. It incorporates a host of innovative features to increase comfort and longevity such as a riveted brass chest zipper closure and adjustable waist tabs.

- Shell: 100% premium cotton duck
- Lining: quilted 6 oz polyester insulation
- Laydown corduroy collar (except Dark Brown)
- Brass zipper
- Brass zipper closure on chest pocket
- Two front welt pockets
- Inside pocket and media pocket
- Pencil pocket on sleeve
- Two adjustable waist tabs
- Adjustable shank button closure on cuff



### COLORS (S - 3XL):

-  **BROWN**
-  **DARK BROWN**
-  **BLACK**



# ANTARCTICA POLYFILL PARKA

## FIGHT BACK AGAINST THE COLD

5537

This parka turns up the heat on winter with heavyweight insulation and knit storm cuffs. There's a reason we named it for the coldest continent on the planet. We've built in some handy features as well including an ingenious adjustable hood with an extra set of snaps to accommodate even the biggest set of "can" headphones.

- Shell: 100% premium cotton duck
- Lining: quilted 8 oz polyester insulation
- Detachable hood with chin guard extension and adjustable snaps
- Storm flap over two-way brass zipper
- Two chest pockets and two large scoop pockets
- Two large inside pockets and media pocket
- Pencil pocket on sleeve
- Rib knit storm cuffs
- Inside drawstring waist



### COLORS (S - 3XL):

-  BROWN
-  DARK BROWN
-  BLACK



# HYDRO PARKA

## OUR WARMEST DUCK PARKA

1737

Across Canada, the majority of our energy comes from hydroelectric power. We get hydro bills, and the technicians that expand and maintain the power grid are called hydro workers. Our hydro parkas protected those workers as they built this country and can protect you wherever the road takes you.

- Shell: 100% premium cotton duck
- Lining: quilted 8 oz polyester insulation
- Detachable hood with adjustable snaps
- Laydown corduroy collar
- Four large scoop pockets
- Inside pocket and media pocket
- Pencil pocket on sleeve
- Rib knit storm cuffs
- Brass zipper
- Inside drawstring waist



### COLORS (S - 3XL):

-  NAVY
-  BROWN
-  BLACK



# WORK KING HYDRO PARKA

## THE CLASSIC DUCK PARKA

1731

Like our more insulated Tough Duck Hydro Parka, this is a classic design with a rich heritage of being party to the expansion of Canada's infrastructure.

If its history was being worn by electrical linemen, its present and future is wrapped around intrepid adventurers expanding their personal frontiers.

- Shell: 100% premium cotton duck
- Lining: quilted 6 oz polyester insulation
- Detachable hood with adjustable snaps
- Four large scoop pockets, inside and media pocket
- Bar tacked at stress points
- Double stitched shoulder and armhole seams
- Rib knit storm cuffs
- Heavy duty zipper
- Inside drawstring waist



### COLORS (S - 3XL):

-  NAVY
-  BROWN
-  BLACK



# INSULATED HOODIE

# WJ08

## WARM AND WATER REPELLENT

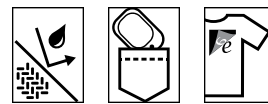
This insulated full-zip wears like a hoodie but keeps you warm like a jacket. It features a water repellent finish, heavy duty brass zipper and rib-knit cuffs to keep out the weather. And it's got style: the 3-piece hood just feels right and the set-in sleeves give it a form-fitting appearance, no saggy hoodie look here.

- Shell: 65% polyester, 35% cotton jersey knit
- Lining: quilted 4 oz polyester insulation
- Attached three piece double hood with drawstring
- Zip through collar
- Two lower pouch, inside and media pockets
- Set-in sleeve
- Rib knit waist and cuffs
- Heavy duty front zipper
- Embroidery access zipper
- Water repellent finish



### COLORS (S - 3XL):

-  NAVY
-  CHARCOAL
-  BLACK



# ZIP-OFF SLEEVE JACKET

# i8A2

## ADAPTABLE COMFORT

This versatile jacket does it all. A quick zip off of the sleeves or the hood transforms it to your requirements. The mix of jersey knit sleeves and hood and premium duck vest body gives the perfect balance between hard-wearing durability and soft comfort. Slip this one on when you're not sure how spring and fall weather is going to develop.

- Shell: 100% premium cotton duck
- Body Lining: quilted 6 oz polyester insulation
- Sleeve Lining: quilted 4 oz polyester insulation
- Sleeves and Hood: 60% cotton 40% polyester jersey knit
- Detachable sleeves to convert to vest
- Detachable jersey knit hood
- Storm flap with snap closure over front zipper
- Front patch pockets with additional side entry
- Inside pocket and media pocket
- Rib knit cuffs
- Drop back
- Embroidery access zipper



### COLOR (S - 3XL):

-  BLACK



# QUILT LINED VEST

## TAKE IT ON THE ROAD

1937

Born as a workwear vest that went out into the world, the versatility of this vest makes it our best-seller. Wear it on the highway on your café racer or out on the farm checking cattle at daybreak. It works great as a removable layer as the day warms up. Quilted insulation in the body and the drop back keep your torso warm while the well-proportioned arm holes and rib knit sides offer freedom of movement. Top it all off with handy pockets inside and out and you'll see why this vest is a favorite.

- Shell: 100% premium cotton duck
- Lining: quilted 6 oz polyester insulation
- Rib knit collar
- Brass zipper
- Two chest pockets and two front scoop pockets
- Inside pocket and media pocket
- Rib knit side panels for easy fit
- Drop back



### COLORS (S - 3XL):

-  NAVY
-  BROWN
-  DARK BROWN
-  BLACK



Share a photo in our gear  
with **#ToughDuck**



@ToughDuck

# WORK KING QUILTED FREEZER VEST

i7V9

## A PERENNIAL FAVORITE

You can't go wrong with our quilted freezer vest. It shares its heritage with our best-selling quilted freezer jacket: wear it by itself or as a layering piece. It features a YKK® zipper and rib knit collar for comfort. The arm holes are well-proportioned to allow freedom of movement without sacrificing warmth. It's value-conscious and fits any style.

- Shell: 100% polyester
- Lining: 4 oz quilted polyester insulation
- Zip front closure
- Rib knit collar
- Inside pocket and media pocket
- Lower patch pockets



COLOR (S - 3XL):

■ BLACK



# BOX QUILTED VEST

WV01

## BREAKER, BREAKER, THIS HERE'S THE BANDIT.

We love the classic look of this vest, it's got a vintage 1970s trucker vest feel but with modern conveniences like inside media and security pockets, and a water resistant finish. It has a knit collar and the lining is a woolly Sherpa for warmth. You don't need to own a Trans-Am to wear this vest, but it helps.

- Shell: 100% polyester
- Lining: 100% polyester Sherpa
- Unique box quilt design
- Rib knit collar
- Two front welt pockets
- Inside pocket and media pocket
- Security chest pocket with zipper
- Heavy-duty brass zippers
- Water repellent finish



COLOR (M - 3XL):

■ BLACK





# WORK KING QUILTED FREEZER JACKET

i7X9

## HARD-WEARING COMFORT

Millions of wearers can't be wrong. Our classic quilted freezer jacket continues to be a best-seller. A versatile jacket that can be worn on its own or layered under another jacket. The fit through the shoulders and arms make it move like a part of you. It features a YKK® zipper and rib knit collar and cuffs to keep out the draft while the drop back covers everything it should. Plus, it's economical and looks great on everyone.

- Shell: 100% polyester
- Lining: 4 oz quilted polyester insulation
- Rib knit collar and cuffs
- Lower patch pockets
- Inside pocket and media pocket
- Drop back
- Zip front closure



COLOR (XS - 5XL, MT - 3XLT):

■ BLACK



# HOODED QUILTED FREEZER

i9J5

## WORK TO PLAY STYLING

We've enhanced our best-selling quilted freezer jacket with a detachable jersey hood. It's still got all the features you've come to love and it's a great layering piece as well as a stand-alone jacket. It's got a quality YKK zipper, rib knit collar and cuffs to seal out the weather. It features a drop-back to keep your lower back warm and you'll appreciate how the fit allows for a free range of motion. Plus, the classic look fits any style.

- Shell: 100% polyester
- Lining: 4 oz quilted polyester insulation
- Detachable zip-off poly/cotton jersey hood with drawstring
- Rib knit collar and cuffs
- Lower patch pockets
- Inside pocket and media pocket
- Drop back
- Zip front closure



COLOR (S - 3XL):

■ BLACK



# QUILTED BOMBER JACKET

WJ01

## A STEP UP IN WARMTH

We've got a reputation for being the best in cold weather, so it was only natural we'd find a way to elevate the humble quilted freezer jacket. This freezer bomber features warmer insulation, a water repellent finish and outstanding styling. Rib knit cuffs, collar and waist band and YKK® brass zippers team up to keep the wind out. And it makes a great canvas to embroider your company logo on.

- Shell: 100% polyester with water repellent finish
- Lining: quilted 6 oz polyester insulation
- Rib knit collar, cuffs and waistband
- Two lower welt pockets
- Chest pocket with zipper closure
- Two inside pockets and media pocket
- Heavy duty YKK® zipper



### COLOR (S - 3XL):

■ BLACK



# TEAM JACKET

WJ04

## JOIN THE DREAM TEAM

Team up with our team jacket. This lightweight jacket features a 100% nylon shell with a water repellent finish with a flannel lined body. Two lower welt pockets give you a place to slip your hands out of the weather while the inside pocket features a hook and loop security closure to keep your valuables where they belong. Plus, it's designed with an embroidery zipper for ease of embellishment for corporate and sports team logos.

- Shell: 100% nylon
- Body Lining: 65% cotton, 35% polyester yarn dyed checked flannel
- Sleeve Lining: 100% polyester
- Two lower welt pockets
- One inside media pocket
- Snap front closure
- Comfort fit storm cuffs
- Raglan sleeves
- Water repellent finish
- Embroidery access zipper



### COLOR (M - 3XL):

■ BLACK

# ALL SEASON JACKET

## GREAT FOR RUNNERS AND CYCLISTS

**XJ04**

Out for a walk after dark? The fluorescent material and reflective trim make you visible to traffic while the two-tone color scheme won't make your style points disappear.

- Shell: 100% polyester bonded to 100% polyester tricot with a TPU membrane
- Taped seams
- Tricot lined collar
- Multi-pocket design with contrast reflective trim
- Inside pockets
- Full front zipper with contrast reflective tape
- Adjustable cuffs with hook and loop



**COLOR (M - 2XL):**

 **FLUORESCENT GREEN/BLACK**



# INSULATED BIB OVERALL

## THE PERFECT SNOW BIB

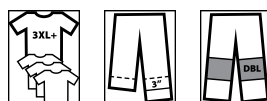
**7910**

Made from waterproof, breathable material with heavy-duty polyester-reinforced knees, cuffs and trim, our Poly Oxford lined bib overall goes with you anywhere. Featuring quilted insulation from the waist down with a brushed tricot lining above, this bib is perfect for layering with a parka.

- Shell: 600D Poly Oxford waterproof and breathable fabric 5000/5000 protection
- Upper Bib Lining: brushed tricot
- Lower Body Lining: quilted 6 oz polyester insulation
- Adjustable shoulder straps
- Two-way ankle to hip zippers
- Outer chest multi-pocket design
- Inside chest zipper pocket
- Shank button side closures for ease of entry
- Abrasion resistant double knee with knee pad pockets
- Turned under hem allows for 3" tall extension
- Knees, cuffs and trim reinforced with heavy duty polyester

**COLOR (S - 5XL):**

 **NAVY**  
 **BLACK**



**Lifestyle 17**

## OUR INSULATED BIB OVERALL IS BUILT WITH PURPOSE

Stay dry with waterproof knees and a seam-sealed seat.

No confined spaces here. The heavy duty two-way front zipper make these as easy to put on as pants.

The zip-to-the-hip 2-way zippers make putting these on over boots easy.

A unique drop hem on the bottom cuff for tall wearers makes them fully customizable to fit you.



## OUR PILLARS

**STYLE:** We design for the environments in which our garments are worn.

**FUNCTION:** We select features that help maximize performance and can withstand the rigors the wearer puts them through.

**INNOVATION:** We continuously seek textiles, designs and technology that will enhance garments and extend wear.

## OUR FOUNDATION

**QUALITY:** The bedrock of all we do. Our apparel is inspected throughout the manufacturing process making us 100% confident they'll stand up to your expectations.

# INSULATED BIB OVERALL

# 7537

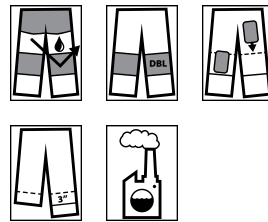
## FOR THOSE WHO WAKE THE ROOSTER UP

The sun isn't up yet but you are, the hockey rink isn't going to flood itself. You're glad to be warm in your insulated bib. The zip-to-the-hip two-way side zippers made putting these on over your boots and reaching into your pant pockets for the keys to the utility room a snap even before the coffee kicked in. We've added a unique drop hem on the bottom cuff for tall wearers - fully customizable to fit you.

- Shell: 100% premium cotton duck
- Lining: quilted 6 oz polyester insulation
- Back elastic waist and adjustable shoulder straps
- Heavy-duty two-way brass front zipper
- Ankle to hip heavy-duty two-way zippers
- Loss-proof chest pocket for cell phone
- Exclusive double front leg with waterproof knee
- Seam-sealed waterproof seat
- Turned under hem allows for 3" tall extension

### COLORS (S - 3XL):

-  **BROWN**
-  **DARK BROWN**
-  **BLACK**



# WORK KING INSULATED BIB OVERALL

# 7930

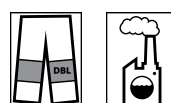
## BUILT FOR BUILDERS

You're awake and making a difference hours before the exhaust fog of the urban commuter descends. Just the way you like it. It's just you and the familiar feel of your overalls. An elastic waist provides added comfort and mobility, and you'll find pockets where you need them. Bar tacks at the stress points add durability where you need it, while the waterproof knee keeps you dry.

- Shell: 100% premium cotton duck
- Lining: quilted 6 oz polyester insulation
- Adjustable shoulder straps
- Two-way front zipper
- Ankle to knee zippers
- Snap front pockets
- Reinforced waterproof knees
- Bar tacked at stress points
- Back elastic waist

### COLORS (S - 3XL):

-  **NAVY**
-  **BROWN**
-  **BLACK**



# UNLINED BIB OVERALL

## BIB & BRACE KEEPS EVERYTHING IN PLACE

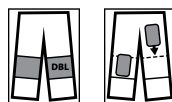
Perfect for the handyman or carpenter, these unlined overalls have all the features you want in an easy-wearing bib overall. Elasticized shoulder straps and shank button side closures provide all-day comfort and ease of entry. The hammer loop and multiple pocket design keeps your tools right where you need them.

- 100% premium cotton duck
- Adjustable shoulder straps
- Hammer loop and ruler pockets
- Multi-pocket design
- Bar tacked and riveted at stress points
- Front fly with zipper
- Knee pad pocket
- Shank button side closure for ease of entry

### COLORS AND SIZES:

 **BROWN (S - 2XL)**

 **BLACK (S - 3XL)**



# i198



# UNLINED BIB OVERALL

## COVER UP WITH QUALITY

Our deluxe unlined bib overall has it all – the full double front legs and riveted stress points make this bib as tough as you are. You'll appreciate the handy 2-way full zip front and pass-through pockets that give you access to anything you may need to retrieve or adjust. It's got all the features you expect like a loss-proof media chest pocket, hammer loop and comfortable elastic shoulder straps.

- 100% premium cotton duck
- Adjustable shoulder straps
- Two-way brass front zipper
- Chest and pencil pocket
- Loss-proof chest pocket for cell phone
- Exclusive double front legs
- Pass through pocket
- Hammer loop and ruler pocket

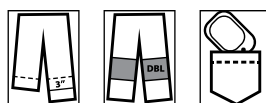
### COLORS (S - 3XL):

 **NAVY**

 **BROWN**

 **DARK BROWN**

 **BLACK**



# 7637



# UNLINED COVERALL

## COVER UP IN COMFORT

i063

Perfect for mechanics, ranchers, and paintball players our unlined coverall is comfortable on its own but spacious enough to wear over clothes. The elastic waist keeps you comfortable all day long while the generously sized pockets offer plenty of space to keep fasteners and tools at hand. A loss-proof flap over the front pocket and side openings for inside access keep everything in place.

- 7.5 oz 65% polyester, 35% cotton twill
- Loss-proof front pocket
- Chest and pencil pocket
- 2 rear patch pockets
- Back elastic waist
- Storm flap over 2-way brass zipper
- Side openings for easy inside access

**COLOR (S - 3XL):**

 **NAVY**



# WORK KING INSULATED COVERALL

7121

## STAY CLEAN IN THE COLD

Stay warm and covered up with our insulated twill coverall. Comfort features include a laydown collar, a back elastic waist and a generous cut that enables unrestricted freedom of movement. It features a two-way covered brass zipper for convenience, durability and warmth. Multiple pockets help you keep track of parts and tools while the side pass through pockets give you quick access to keys, phone or other personal effects without having to unzip.

- 7.5 oz 65% polyester, 35% cotton twill
- Lining: quilted 5 oz polyester insulation
- Laydown collar
- Pass through pockets for easy access
- Chest and pencil pocket
- Rear patch pocket
- Back elastic waist

**COLORS (S - 3XL):**

 **NAVY**

 **BLACK**



**Lifestyle 21**

# HEAVYWEIGHT COVERALL

7838

## AS TOUGH AS IT GETS

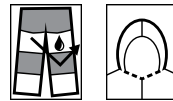
When the phone rings at oh-dark-thirty in the middle of winter, you'd better have the best in protection before you take your first step outside. Insulation to battle the fiercest cold paired up with a long-lasting premium cotton duck shell make this coverall your greatest ally. When the day is over, they're as easy to get off as they were to put on with 2-way front and side zippers.

- Shell: 100% premium cotton duck
- Lining: quilted 6 oz polyester insulation
- Detachable hood with adjustable snaps
- Laydown corduroy collar
- Heavy-duty two-way brass front zipper
- Zip-to-the-hip heavy-duty two-way zippers
- Two chest pockets with flap and hook and loop closure
- Rib knit storm cuffs
- Seam-sealed waterproof seat & waterproof double knee

### COLORS (S - 3XL):

 **BROWN**

 **BLACK**





# SNAP FRONT DENIM SHIRT

i557

GOES FROM HEAD GASKETS TO HEADING OUT

You're going to love our definitive natural-fibre denim work shirt. Roll the sleeves up and rebuild your carburetor or roll them down and cover your tattoos, this is the go-anywhere shirt your closet needs. The front has a lined placket so you won't feel the snaps against your skin and the double stitching shows it's built to last.

- 7.5 oz 100% cotton denim
- Two chest pockets with flap and snap closure
- Pencil slot
- Seven pearl snap front
- Adjustable cuffs
- Double stitched for extra strength



COLOR (S - 3XL):

 DENIM

# QUILT LINED FLANNEL SHIRT

WS05

YOU'LL LOVE THIS OUTDOOR STAPLE

Wherever you go, this quilt lined flannel shirt goes with you. From outdoor projects to campfires at the lake, keep yourself comfortable and warm with this quilted shirt. If the weather turns foul, you'll appreciate the water repellent finish and the adjustable cuffs. Two lower slash pockets and flap and snap closure chest pockets keep your belongings where they should be.

- 100% brushed cotton yarn dyed flannel, double preshrunk
- Lining: quilted 5 oz polyester lining and insulation
- Two chest pockets with flap and snap closure
- Two lower pockets
- Inside and media pockets
- Pencil slot
- Spring snap front closure
- Adjustable cuffs



COLORS (S - 3XL):

 RED/BLACK PLAID  
 BLUE BUFFALO CHECK



# ZIP FRONT JACK SHIRT

## BONDED FLANNEL, BOUNDLESS WARMTH

WS07

It's daybreak and you're stoking the fire to get coffee started. Slip into our bonded flannel shirt and you'll be looking stylish while you do. We've designed it with pockets everywhere you'll need them while the adjustable cuffs and water repellent finish keep you warm and dry.

- 100% brushed cotton yarn dyed flannel bonded to 100% polyester solar fleece
- Full front zipper
- Two chest pockets with flap and snap closure
- Two lower welt pockets
- Inside and media pockets
- Double pre-shrunk
- Adjustable cuffs



### COLORS (M - 3XL):

-  **NAVY PLAID**
-  **CHARCOAL PLAID**



# BUFFALO CHECK FLEECE SHIRT

i964

## PERFECT FOR LOG DRIVERS

Our plaid solar fleece shirt is a classic. Put this one on when you want a traditional unlined, heavyweight fleece in a bold buffalo check design. It has two chest pockets with flap and button closures and adjustable cuffs. Double-bit axe and blue ox are not included.

- 100% polyester heavyweight solar fleece
- Two chest pockets with flap and snap closure
- Button front closure
- Adjustable cuffs



### COLORS (M - 3XL):

-  RED CHECK
-  BLUE CHECK
-  GREY CHECK



# SHERPA LINED FLEECE

WS02

## QUICK DRY SHERPA FOR ACTIVE WEARERS

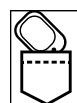
This shirt combines the traditional look of button-up fleece with the convenience of a poly/cotton hood and fooler front full zipper. It's got a pair of chest pockets, lower pockets and an inside media pocket to keep your stuff safe. And you'll love the warmth and comfort of the soft Sherpa lined body and insulated sleeves.

- 100% polyester heavyweight solar fleece
- Body Lining: 100% polyester Sherpa
- Sleeve Lining: quilted 4 oz 100% polyester insulation
- Fooler front zipper closure along with button front closure
- Poly/cotton jersey fooler and drawstring hood
- Two chest pockets with button closure
- Media and two lower on-seam pockets
- Adjustable cuffs



### COLORS (S - 2XL):

-  BLUE/GREY PLAID
-  BLACK/GREY PLAID



# FLEX TWILL CARGO PANT

6010

## OUR BEST-SELLING CONTRACTOR CARGO

Tradesmen love our best-selling Flex Twill cargo pant. Seven belt loops keep them in place while our stretch twill fabric has just the right amount of give for comfort. Heavy duty reinforced pockets are perfectly sized and placed for convenience. With a YKK® zipper fly, triple stitching, gusset crotch reinforcement and rivets at the stress points, they're built to last.

- Fabric: 98% cotton, 2% Lycra Flex Twill blend
- Pockets and trim with heavy duty reinforcement
- Triple stitched
- Multi-pocket design
- Rivets at all stress points
- Gusset crotch reinforcement
- 7 belt loops

### COLORS:

-  NAVY
-  KHAKI
-  BLACK

### SIZES:

- 30" INSEAM: 28" - 44"
- 32" INSEAM: 28" - 44"
- 34" INSEAM: 32" - 40"



# FLEX TWILL CARGO SHORT

6310

## SAME COMFORT AS 6010 FOR SUMMER

Cool and convenient. The Flex Twill blend in our cargo short flexes with you for maximum comfort while the multiple reinforced pockets keep everything you need close at hand. They feature reinforced pockets and a gusseted crotch, a YKK® zipper fly and riveted stress points alongside triple-stitched durability.

- Fabric: 98% cotton, 2% Lycra Flex Twill blend
- Triple stitched
- Multi-pocket design
- Gusset crotch reinforcement
- 7 belt loops

### COLORS (30" - 44" INSEAM: 11"):

-  NAVY
-  BLACK



# WASHED DUCK PANT

## TOUGH WEARING WORK PANT

WP02

Originally designed as a classic construction pant, they've been re-purposed by outdoorsmen who want a protective layer between them and the landscape. You'll love the washed duck feel, roomy fit and the straight forward design of this uncomplicated work pant. And we've doubled up the back hem so your boots won't wear them out.

- 100% premium cotton duck
- Five standard pockets
- Hammer loop
- Back ruler pocket
- Media pocket and inside security pocket
- Triple stitched
- Back hem reinforced with double layer duck fabric
- Seven belt loops
- Gusset crotch reinforcement

### COLORS:

 BROWN

 BLACK

### SIZES:

30" INSEAM: 28" - 44"

32" INSEAM: 28" - 44"

34" INSEAM: 32" - 40"



# SMART DUCK CARGO PANT

## HEAVY-DUTY CARGO PANT

WP01

This pant is manufactured from our Smart Duck fabric, it's rugged but with just enough "give" to move with you. You'll appreciate the bellowed cargo pockets that expand as you need them to. We've added polyester reinforcement to the pockets and back hem to keep these from wearing out.

- 98% cotton, 2% Lycra flex Smart Duck blend
- Five standard pockets and two cargo pockets with bellows
- Both the pocket and back hem are reinforced with heavy duty polyester
- Pen Pockets
- Triple stitched
- Rivets at stress points
- Seven belt loops
- Gusset crotch reinforcement

### COLOR:

 BLACK

### SIZES:

30" INSEAM: 28" - 44"

32" INSEAM: 28" - 44"

34" INSEAM: 32" - 40"







# THANK YOU

It's hard to believe it's been 80 years since my father Abraham Rich started this company. My son and I are honored to continue in his footsteps. Together we have made great memories and great garments. As we thought about this year's catalog, we wanted to celebrate and share our *Rich* history.

My father valued hard work and believed we needed to work as hard as the people who wear our clothes. So we set out to build the best quality workwear, outerwear and accessories for those who work and play. Our heritage is the values passed down to us, our legacy will always be our quality and great value.

On behalf of our families and everyone who helps make Richlu great, we want to thank you for your patronage and support. We hope you enjoy this look down memory lane. We look forward to continuing to design innovative garments that are stylish, functional, and of the highest quality.

All the best,



**DAVID RICH, CHAIRMAN & CEO  
RICHLU MANUFACTURING**



**GAVIN RICH, PRESIDENT  
RICHLU MANUFACTURING**





MANUFACTURERS OF  
 MEN'S AND BOYS'  
 DRESS PANTS  
 SPORTS PANTS  
 WORK PANTS  
 BREECHES  
 SKI PANTS

# WINNIPEG PANTS MANUFACTURING CO.

PANTS FOR EVERY OCCASION



PH. 53 385

2ND FLOOR TRADERS BUILDING - JARVIS AVE.

SOLD TO Simmons Mfg. Co. Ltd.,  
 946 Portage Ave.,  
 Winnipeg, Man.

DATE Feb. 22/50 No. 1076

STOCK	QUANTITY	DESCRIPTION	PRICE	AMOUNT	TOTAL
	1 pair	Drill slacks	1.15	1.15	
	1 pair	Grey Alpine slacks	2.20	2.20	
				\$3.35	
		7.2% Tax		.24	
					\$3.59

Lot #951 3/4 sheepskin  
 line parka style made  
 with NK33 dyed cloth with  
 plaid bottom pocket with  
 pointed flaps on  
 imitation welted breast  
 pocket, det. hood, allround  
 t, shot silk lining  
 lined in lined 1 double  
 button tab at bott. 1  
 single at neck

@ .50	2600
@ .70	1610
2 sheep .400	4800
make	1600
2 fur	540
2 zipp .40	480
wristlets	125
trim	125
	11880
15%	1760
	13640
10%	1365
	15005

\$12.95

ADIES' AND MISSES'  
 SLACKS  
 SPORTS WEAR  
 SKI PANTS, ETC.

JUVENILE CLOTHING



PARKAS  
 FOR ALL THE FAMILY



**NEW THIS SEASON — CHECK THIS ONE OVER, MEN!**  
 Check the many value features in this warm, yet light weight parka.  
 ● Outer shell of military weight nylon, showerproof and windproof.  
 ● Fully lined, including sleeves with smooth, hard wearing, acetate fabric, quilted to warm, windproof (but light in weight) insulation.  
 ● Full length, easy opening, easy closing, jumbo zipper with windproof fly front. ● Collar lined with warm, soft, velvet corduroy for added comfort. ● Detachable nylon hood, fully lined with soft nylon pile. ● Two flap covered breast pockets, two lower slash pockets.  
 ● Elastic gussets for snug body fit. ● Storm wristlets in sleeves.  
 Color: Olive Green.  
 Men's Sizes: 36, 38, 40, 42, 44, 46-in. chest.  
**\$11.95**  
 P140 DELIVERED, EACH

**2-STYLES DESCRIBED BELOW WHIPCORD AND "MOUNTAIN CLOTH"**  
 NOW **\$10.50** DELV'D

**FEATURE VALUE!**  
 Clearance of quilted lined, detachable hood parkas. Materials include heavy (9-oz. weight), windproof, showerproof, sheen finish mountain cloth and rugged, hard wearing, windproof whipcord fabric. All have detachable quilt lined hoods (some have fur trim). All have four pockets and concealed, easy opening, jumbo type zipper fronts, storm wristlets in sleeves. Heavy windproof insulation, quilted to prevent bunching. Sorry, at this low price no choice of material.  
 Colors: Olive Green, Navy.  
 Men's Sizes: 36, 38, 40, 42, 44, 46-in. chest.  
 P141 DELV'D, EACH **\$10.50**

**ARMY & NAVY 43**



REGULAR AND OVERSIZES

**11.98 and 13.98** def'd  
 Thermopile-lined Parka-Surcoat  
 Thermopile (rayon pile) lining extends to 22-inch depth in Parka-Surcoat of Rayon and Nylon Gabardine. Body extension, sleeves, detachable fur-trimmed hood lined with rayon quilted to heavy interlining. Mouton (died lamb) collar. Zipper front, button tabs top and bottom. Four button-flap pockets. Knitted storm cuffs. COLOURS Charcoal or Navy. EVEN SIZES 36 to 46-inch chest. State size and colour. 29-A-7751. Price, delivered..... 15.95



**Gatonia**

7 9.98

REGULAR AND OVERSIZES 15.95 and 17.95



ALSO IN TALLS' SIZES

9 11.95 and 13.50

10 13.95



REGULAR AND OVERSIZES

11

12

**11.98 and 13.98** def'd  
 Thermopile-lined Parka-Surcoat  
 Thermopile (rayon pile) lining extends to 22-inch depth in Parka-Surcoat of Rayon and Nylon Gabardine. Body extension, sleeves, detachable fur-trimmed hood lined with rayon quilted to heavy interlining. Mouton (died lamb) collar. Zipper front, button tabs top and bottom. Four button-flap pockets. Knitted storm cuffs. COLOURS Charcoal or Navy. EVEN SIZES 36 to 46-inch chest. State size and colour. 29-A-7751. Price, delivered..... 15.95

**8** EATONIA PARKA of "Stalwart" Gabardine—a rugged blend of 60% Cotton, 40% Nylon. Full quilted rayon lining—Sanitized interlining. Jumbo zipper fly front, button tabs top and bottom. Shirred elastic side inserts. Button-on fur-trimmed hood. Slant body pockets, pleated patch breast pockets—all with flaps. Knitted storm cuffs. Extra-long—36 inches. COLOURS Charcoal or Navy. EATONIA Value. Price, delivered..... 15.95 29-A-7747. OVERSIZES 50, 52, 54-inch chest. Price, delivered..... 17.95

**10** WATER-REPELLENT NYLON PARKA—lined throughout with quilted rayon. Jumbo zipper fly front, with two-button tab at bottom and one button tab at throat. Detachable button-on wool fur fabric lined hood. Pleated patch breast pockets with button flaps—slash body pockets with multi-stitched welts. Shirred elastic side inserts—knitted storm cuffs. Wide-wale corduroy collar. Length about 33 inches. COLOURS Charcoal or Olive Green. EVEN SIZES 36 to 46-inch chest. Be sure to state size and colour wanted. 29-A-7732. Price, delivered..... 13.95

**12** WATER-REPELLENT PARKA-SURCOAT—of heavy, 12-oz. Cotton Duck—a versatile addition to your wardrobe. Centre-zipped Borganelined zip on hood converts to a double fur-fabric collar. Slash body pockets—pleated patch breast pockets with button flaps. Fly front with detachable



**Record Parka Bargain!**

Only at the A & N will you find record bargains such as this. Rugged A. 1 drills and sheen finish mountain cloth qualities. Water repellent treated. Warm, woolen insulation quilted to smooth satin and flannel suede linings. Big pockets. Throat and waist tabs. Jumbo zipper front. No guessing here. A genuine bargain. COLOURS: Olive Green and Forest Green. Sizes: 36, 38, 40, 42, 44, 46-in. chest. DELIVERED, EACH..... **\$9.95**



**TOP SALE VALUE!**  
 Biggest all Canada value. It's the warm one for the coldest weather. Heavy mountain cloth shell. Improved, 24 in. deep, thick nylon pile liner. Skirt-sleeves with cotton plaid quilted to 8-lb. wool interlining. "Four" big pockets. Zippered inside pocket for detachable fur trim hood. Quality worth \$22.50. COLOURS: Olive Green and Charcoal. Sizes: 36, 38, 40, 42, 44, 46-in. chest. **P332 DELIVERED, \$14.95 EACH**

**HEAVIEST U.S. WHIPCORD! DARK GREEN**  
 Improved, longer wearing. Woolen insulation quilted to art silk lining. Detachable hood. Wristlets in sleeves. Elastic shirred waist. Jumbo zipper fly front. Two button waist tabs. Color: Dark Green. Sizes: 36, 38, 40, 42, 44, 46-in. chest. **P334 DELIVERED \$11.50 EACH**  
**P333 DELIVERED, \$12.95 EACH**



# GGED WORKWEAR



C4554

C1731

C1257P

**MEN'S QUILT LINED HYDRO DUCK PARKA.**  
 Parka, approx. 35" long. Lined throughout  
 covered quilting. Full length heavy duty zip-  
 pockets, button-on hood, knitted storm cuffs.  
 E. Sizes: 36 to 46.

724506

— Sizes: 48 to 52.

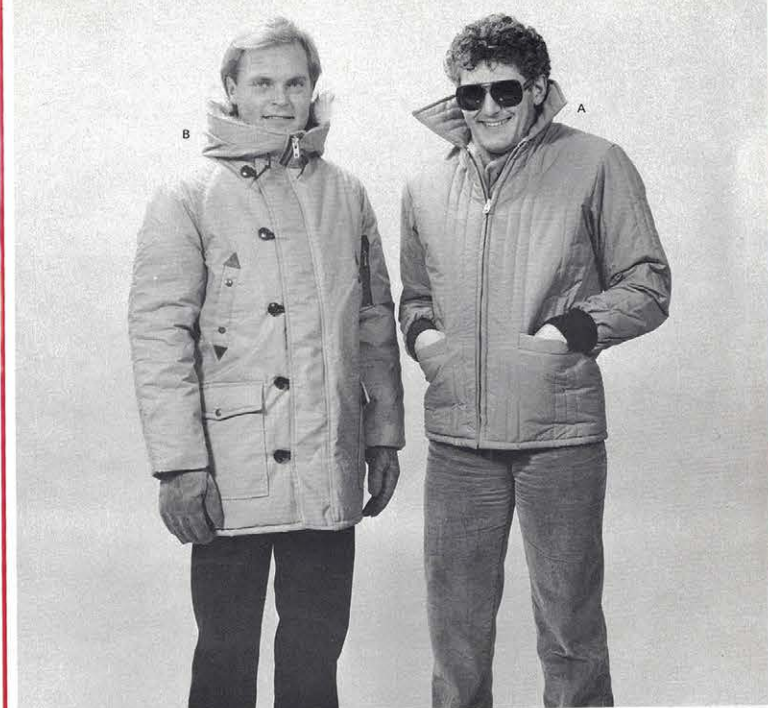
926754

**C1731 — MEN'S ORLON PILE-LINED HYDRO PARKA.**  
 10-oz. Duck with 24" Orlon pile lining. Rayon cover  
 quilt lined skirt, sleeves, and hood. Detachable  
 string hood, heavy duty zip 4-pocket double front, knitted  
 storm cuffs. Length: 36". Color: OLIVE. Sizes: 36 to  
 46.

Price, each

OVERSIZE — Sizes: 48 to 52.

Price, each



Style No.	Description	Size	Color
A 1280	Men's casual jacket. 29" length. Quilted Schuss nylon outer shell. "Borg" pile lining. 2 pockets. Lay down collar. Knit cuffs.	36-46	Navy Teal Brown Beige
B 1009	Men's snorkel parka. 36" length. Canadian Mist outer shell. Quilted polyester lining. Attached hood/pile lining/Lamb trim. 5 pockets.	36-46	Tan Navy Antelope

**Richlu**  
SPORTSWEAR



**1491:** Shell cloth: Canadian Mist  
 Interlining: 10 oz. polyester  
 Lining: Nylon  
 Trim: Imitation lamb  
 Sizes: 36-46  
 Colors: Tan, grey, black

Exterieur: Canadian Mist  
 Entre-doublure: Polyester 10 oz.  
 Doublure: Nylon  
 Garniture: Imitation agneau  
 Tailles: 36 à 46  
 Couleurs: Tan, gris, noir

**1509:** Shell cloth: Canadian Mist  
 Interlining: 50% down, 50% leather body,  
 polyester sleeves and hood  
 Lining: Nylon  
 Trim: Coyote  
 Sizes: S-XL  
 Colors: Tan, navy, grey

Exterieur: Canadian Mist  
 Entre-doublure: Corps: 50% duvet, 50%  
 plumes, manches et capuchon en polyester  
 Doublure: Nylon  
 Garniture: Coyote  
 Tailles: P à TG  
 Couleurs: tan, bleu-marine, gris

**1501:** Shell cloth: Commander poplin  
 Interlining: 50% down, 50% leather body,  
 polyester sleeves and hood  
 Lining: Nylon  
 Sizes: S-XL  
 Colors: Tan, grey, black

\* Also available in STYLE 1591,  
 Canadian Mist shell, polyester  
 interlining, S-XL, tan, grey, black  
 Exterieur: Popeline Commander  
 Entre-doublure: Corps: 50% duvet, 50%  
 plumes, capuchon et manches: polyester  
 Doublure: Nylon  
 Tailles: P à TG  
 Couleurs: Tan, gris, noir  
 \* Egalement disponible en MODELE 1591,  
 exterieur en Canadian Mist, entre-doublure  
 en polyester, T à TG, tan, gris et noir

# TOUGH DUCK



**ALL COLORWAYS**  
**FEATURES**

**M-2XL**

**i64316/26**

10 oz. 100% Cotton duck  
Quilt lined duck shirt  
5 oz. Polyfil quilted to nylon  
Pencil slot on left chest pkt  
Onseam pkt opening



**BLACK**



**BROWN**



**TOLL FREE**

**ORDER DESK PHONE: 1-800-665-3369**

**ORDER DESK FAX: 1-888-4-RICHLU**

**(1-888-474-2458)**

**VISIT OUR WEBSITE @**



**i67416/26**

**ALL COLORWAYS**  
**FEATURES**

**M-2XL**

10 oz. 100% Cotton duck  
Unlined Duck shirt  
Tough duck logo snaps  
2 Chest pkts w/ flaps & snaps



**BLACK**



**1990s**



Born for work, great for college, perfect for the week-end

Established in 1939 when Abraham Rich started to produce work trousers, Richlu has grown day by day, to become one of the most important Canadian "work wear" producers.

From the beginning, Richlu's aim was to study and create items addressed to workers of specific sectors. Transforming dreams into reality, in the 1940s the Hydro Parka was invented. Created for Canadian electricity workers, it was specifically designed for those working at several meters from the ground and at very low temperatures.

Comfort and durability in every circumstance are since always the underlying characteristics of these items.

The Hydro Parka reached great success over the years, so much so that Richlu decided to create two new versions, a "ladies" one, and after, in the 60's, a "short" one called the Hydro Bomber.

30 years later, some curious university students discovered and appreciated the Hydro Parka's qualities and characteristics and found them as useful as had the original workers targeted. In a few years time the Hydro Parka became a must for many Canadians and the phenomenon replicated with American university students in the northern part of the USA where harsh climate conditions are a norm.

Many of these students still use the same indestructible Hydro Parkas today, not only in their free time activities but also as "week-end jacket".

Richlu items are still produced in the historical factory built at the beginning of the last century in Winnipeg, located in Canada's Manitoba region, and are still made with the best 100% duck feathers available in Canada.

Today, following its agreement with Cruz S.r.l. as exclusive European distributor, Richlu aims to progressively re-propose a selection of its most important historical "vêtements", updated in terms of fit yet always true to the "originals" : in fact the richness of the Richlu archive will surely allow Cruz to re-interpret and present appealing innovations in terms of styles and materials for years to come.

# GET TOUGH



**BROWN** S - XL, 2XL  
**BLACK** S - XL, 2XL  
**FEATURES** upper & lower inside pockets  
velcro fastened storm zipper cover

## ANTARCTICA POLY FILL PARKA (WITH DETACHABLE HOOD) #5537



**STANDARD EQUIPPED**  
• 12 oz. Premium 100% Cotton Duck  
• Water repellent  
• Poly fill insulation  
• Machine washable

**TOLL FREE PHONE No.**  
1 800 385 8888

### #7737 ANTARCTICA COVERALL WITH HO

**BROWN** M - XL, 2XL  
**BLACK** M - XL, 2XL  
**FEATURES** "We've got your butt covered."  
waterproof seat  
waterproof knees  
snap closure zipper cover

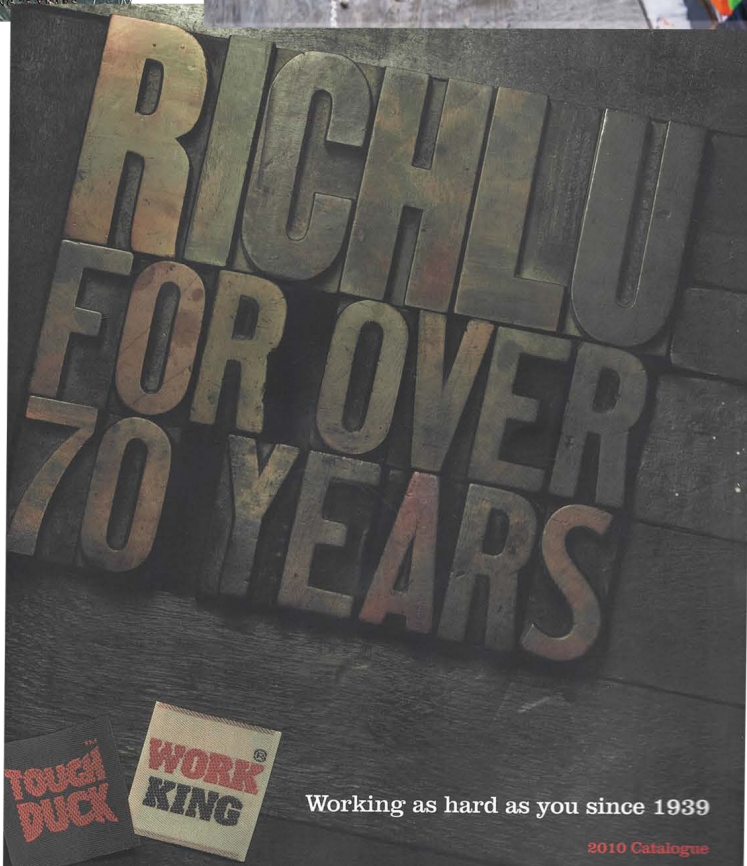
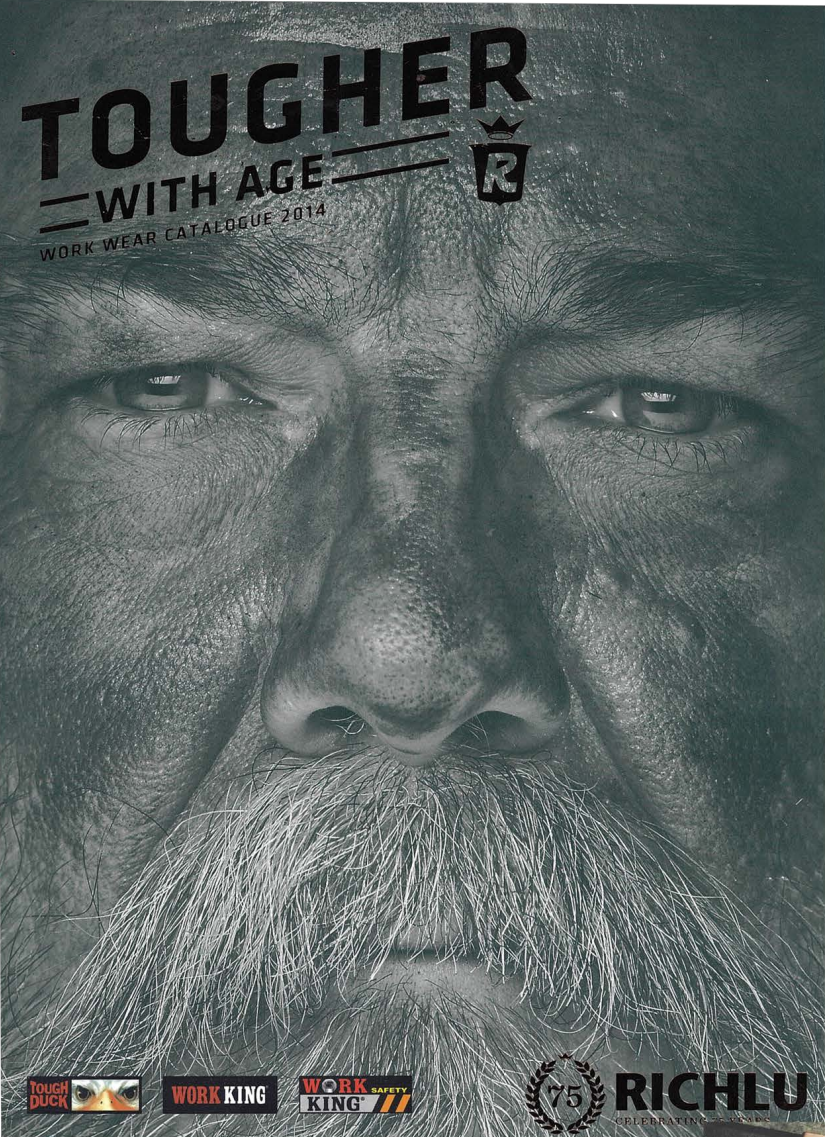


# FEATURES



# THANKS

**TOLL FREE PHONE No.**  
1 800 385 8888



2010s

# ABOUT RICHLU MANUFACTURING

For three generations and over 80 years, the Rich family has been building apparel to protect people for the toughest jobs, the harshest climates and on any adventure that life has to offer.

From the beginning, we set out to create apparel that works and plays as hard as the people who wear it. What started out as a manufacturer of pants has since expanded into a full range of apparel and footwear.

Our clothes are tailored for how they're worn. We create and update designs based on the feedback we receive from the people who wear them and we're always designing with functionality, style and innovation in mind.

We're a proud Canadian company passionate about having our home of Winnipeg, Manitoba as the center of it all. We've brought together the best talent and skill from design and manufacturing to distribution. This has allowed us to partner with best in class companies to continue our heritage of curating the highest quality apparel and footwear no matter where it's used.





**TOUGH  
DUCK**

## BRINGING TWO GREAT BRANDS TOGETHER

At Richlu Manufacturing, we spent the last 80 years designing, manufacturing and marketing high quality apparel and footwear under a variety of brand names. All that is about to change.

We design and manufacture workplace compliant garments under the Work King Safety brand.

Our Tough Duck assortment contains some of the world's best clothes for work and play.

You might be surprised to hear we design and manufacture private label apparel for many of your favorite luxury brands as well.

We're happy to announce that starting in the spring of 2019, we are repositioning our Work King Safety line of hi-visibility clothing under the Tough Duck brand.

Streamlining these brands is a natural fit. Our consumers will continue to see the quality and selection they love and our retailers will see the brand value inherent within Tough Duck.

This transition will last a few years. To stay on top of what's happening sign up for our weekly email distributions by emailing [marketing@richlu.com](mailto:marketing@richlu.com). It's a great way to see what's new and what's coming.





# TABLE OF CONTENTS

## LIFESTYLE:

2	<b>S426</b>	<b>5-IN-1 SAFETY JACKET</b>	19	<b>S603</b>	<b>SAFETY PULL-ON PANT</b>
4	<b>S176</b>	<b>LINED SAFETY PARKA</b>		<b>S614</b>	<b>INSULATED SAFETY PULL-ON PANT</b>
5	<b>S413</b>	<b>3-IN-1 SAFETY BOMBER</b>	20	<b>SP01</b>	<b>SAFETY CARGO WORK PANT</b>
6	<b>S187</b>	<b>4-IN-1 SAFETY JACKET</b>		<b>S607</b>	<b>SAFETY CARGO WORK PANT</b>
7	<b>S245</b>	<b>FLEECE LINED JACKET</b>	21	<b>S392</b>	<b>S/S SAFETY T-SHIRT W/POCKET</b>
8	<b>S157</b>	<b>DUCK SAFETY PARKA</b>	22	<b>ST07</b>	<b>S/S SAFETY T-SHIRT</b>
9	<b>S457</b>	<b>DUCK SAFETY JACKET</b>		<b>ST08</b>	<b>L/S SAFETY T-SHIRT</b>
10	<b>S241</b>	<b>REVERSIBLE JACKET</b>	23	<b>SS01</b>	<b>L/S HENLEY SHIRT</b>
	<b>S432</b>	<b>QUILTED SAFETY JACKET</b>	24	<b>ST09</b>	<b>S/S SAFETY T-SHIRT</b>
11	<b>S474</b>	<b>INSULATED SAFETY HOODIE</b>		<b>ST10</b>	<b>L/S SAFETY T-SHIRT</b>
	<b>SJ16</b>	<b>THERMAL LINED HOODIE</b>	25	<b>S372</b>	<b>SAFETY RAIN JACKET</b>
12	<b>SJ19</b>	<b>¼ ZIP PULLOVER</b>		<b>S374</b>	<b>SAFETY RAIN PANT</b>
	<b>S494</b>	<b>UNLINED SAFETY HOODIE</b>	26	<b>SJ05</b>	<b>HI-VIS PACKABLE RAIN JACKET</b>
14	<b>S798</b>	<b>LINED SAFETY OVERALL</b>		<b>SP02</b>	<b>HI-VIS PACKABLE RAIN PANT</b>
15	<b>S876</b>	<b>INSULATED SAFETY OVERALL</b>	27	<b>S9i0</b>	<b>5-POINT TEARAWAY VEST</b>
16	<b>S769</b>	<b>UNLINED SAFETY OVERALL</b>		<b>S313</b>	<b>SURVEYOR SAFETY VEST</b>
17	<b>S757</b>	<b>INSULATED SAFETY OVERALL</b>			
18	<b>S787</b>	<b>INSULATED SAFETY COVERALL</b>			
	<b>S792</b>	<b>UNLINED SAFETY COVERALL</b>			





**SAFETY**

# 5-IN-1 SAFETY JACKET

# S426

## 300D POLY OXFORD SHELL

Our best-selling hi-vis jacket with reflective tape is extremely versatile and functional. It's unequaled when it comes to quality and is warm enough for the coldest of winters. This interchangeable jacket can be worn in all seasons whether you wear the vest, liner or combine all the pieces together.

- Shell: 300D Poly Oxford with PU coating and antifreeze finish
- Lining: 100% 6 oz quilted polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing (shell/liner)
- Storm flap with snap closure over front nylon zipper
- Black cuffs and hemline for hiding dirt (except solid orange)
- Removable hi-vis liner (reverses to black) with zip-off sleeves
- 2 microphone loops (shell/liner)
- Multi-pocket (shell/liner)
- ID pocket with hook and loop closure (shell/liner)
- Quick-release hard hat hood
- Embroidery zipper (shell)



**FLUORESCENT ORANGE SHELL**

**3M** | **Scotchlite™**  
Reflective Material

**FLUORESCENT GREEN SHELL**



**LINER BACK (BLACK)**



**LINER VEST**







**LINER VEST REVERSED**



**SOLID ORANGE SHELL**



### COLORS (XS - 5XL, MT - 3XLT):

-  **FLUORESCENT ORANGE**
-  **FLUORESCENT GREEN**
-  **BLACK**
-  **SOLID ORANGE†**

**CSA CLASS 2 LEVEL 2**

**CSA CLASS 1 LEVEL 2**

**ANSI TYPE R CLASS 3**

**ANSI TYPE O CLASS 1**





## OUR 5-IN-1 SAFETY JACKET IS BUILT WITH PURPOSE

An all-season system jacket that transforms from a vest to a full-out winter jacket.

Liner reverses to solid black takes you from work to play.

Black cuffs and hemline have been added to help hide dirt.

The PU coating and antifreeze finish prevents cracking in extreme conditions.

Open the side zippers for added comfort when driving and to cool things down.

The embroidery zipper makes it easy to brand with your company logo.

## OUR PILLARS

**STYLE:** We design for the environments in which our garments are worn.

**FUNCTION:** We select features that help maximize performance and can withstand the rigors the wearer puts them through.

**INNOVATION:** We continuously seek textiles, designs and technology that will enhance garments and extend wear.

## OUR FOUNDATION

**QUALITY:** The bedrock of all we do. Our apparel is inspected throughout the manufacturing process making us 100% confident they'll stand up to your expectations.

# LINED SAFETY PARKA

# S176

## 300D POLY OXFORD

This hi-vis parka can handle the cold weather from any region of the Great White North. A perfect parka for those on a road crew or a construction site. The quick release hood can accommodate a hard hat.

- Shell: 300D Poly Oxford with PU coating and antifreeze finish
- Lining: 100% 6 oz quilted polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Black cuffs and hemline for hiding dirt
- Quick-release hard hat hood
- Dual microphone loops
- ID pocket with loss-proof flap
- Storm flap with snap closure over 2-way nylon zipper
- Rib knit storm cuffs



**3M** | **Scotchlite™**  
Reflective Material



### COLORS (XS - 3XL):

 **FLUORESCENT ORANGE**

 **FLUORESCENT GREEN**

 **BLACK**

**CSA** CLASS 2  
LEVEL 2

**CSA** CLASS 1  
LEVEL 2

**ANSI** TYPE R  
CLASS 3

**ANSI** TYPE O  
CLASS 1



# 3-IN-1 SAFETY BOMBER

## 300D POLY OXFORD

# S413

This hi-vis bomber jacket has been around for a long time and is also known as our beer belly jacket. A unique feature of this jacket is that both it and the removable fleece liner have reflective tape. If you get hot, you can still be compliant on the job site!

- Shell: 300D Poly Oxford with PU coating and antifreeze finish
- Lining: 300g antipill polyester fleece
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Shell: quick release hood
- Storm flap with snap closure over front nylon zipper
- Elastic waist
- Dual entry pockets
- Adjustable cuffs
- Embroidery zipper (shell)
- Black cuffs and hemline for hiding dirt



**3M** | **Scotchlite™**  
Reflective Material



### COLORS & SIZES (XS - 3XL):

 **FLUORESCENT ORANGE**

 **FLUORESCENT GREEN**

 **BLACK [NEW FOR 2019!]**

**CSA** CLASS 2  
LEVEL 2

**ANSI** TYPE R  
CLASS 3



**Safety 5**

# 4-IN-1 SAFETY JACKET

## 300D WATERPROOF/BREATHABLE RIPSTOP

**S187**

This versatile 4-in-1 jacket offers a removable liner that reverses to black. The Ripstop fabric is waterproof and breathable so it will keep you warm and dry on the job site.

- Shell: 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr and antifreeze finish
- Lining: Removable hi-vis liner (reverses to black) with quilted 3.5 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Quick release hard hat hood with hidden snaps
- Multi-pocket (shell/liner)
- Inside pockets
- Storm flap with snap closure over front nylon zipper
- Waterproof welded chest and sleeve zippers with reflective tape
- Black contrast cuffs and hemline for ease of laundering
- Dual microphone loops
- Embroidery access zipper (shell)



**3M** | Scotchlite™  
Reflective Material



### COLORS (XS - 3XL):

 **FLUORESCENT ORANGE**

 **FLUORESCENT GREEN**

 **BLACK**

**CSA** CLASS 2  
LEVEL 2

**CSA** CLASS 1  
LEVEL 2

**ANSI** TYPE R  
CLASS 3

**ANSI** TYPE O  
CLASS 1





# FLEECE LINED JACKET

## 300D WATERPROOF/BREATHABLE RIPSTOP

**S245**

A midweight jacket that addresses the need for transitional outerwear gives you warmth without being too heavy. This hi-vis jacket provides lots of versatility and is a great layering piece that will keep you dry and cool.

- Shell: 100% polyester 300D Ripstop, Waterproof/Breathable coating 8000/3000 MVP/24hr and taped seams and antifreeze finish
- Body Lining: 100% polyester fleece body
- Sleeve Lining: Quilted 4 oz polyester antipill polyester fleece
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Multi-pocket design
- Embroidery zipper
- Storm flap with snap closure over front nylon zipper
- Tear-drop sleeve cuffs to protect hands from the elements
- Rib knit storm cuffs



**3M** | **Scotchlite™**  
Reflective Material



### COLORS (XS - 3XL):

 **FLUORESCENT ORANGE**

 **FLUORESCENT GREEN**

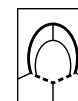
 **BLACK**

**CSA** CLASS 2  
LEVEL 2

**CSA** CLASS 1  
LEVEL 2

**ANSI** TYPE R  
CLASS 3

**ANSI** TYPE O  
CLASS 1



# DUCK SAFETY PARKA

## PREMIUM COTTON DUCK

**S157**

Building on our heritage of cotton duck Hydro Parkas, this parka will keep you warm and stand up to the toughest conditions. Ideal for people who work outside and need to be seen.

- Shell: 100% premium cotton duck
- Lining: quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Quick-release hard hat hood with adjustable snaps
- Front nylon zipper
- 4 large scoop pockets
- Inside pocket and media pocket
- Pencil pocket on sleeve




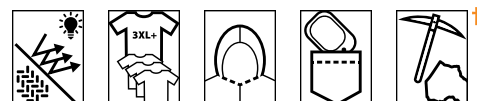
**3M** Scotchlite™  
Reflective Material



### COLORS (XS - 3XL):

-  NAVY
-  ORANGE†
-  BLACK

 CLASS 1 LEVEL 2	 CLASS 2 LEVEL 2	 CLASS 1 LEVEL 2
 TYPE O CLASS 1	 TYPE O CLASS 1	 TYPE O CLASS 1



# DUCK SAFETY JACKET

## PREMIUM COTTON DUCK

**S457**

Some people say this jacket is tough as hell. It's warm, sturdy and can handle anything you put it through. It has many similar aspects to our Cotton Duck Safety Parka (S157) but is shorter in length.

- Shell: 100% premium cotton duck
- Lining: Quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Storm flap with hook and loop closure over front nylon zipper
- Multi pocket design
- Quick release hard hat hood
- Action back
- Knit storm cuffs
- Articulated sleeves
- Pencil pocket on sleeve



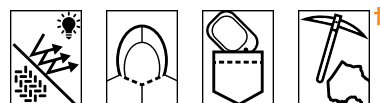
**3M** | **Scotchlite™**  
Reflective Material



### COLORS (XS - 3XL):

-  **NAVY**
-  **ORANGE†**
-  **BLACK**

<b>CSA</b>	<b>CLASS 1</b> LEVEL 2	<b>CSA</b>	<b>CLASS 2</b> LEVEL 2	<b>CSA</b>	<b>CLASS 1</b> LEVEL 2
<b>ANSI</b>	<b>TYPE O</b> CLASS 1	<b>ANSI</b>	<b>TYPE O</b> CLASS 1	<b>ANSI</b>	<b>TYPE O</b> CLASS 1



# REVERSIBLE JACKET

## POLYESTER REVERSES TO COTTON DUCK

# S241

If you're looking for comfort and versatility in your hi-vis jacket, this one is for you. Transition your look for on and off the job site by switching between a high visibility and a black jacket. It's also embellishment friendly making it a great option for those looking to promote their company.

- 100% 230T polyester reverses to 100% premium cotton duck
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Safety side: Lower patch pockets and chest pocket
- Duck side: Lower welt pockets
- Front nylon zipper
- Rib knit collar and cuffs
- Embroidery zipper

### COLORS (XS - 3XL):

-  **SOLID ORANGE<sup>†</sup>**
-  **SOLID GREEN**

**CSA CLASS 2 LEVEL 2**

**CSA CLASS 1 LEVEL 2**

**ANSI TYPE R CLASS 3**

**ANSI TYPE O CLASS 1**



**3M Scotchlite™**  
Reflective Material

# QUILTED SAFETY JACKET

## QUILTED POLYESTER

# S432

Your everyday work jacket converted into a hi-vis safety jacket. This freezer jacket provides the wearer with free range of movement and is great for layering. Known as the Canadian uniform, it's one of our best sellers. You can't go wrong here.

- Shell: 100% polyester
- Lining: 100% quilted polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Rib knit collar and cuffs
- Front YKK® zipper
- Rib knit back armhole gussets
- Drop back

### COLORS (XS - 5XL):

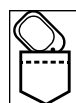
-  **SOLID ORANGE<sup>†</sup>**
-  **SOLID GREEN**
-  **BLACK**

**CSA CLASS 2 LEVEL 2**

**CSA CLASS 1 LEVEL 2**

**ANSI TYPE R CLASS 3**

**ANSI TYPE O CLASS 1**



**3M Scotchlite™**  
Reflective Material

# INSULATED SAFETY HOODIE

# S474

## ANTI-PILL POLYESTER FLEECE

A strong and rugged hoodie with reflective tape that's still comfortable. A perfect layering piece that's insulated for extra warmth making it perfect for the job site.

- Shell: 100% polyester fleece with an anti-pill finish
- Lining 100% polyester
- Insulation 100% polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Full front nylon zipper
- Quick-release hood
- Rib knit waist and cuffs
- Lower pouch pockets
- Machine washable



3M | Scotchlite™  
Reflective Material

### COLOR (XS - 3XL):

■ BLACK



# THERMAL LINED HOODIE

# SJ16

## ANTI-PILL POLYESTER

You need to be versatile on the job site and this hoodie is no different. A perfect layering piece that's insulated for extra warmth making it a great addition to your work uniform.

- Shell: 100% polyester with an anti-pill finish
- Lining: 180g 100% polyester thermal knit
- 2" segmented reflective heat transfer material with 4" contrast backing
- Quick release hood
- Full front nylon zipper
- Security chest pocket with zipper
- Two lower pouch pockets with inside media pocket
- Rib knit waist and cuffs
- Machine washable



### COLORS (XS - 3XL):

■ SOLID ORANGE†

■ SOLID GREEN

■ BLACK



# 1/4 ZIP PULLOVER

## ANTI-PILL POLYESTER

**SJ19**

This easy-wearing hoodie makes a great layering piece or stands alone. It features a media pocket inside the kangaroo front pouch pocket so your phone doesn't slide out.

- 100% polyester with an anti-pill finish
- 2" segmented reflective heat transfer material with 4" contrast backing
- 1/4 front nylon zipper
- Kangaroo pouch pocket with inside media pocket
- Rib knit waist and cuffs
- Machine washable



### COLORS (M - 2XL):

-  **SOLID ORANGE<sup>†</sup>**
-  **SOLID GREEN**
-  **BLACK**

			
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# UNLINED SAFETY HOODIE

## ANTI-PILL POLYESTER FLEECE

**S494**

A perfect layering piece for the job site that's strong and rugged. This hoodie is very comfortable and comes with an anti-pill finish and has quick release everything!

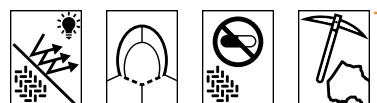
- 100% polyester fleece with an anti-pill finish
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Full front nylon zipper
- Quick release hood
- Rib knit cuffs and waist
- Lower pouch pockets
- Machine washable



### COLORS (XS - 5XL):

-  **SOLID ORANGE<sup>†</sup>**
-  **SOLID GREEN**
-  **BLACK**

			
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# OUR UNLINED SAFETY HOODIE IS BUILT WITH PURPOSE

In case of incident, the quick-release hood keeps you safe.

Pilling on the surface of the fabric is eliminated through our anti-pill finish which adds to the longevity of the garment.

Rib-knit cuffs and waist create a secure fit for the job site.

Lower pouch pocket includes hidden inside media pocket.

## OUR PILLARS

**STYLE:** We design for the environments in which our garments are worn.

**FUNCTION:** We select features that help maximize performance and can withstand the rigors the wearer puts them through.

**INNOVATION:** We continuously seek textiles, designs and technology that will enhance garments and extend wear.

## OUR FOUNDATION

**QUALITY:** The bedrock of all we do. Our apparel is inspected throughout the manufacturing process making us 100% confident they'll stand up to your expectations.

# LINED SAFETY OVERALL

# S798

## 300D POLY OXFORD

Our bestselling overall is built to not only help keep you warm but to provide the comfort and ease of movement you need on the job site to maximize your performance. The drop down hem allows for an extra 3" for those who need more length.

- Shell: 300D Poly Oxford with PU coating and antifreeze finish
- Lining: 6 oz quilted polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Black leg bottoms for hiding dirt
- Zip-to-the-hip nylon zippers
- Hammer loop plus ruler pocket
- Elasticized back waist
- Fly front over 2-way nylon zipper
- Turned under hem allows for 3" tall extension



3M Scotchlite™  
Reflective Material



### COLORS (XS - 5XL):

 FLUORESCENT ORANGE

 FLUORESCENT GREEN

 BLACK

 SOLID ORANGE<sup>†</sup>

 CSA CLASS 2  
LEVEL 2

 CSA CLASS 1  
LEVEL 2

 ANSI TYPE E

 ANSI TYPE E





# INSULATED SAFETY OVERALL

# S876

## 300D WATERPROOF/BREATHABLE RIPSTOP

If your job site requires you to stay warm and dry this overall is the perfect fit for you. It will provide you with the warmth and comfort you need with the added benefit of being waterproof and breathable. The drop down hem allows for an extra 3" for those who need more length.

- Shell: 100% polyester 300D Ripstop with PU membrane, taped seams, Waterproof/Breathable 5000/5000 MVP/24hr and antifreeze finish
- Lining: Quilted 6 oz polyester insulation
- Taped seams, Waterproof/ Breathable
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Welded waterproof chest zippers with reflective tape
- Zip-to-the-hip nylon zippers and adjustable shoulder straps
- Chest and pencil pocket
- Hammer loop and ruler pocket
- Back elastic waist
- Turned under hem allows for 3" tall extension
- Black contrast hemline hides dirt



3M | Scotchlite™  
Reflective Material



### COLORS (XS - 3XL):

 **FLUORESCENT ORANGE**

 **FLUORESCENT GREEN**

 **BLACK**

**CSA** CLASS 2  
LEVEL 2

**CSA** CLASS 1  
LEVEL 2

**ANSI** TYPE E

**ANSI** TYPE E



# UNLINED SAFETY OVERALL

# S769

## POLY/COTTON TWILL

Bright, but not fluorescent these unlined overalls are light weight and ideal for warm weather. Their heavy duty construction will work the job site as hard as you.

- 65% polyester 35% cotton twill
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Chest media pocket with flap
- Ruler pocket and hammer loop
- Front and rear pockets
- Adjustable shoulder straps
- Double needle stitching on reflective tape
- Storm flap over front nylon zipper



3M | Scotchlite™  
Reflective Material



### COLORS (XS - 3XL):

 ORANGE†

 NAVY

 CSA CLASS 2  
LEVEL 2

 CSA CLASS 1  
LEVEL 2

 ANSI TYPE O  
CLASS 1

 ANSI TYPE O  
CLASS 1



# INSULATED SAFETY OVERALL

# S757

## PREMIUM COTTON DUCK

Are you looking for a heavy duty overall that will keep you warm and safe? Our 100% premium cotton duck overalls can do just that. They're perfect for those who do jobs like providing road side assistance and moving snow.

- Shell: 100% premium cotton duck
- Lining: Quilted 6 oz polyester insulation
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Multi-pocket design
- Double knees
- Storm flap with snap closure over zip-to-the-hip nylon zippers
- Back elastic waist
- Adjustable shoulder straps

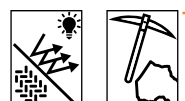


3M | Scotchlite™  
Reflective Material

### COLORS (XS - 3XL):

- NAVY
- ORANGE†
- BLACK

CSA CLASS 1 LEVEL 2	CSA CLASS 2 LEVEL 2	CSA CLASS 1 LEVEL 2
ANSI TYPE O CLASS 1	ANSI TYPE O CLASS 1	ANSI TYPE O CLASS 1



# INSULATED SAFETY COVERALL

# S787

## PREMIUM COTTON DUCK

These hi-vis insulated coveralls are built for those who want to stay warm all day long. They're also made with convenience in mind. The ankle-to-hip brass zippers and a center front 2-way zipper makes getting these on and off super-fast and easy.

- Shell: 100% premium cotton duck
- Lining: 6 oz 100% Polyester
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Center front 2-way brass zipper for easy entry
- Zip-to-the-hip brass zippers
- Center front storm flap with snaps closure
- Multi pocket design

### COLORS (XS - 3XL):

 **ORANGE<sup>†</sup>**

 **NAVY**

**CSA** CLASS 2  
LEVEL 2

**CSA** CLASS 1  
LEVEL 2

**ANSI** TYPE O  
CLASS 1

**ANSI** TYPE O  
CLASS 1



**3M** Scotchlite™  
Reflective Material



# UNLINED SAFETY COVERALL

# S792

## POLY/COTTON

These coveralls work year-round like you. Light weight with a two-way front zipper, pass through pockets and adjustable snap cuffs and leg openings these coveralls are built with comfort and convenience in mind. If your job site is inside these will be the perfect fit for you.

- 65% polyester, 35% cotton twill
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Upper chest pockets with hook and loop closure flaps
- Storm flap over center front 2-way nylon zipper
- Adjustable snap cuffs and leg openings
- Side openings at hip for easy access to underlayers
- Action back
- Back elastic waist

### COLORS (XS - 3XL):

 **ORANGE<sup>†</sup>**

 **NAVY**

**CSA** CLASS 2  
LEVEL 2

**CSA** CLASS 1  
LEVEL 2

**ANSI** TYPE O  
CLASS 1

**ANSI** TYPE O  
CLASS 1



**3M** Scotchlite™  
Reflective Material



# SAFETY PULL-ON PANT

# S603

## 100% POLYESTER TRICOT

A light weight pant that's easy to slip on and off for those entering and leaving a job site. CSA and ANSI compliant when worn with Class 2 top with armbands.

- 100% polyester tricot
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Lightweight and comfortable
- Elasticized waistband with drawstring
- Two side pockets
- Adjustable snaps at hem



3M | Scotchlite™  
Reflective Material

### COLOR (XS - 3XL):

 **ORANGE†**

**CSA** CLASS 3\*  
LEVEL 2

**ANSI** TYPE E

\* COMPLIANT WHEN WORN WITH  
CLASS 2 TOP WITH ARMBANDS



# INSULATED SAFETY PULL-ON PANT

# S614

## 300D POLY OXFORD

The everyday snow pant with reflective tape. These hi-vis insulated pants are easy to pull on and off and perfect for those who need to be seen when doing things like shoveling snow.

- Shell: 300D Poly Oxford with PU coating and antifreeze finish
- Lining: 4 oz Polyfill
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Pull-on pant with side pockets
- Inside drawstring waist
- Ankle to mid calf snap closure to allow for boots



3M | Scotchlite™  
Reflective Material

### COLOR (XS - 3XL):

 **BLACK**

**CSA** CLASS 2\*  
LEVEL 2

**ANSI** TYPE E

\* COMPLIANT WHEN WORN WITH  
CLASS 2 TOP WITH ARMBANDS



# SAFETY CARGO WORK PANT

## SP01

### POLY/COTTON

Cargo pants made for mining. These solid orange pants are Ontario Mining Association compliant and are CSA and ANSI compliant when worn with Class 2 top with armbands.

- 9 oz 62% polyester and 38% cotton blend
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Two side cargo pockets
- Seven belt loops
- Machine washable



3M | Scotchlite™  
Reflective Material

**COLOR (32" - 44" INSEAM: 32"):**

**ORANGE†**

**CSA CLASS 3  
LEVEL 2**

**ANSI TYPE E**

\* COMPLIANT WHEN WORN WITH  
CLASS 2 TOP WITH ARMBANDS



# SAFETY CARGO WORK PANT

## S607

### COTTON TWILL

No matter if you're working inside or out these twill cargo pants with reflective tape are perfect for those doing deliveries or part of a construction crew. A great item to pair with a hoodie.

- 65% polyester, 35% cotton
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Two front pockets and two rear pockets
- 7 belt loops
- Machine washable



3M | Scotchlite™  
Reflective Material

**COLOR:**

**NAVY**

**SIZES:**

**32" INSEAM: 30" - 44"**

**34" INSEAM: 34" - 40"**

**CSA CLASS 3  
LEVEL 2**

**ANSI TYPE E**

\* COMPLIANT WHEN WORN WITH  
CLASS 2 TOP WITH ARMBANDS





# S/S SAFETY T-SHIRT W/POCKET

## POLYESTER MICRO MESH

**S392**

Wick away sweat while being compliant on the job site in this short sleeve micro mesh t-shirt.

- 100% polyester micro mesh with wicking treatment
- Reflective material with 4" contrast backing
- Chest pocket
- Dual microphone loops



### COLORS (XS - 5XL):

-  **ORANGE<sup>†</sup>**
-  **GREEN**
-  **BLACK**

**CSA CLASS 2 LEVEL 2**

**CSA CLASS 1 LEVEL 2**

**ANSI TYPE R CLASS 2**

**ANSI TYPE O CLASS 1**



# S/S SAFETY T-SHIRT

# ST07

## POLYESTER BIRDSEYE MESH W/ SEGMENTED STRIPES

Stay cool and safe with this short sleeve birdseye mesh shirt. Features a practical chest pocket.

- 100% polyester birdseye mesh
- Heat transfer segmented reflective striping
- Chest pocket



### COLORS (XS - 3XL):

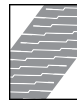
-  **SOLID ORANGE**
-  **SOLID GREEN**
-  **BLACK**

**CSA CLASS 2 LEVEL 2**

**ANSI TYPE R CLASS 3**

**CSA CLASS 1 LEVEL 2**

**ANSI TYPE O CLASS 1**



# L/S SAFETY T-SHIRT

# ST08

## POLYESTER BIRDSEYE MESH W/ SEGMENTED STRIPES

A long sleeve version of our practical birdseye mesh shirt. Left chest has a handy pocket.

- 100% polyester birdseye mesh
- Heat transfer segmented reflective striping
- Chest pocket



### COLORS (XS - 3XL):

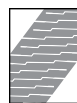
-  **SOLID ORANGE**
-  **SOLID GREEN**
-  **BLACK**

**CSA CLASS 2 LEVEL 2**

**ANSI TYPE R CLASS 3**

**CSA CLASS 1 LEVEL 2**

**ANSI TYPE O CLASS 1**





# L/S SAFETY HENLEY SHIRT

## POLY/COTTON W/ SEGMENTED STRIPES AND CONTRAST

# SS01

Be visible with this poly/cotton Henley shirt. You'll enjoy the comfort of the knit neck and cuffs on the job site.

- 45% polyester/55% cotton
- Heat transfer segmented reflective striping 2" silver with 4" contrast
- Knit trim at neckline and cuffs



### COLORS (M - 2XL):

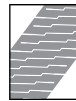
-  **SOLID ORANGE**
-  **SOLID GREEN**
-  **BLACK**

**CSA** CLASS 2  
LEVEL 2

**ANSI** TYPE R  
CLASS 2

**CSA** CLASS 1  
LEVEL 2

**ANSI** TYPE O  
CLASS 1



# S/S SAFETY T-SHIRT

## POLYESTER MICRO MESH W/ARMBAND

**ST09**

This premium polyester micro mesh shirt features a wicking treatment to keep you dry. It makes a great screen printing piece.

- 100% polyester micro mesh with wicking treatment
- Reflective material with 4" contrast backing
- Excellent breathability and comfort



### COLORS (XS - 3XL):

-  **SOLID ORANGE**
-  **SOLID GREEN**
-  **BLACK**



# L/S SAFETY T-SHIRT

## POLYESTER MICRO MESH W/ARMBAND

**ST10**

Our long sleeve polyester micro mesh shirt with wicking treatment. It has an embellishment friendly design that makes it a great piece for logo placement.

- 100% polyester micro mesh with wicking treatment
- Reflective material with 4" contrast backing
- Excellent breathability and comfort



### COLORS (XS - 3XL):

-  **SOLID ORANGE**
-  **SOLID GREEN**
-  **BLACK**



# SAFETY RAIN JACKET

## 300D WATERPROOF BREATHABLE RIPSTOP

**S372**

Built to withstand the toughest of downpours this safety rain jacket is a companion piece to the S374 pant.

- 100% polyester Ripstop with PU coating
- Body Lining: mesh on body
- Sleeve Lining: 100% polyester sleeves and hood
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Fully seam-sealed
- Multi-pocket design
- Quick-release hard hat hood
- Rear vents for breathability
- Dual fly front for moisture protection
- Chest pocket with flap and lower hidden pockets
- Adjustable cuffs



### COLORS (S - 3XL):

-  **SOLID ORANGE<sup>†</sup>**
-  **SOLID GREEN**

**CSA CLASS 2 LEVEL 2**   **ANSI TYPE R CLASS 3**



# SAFETY RAIN PANT

## 300D WATERPROOF BREATHABLE RIPSTOP

**S374**

Pull on pants that are a companion piece to our S372 Safety Rain Jacket. They're built to withstand the toughest of downpours and have pass through pockets for your convenience.

- 100% polyester Ripstop with PU coating
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Fully seam-sealed
- Moisture diversion design on pass-through pockets
- Elasticized waist with drawstring
- Adjustable leg openings



### COLORS (S - 3XL):

-  **SOLID ORANGE<sup>†</sup>**
-  **SOLID GREEN**

**CSA CLASS 3 LEVEL 2**   **ANSI TYPE E**

\* COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS



# HI-VIS PACKABLE RAIN JACKET

## SJ05

## WATERPROOF/BREATHABLE RIPSTOP

We've married practical technology with the need for a reflective and waterproof safety jacket that's packable. Compact and light weight this jacket is ready to work when you need it and won't take up much room in the truck if you don't. Pair with our SP02 Hi-Vis Packable Rain Pant.

- 100% polyester Ripstop
- Waterproof Breathable taped seams
- Packs into its own pocket
- Quick-release hood
- Adjustable sleeve cuffs
- Segmented reflective material with 4" contrast



### COLORS (S - 3XL):

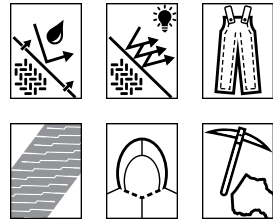
-  **SOLID ORANGE<sup>†</sup>**
-  **SOLID GREEN**
-  **BLACK**

**CSA CLASS 2 LEVEL 2**

**ANSI TYPE R CLASS 3**

**CSA CLASS 1 LEVEL 2**

**ANSI TYPE O CLASS 1**



# HI-VIS PACKABLE RAIN PANT

## SP02

## WATERPROOF/BREATHABLE RIPSTOP

This packable rain pant goes with you. It tucks into an area smaller than a junior football. Simply unpack for an unrivaled safety rain pant whenever the need arises. Pair with our SJ05 Hi-Vis Packable Rain Jacket.

- 100% polyester Ripstop
- Waterproof Breathable taped seams
- Packs into its own pocket
- Snaps at hem
- Segmented reflective material with 4" contrast



### COLORS (S - 3XL):

-  **SOLID ORANGE<sup>†</sup>**
-  **SOLID GREEN**
-  **BLACK**

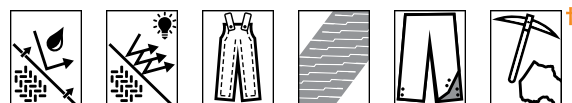
**CSA CLASS 3 LEVEL 2\***

**ANSI TYPE E**

**CSA CLASS 1 LEVEL 2**

**ANSI TYPE E**

\* COMPLIANT WHEN WORN WITH CLASS 2 TOP WITH ARMBANDS



# 5-POINT TEARAWAY VEST

# S9i0

## BIRDSEYE MESH

The standard work vest is the most common piece on a job site and one of our best sellers. Practical and safe this vest contains a lanyard piece at the back in case you need to get clipped in.

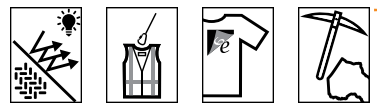
- 100% birdseye mesh
- Reflective material with 4" contrast backing
- Safety harness opening
- Two lower patch pockets
- Dual microphone loops
- Sold in 3 packs



### COLORS (S/M, L/XL, 2XL/3XL):

-  **SOLID ORANGE<sup>†</sup>**
-  **SOLID GREEN**

<b>C S A</b>	<b>CLASS 2</b>	<b>A N S I</b>	<b>TYPE R</b>
	<b>LEVEL 2</b>		<b>CLASS 2</b>



# SURVEYOR SAFETY VEST

# S313

## POLYESTER TWILL

This vest that has it all. Perfect for a site manager as it has tons of pockets and one that can even fit a tablet. It's also made from a very durable and strong fabric so it can stand up to the toughest jobs.

- 100% polyester twill with side mesh vents
- 3M™ Scotchlite™ Reflective Material with 4" contrast backing
- Multi-pocket design with pocket security tabs
- Large rear zippered pouch pocket
- Side snaps for seasonal fit adjustment
- Grommets for tape feed and hooks
- Safety harness opening

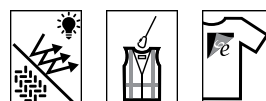
### COLORS (S - 3XL):

-  **RED**
-  **SOLID ORANGE**
-  **SOLID GREEN**
-  **BLACK**

<b>C S A</b>	<b>CLASS 2</b>	<b>A N S I</b>	<b>TYPE R</b>	<b>C S A</b>	<b>CLASS 1</b>	<b>A N S I</b>	<b>TYPE O</b>
	<b>LEVEL 2</b>		<b>CLASS 2</b>		<b>LEVEL 2</b>		<b>CLASS 1</b>



**3M** | **Scotchlite™**  
Reflective Material



# TABLE OF CONTENTS

## FOOTWEAR:

- 2** **SF01** **McDERMOT 8" STEEL TOE (CANADA ONLY)**
- 4** **SF02** **JARVIS 8" ALLOY TOE (CANADA ONLY)**
- 4** **SF03** **ADELAIDE 8" COMP TOE (CANADA ONLY)**
- 4** **SF04** **INKSTER 8" MICROFIBER STEEL TOE (CANADA ONLY)**



**INSTRUCTIONS**

1. Make sure the boot is on the platform and the foot is on the platform.

2. Check wheels.

3. Release pressure.



    
**@ToughDuck**



**FOOTWEAR**

# McDERMOT

## 8" STEEL TOE WORK BOOT (CANADA ONLY)

Our McDermot boot offers outstanding features in an affordable package. The buffalo leather upper is soft and durable and wears well while the breathable PU foam insole offers great impact protection.

In the name of uncompromising safety, it is built around a steel toe and plate.

- Buffalo leather upper
- Insulated with 200g 3M™ Thinsulate™
- Moisture wicking mesh lining
- Injected PU midsole for all-day comfort
- Breathable PU foam insole with arch support
- CSA® certified steel toe
- CSA® certified steel plate
- Anti-slip oil resistant rubber outsole

### COLOR & SIZES:

 **BROWN**

**SIZES: 7, 7½, 8, 8½, 9, 9½, 10, 10½, 11, 12, 13, 14**



## SF02

# JARVIS

## 8" ALLOY TOE WORK BOOT (CANADA ONLY)

Our Jarvis boot is made for the rigors of tough job sites. It features an aggressive lug sole for increased stability and traction. This sole is stitched to a durable full-grain leather and nylon upper that will last and last.

Our anti-fatigue, cushioning insole and mid-weight insulation provide comfort and warmth.

- Waterproof full-grain leather/nylon upper
- Insulated with 400g 3M™ Thinsulate™
- Waterproof membrane
- Moisture wicking mesh lining
- Cement/welt construction
- Gel heel strike insole with molded TPU arch support
- Anti-slip oil resistant sole
- CSA® certified alloy toecap
- CSA® certified Wellmax® plate
- Lug sole design

### COLOR & SIZES:

 **BLACK**

**SIZES: 7, 7½, 8, 8½, 9, 9½, 10, 10½, 11, 12, 13, 14**





## OUR JARVIS 8" ALLOY TOE WORK BOOT IS BUILT WITH PURPOSE

Keeps feet dry with its waterproof full-grain leather/nylon upper, waterproof membrane and moisture wicking mesh lining

400g 3™ Thinsulate™ insulation helps regulate the temperature of your feet

CSA® certified alloy toecap and Wellmax® plate

Lug sole design offers superior traction on uneven or shifting ground



## OUR PILLARS

**STYLE:** We design for the environments in which our garments are worn.

**FUNCTION:** We select features that help maximize performance and can withstand the rigors the wearer puts them through.

**INNOVATION:** We continuously seek textiles, designs and technology that will enhance garments and extend wear.

## OUR FOUNDATION

**QUALITY:** The bedrock of all we do. Our apparel is inspected throughout the manufacturing process making us 100% confident they'll stand up to your expectations.

# ADELAIDE

## 8" COMP TOE WORK BOOT (CANADA ONLY)

Named for the street our head office and garment factory is on, the Adelaide is the flagship of our boot line.

We merge an anti-fatigue, cushioning insole with a long-wearing leather and nylon upper to bring you a boot that thrives in harsh environments.

- Waterproof full-grain leather/nylon upper
- Insulated with 400g 3M™ Thinsulate™
- Waterproof membrane
- Moisture wicking mesh lining
- Gel heel strike insole with molded TPU arch support
- CSA® certified composite toe
- CSA® certified Wellmax® plate
- Injected PU midsole for all-day comfort
- Anti-slip oil resistant rubber outsole

### COLORS & SIZES:

 **BROWN**

 **BLACK**

**SIZES: 7, 7½, 8, 8½, 9, 9½, 10, 10½, 11, 12, 13, 14**



# INKSTER

## 8" MICROFIBER STEEL TOE WORK BOOT (CANADA ONLY)

This purpose-built lightweight boot features a microfiber upper that is inherently resistant to bacteria for workers in the food handling and dairy industries. The steel plate and toe offer superior puncture and impact resistance.

- Water resistant microfiber upper
- Insulated with 5 mm foam insulation
- Microfiber tongue
- Breathable non-woven lining
- Breathable PU foam insole with arch support
- CSA® certified steel toe
- CSA® certified steel plate
- Anti-slip oil resistant rubber outsole

### COLOR & SIZES:

 **BLACK**

**SIZES: 4, 5, 6, 7, 8, 8½, 9, 9½, 10, 10½, 11, 12, 13, 14**

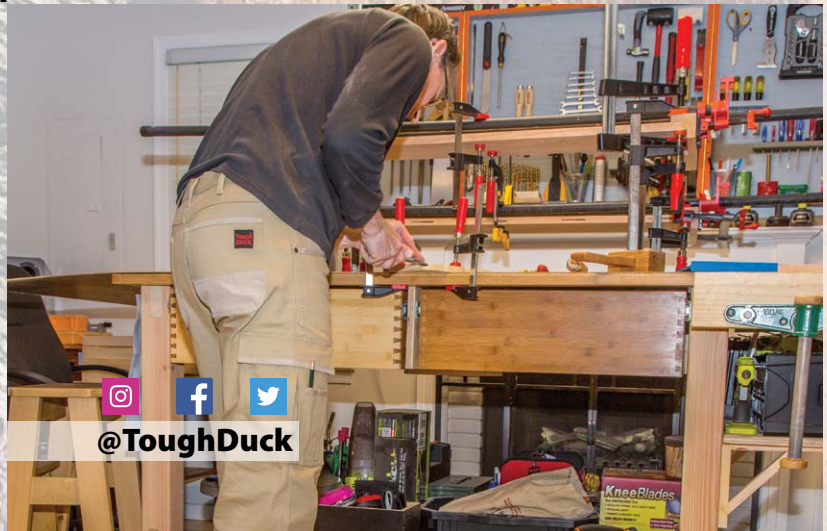




# TABLE OF CONTENTS

## ACCESSORIES:

2	<p><b>Gi5506</b> COW SPLIT LEATHER FITTERS GLOVE</p> <p><b>G69916</b> PREMIUM COWGRAIN FITTERS GLOVE</p> <p><b>G79416</b> 3M™ THINSULATE™ INSULATION LINED FULL GRAIN FITTERS GLOVE</p> <p><b>G69406</b> WOMEN'S 3M™ THINSULATE™ LINED COWGRAIN FITTERS GLOVE</p>	8	<p><b>I25516</b> ACRYLIC 3 HOLE FACE MASK</p> <p><b>I36116</b> FX 40 BALACLAVA</p> <p><b>I25616</b> ACRYLIC FLEECE LINED BALACLAVA</p> <p><b>I26516</b> ACRYLIC FLEECE LINED HI-VIS BALACLAVA</p>
3	<p><b>G44416</b> LINED DEERSKIN GLOVE (CANADA ONLY)</p> <p><b>G26016</b> FREEZER GLOVE</p> <p><b>G34312</b> UNLINED LEATHER CHOPPER MITT</p> <p><b>G33312</b> BRUSHED RAG WOOL LINED MITT</p>	9	<p><b>I25716</b> ACRYLIC NECK WARMER</p> <p><b>I35716</b> FX 40 NECK WARMER</p> <p><b>SA2721</b> WINDPROOF FLEECE HI-VIS REVERSIBLE NECK WARMER</p>
4	<p><b>G37312</b> COWGRAIN PILE-LINED MITT</p> <p><b>G37413</b> LEATHER GRAIN MITT</p> <p><b>G41412</b> SNOWMOBILE MITT</p> <p><b>G40412</b> SNOWMOBILE GLOVE</p>	11	<p><b>SA2831</b> REVERSIBLE SAFETY BEANIE</p> <p><b>i35816</b> FX 40 KNIT CAP</p> <p><b>i45816</b> ACRYLIC KNIT CAP WITH REFLECTIVE STRIPE</p> <p><b>i45916</b> CHUNKY KNIT WATCH CAP</p>
5	<p><b>G35312</b> COWGRAIN ADJUSTABLE PILE LINED MITT</p> <p><b>G89313</b> LAMBSKIN GLOVE WITH CONTRAST STITCH</p> <p><b>G45613</b> CASUAL SOFT SHELL GLOVE</p> <p><b>GI4616</b> SKI GLOVE</p>	12	<p><b>i25816</b> ACRYLIC WATCH CAP</p> <p><b>WA01</b> SLOUCH BEANIE</p> <p><b>WA02</b> WOOL BEANIE</p>
6	<p><b>I15016</b> AVIATOR HAT</p> <p><b>I15516</b> HI-VIS AVIATOR HAT</p>	13	<p><b>i36516</b> TOUGH DUCK LOGO KNIT CAP</p> <p><b>i16416</b> PLAID FUDD HAT</p> <p><b>i6V616</b> REPLACEMENT FOAM KNEE PADS</p>
7	<p><b>I16016</b> AVIATOR HAT W/RABBIT FUR (CANADA ONLY)</p> <p><b>I15616</b> PLAID AVIATOR HAT</p>		






  
**@ToughDuck**



**ACCESSORIES**

## Gi5506/Gi5606/Gi6606

### COW SPLIT LEATHER FITTERS GLOVE



**3M**  
THINSULATE™  
Insulation

- Premium cotton duck
- Premium cow split
- #Gi5506 100% polyester pile lined for maximum warmth & comfort
- #Gi5606 palm lined lightweight flexibility for all activities
- #Gi6606 100g 3M™ Thinsulate™ insulation all-season warmth without the added bulk
- Rubberized safety cuff protects from cuts and abrasions
- Leather knuckle straps and finger tips
- Sold in 6 packs

**COLOR (M - 2XL):**

**BROWN**

## G69916/Gi7606/Gi8606/Gi9606

### PREMIUM COWGRAIN FITTERS GLOVE



**3M**  
THINSULATE™  
Insulation

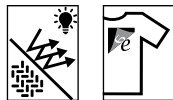
- Premium cotton duck
- Premium cowgrain
- #G69916 polyester fleece with 150g 3M™ Thinsulate™ insulation and waterproof, breathable liner
- #Gi7606 polyester fleece with 150g 3M™ Thinsulate™ insulation
- #Gi8606 palm lined
- #Gi9606 100% polyester pile lined
- Rubberized safety cuff protects from cuts and abrasions
- Leather knuckle straps and finger tips
- Sold in 6 packs

**COLOR (M - 2XL):**

**BROWN**

## G79416

### 3M™ THINSULATE™ INSULATION LINED FULL GRAIN HI-VIS FITTERS GLOVE



**3M**  
THINSULATE™  
Insulation

- Premium hi-vis cotton duck
- Premium cowgrain
- Rubberized safety cuff protects from cuts and abrasion
- Reflective stripe on back of hand
- Leather knuckle straps and finger tips
- 100g 3M™ Thinsulate™ insulation
- Sold in 6 packs

**COLOR (M - 2XL):**

**FLUORESCENT ORANGE**

## G69406

### WOMEN'S 3M™ THINSULATE™ LINED COWGRAIN FITTERS GLOVE



**3M**  
THINSULATE™  
Insulation

- Premium cotton duck
- Premium cowgrain
- Rubberized safety cuff protects from cuts and abrasion
- Leather knuckle straps and finger tips
- Polyester fleece with 40g 3M™ Thinsulate™ insulation
- Sold in 6 packs

**COLOR (M - L):**

**CREAM**

## 2 Accessories

## G44416

### LINED DEERSKIN GLOVE (CANADA ONLY)



- Premium deerskin leather
- Polyester fleece with 100g 3M™ Thinsulate™ insulation
- Lightweight warmth and utility for handling winter chores
- Driver's glove with keystone roper thumb
- Sold individually

## G26016

### FREEZER GLOVE



- 100% leather grain
- Brushed polyester lining for maximum comfort
- Polyester rib knit cuff keeps out snow and cold
- Sold individually

### COLORS & SIZES:

 GOLD (L - XL)

 BLACK (M - XL)

### COLOR (M - 2XL):

 TAN

## G34312

### UNLINED LEATHER CHOPPER MITT



- 100% genuine leather
- Use #G33312 as liner (sold separately)
- Sold individually

## G33312

### BRUSHED RAG WOOL LINED MITT



Use on their own or under a leather mitt for durability.

- 85% recycled wool, 15% nylon
- Use with #G34312 as a liner (sold separately)
- Sold individually

### COLOR (L - 2XL):

 TAN

### COLOR (L - XL):

 OATMEAL

## G37312/GY3731 (YOUTH)

### COWGRAIN PILE LINED MITT



Your ultimate winter mitt! Durable and long wearing for anything winter can throw at you.

- 100% genuine leather
- 100% polyester pile lined
- #G37312 sold in 3 packs
- #GY3731 sold individually

### COLORS (ADULT: M - 2XL, YOUTH: M - XL):



## G37413/GY3733 (YOUTH)

### LEATHER GRAIN MITT



Hard wearing leather for durability with a knit cuff to keep out snow and cold.

- 100% genuine leather
- 100% polyester knit cuff
- Adult style features extra leather thumb weld
- #G37413 sold in 3 packs
- #GY3733 sold individually

### COLORS (ADULT: M - XL, YOUTH: M - XL):



## G41412

### SNOWMOBILE MITT



**3M**  
THINSULATE™  
Insulation

Durable leather palm for excellent grip and wear.

- Grain leather palm, Poly Oxford shell
- 100g 3M™ Thinsulate™ insulation
- Removable fleece / padded liner
- Adjustable hook and loop closure
- Reflective piping
- Ski glove clasp
- Sold individually

### COLOR (M - 2XL):



## G40412

### SNOWMOBILE GLOVE



**3M**  
THINSULATE™  
Insulation

Durable leather palm for excellent grip and wear.

- Grain leather palm, Poly Oxford shell
- 100g 3M™ Thinsulate™ insulation
- Removable fleece / padded liner
- Adjustable hook and loop closure
- Reflective piping
- Ski glove clasp
- Sold individually

### COLOR (M - XL):



## 4 Accessories



## G35312

### COWGRAIN ADJUSTABLE PILE LINED MITT



The traditional mitt elevated.

- 100% genuine leather
- 100% polyester pile lined
- Wrist tab with hook and loop closure for adjustability
- Sold individually

#### COLORS (M - 2XL):



## G45613

### CASUAL SOFT SHELL GLOVE



A perfect all-activity glove.

- 96% polyester, 4% spandex
- Polyester fleece with 40g 3M™ Thinsulate™ insulation
- PVC patch palm
- Adjustable strap
- Touch pad pointer finger
- Sold individually

#### COLOR (M - XL):



## G89313

### LAMBSKIN GLOVE WITH CONTRAST STITCH



Quality dress glove.

- 100% lambskin leather
- 100% polyester fleece lined
- Contrast stitch detail
- Adjustable wrist tab with snaps
- Sold individually

#### COLOR (M - XL):



## Gi4616

### SKI GLOVE



A great glove for all your skiing and snowboarding activities.

- Poly Oxford shell with neoprene knuckle insert
- Polyester fleece with 100g 3M™ Thinsulate™ insulation and TPU waterproof liner
- PU patch palm
- TPR patches on knuckles and back of fingers
- Adjustable strap
- Wrist cinch
- Sold individually

#### COLOR (M - XL):



# AVIATOR HAT

FLAPS UP OR DOWN IN BLACK AND BROWN

i15016

The ultimate cold weather hat. The side flaps can be worn up or down depending on what you're up to. It's made with durable premium cotton duck that provides wind protection. Faux fur trim provides added warmth.

- Shell: 100% premium cotton duck
- Lining: 100% cotton quilted with 40g 3M™ Thinsulate™ insulation
- Faux fur trim
- Snapped up visor
- Ear flap with button closure
- Hearing holes under ear flaps
- Adjustable chin strap
- Sold individually

## COLORS (L - XL):

 BROWN

 BLACK



# HI-VIS AVIATOR HAT

FLY HIGH WITH A HI-VIS AVIATOR

i15516

The perfect hat for any outdoor work! Its wind resistant hi-vis shell with reflective tape helps you be seen in any weather condition and its light weight Sherpa lining will keep you warm.

- Shell: 100% polyester
- Lining: 100% polyester with 40g of 3M™ Thinsulate™ insulation
- Reflective stripe trim
- Stitched up Sherpa trimmed visor
- Adjustable chin strap
- Sold individually

## COLORS (M - XL):

 FLUORESCENT ORANGE

 FLUORESCENT GREEN



6 Accessories

# AVIATOR HAT W/ RABBIT FUR

i16016

## HERITAGE WARMTH (CANADA ONLY)

100% genuine rabbit fur is the ultimate in luxury and will keep you warm during the harshest Canadian winter.

- Shell: 100% polyester
- Genuine rabbit fur trim
- Lining: 100% cotton with 40g 3M™ Thinsulate™ insulation
- Snapped up visor
- Fur trim ear flap with button closure
- Hearing holes under ear flaps
- Adjustable chin strap
- Sold individually



COLOR (M - XL):

■ BLACK

**3M**  
THINSULATE™  
Insulation

# PLAID AVIATOR HAT

i15616

## CLASSIC PLAID

Faux fur warmth. Plaid cool. Worn flaps down to keep your ears warm or flaps up for aerodynamics, you'll be stylin' in this classic aviator.

- Shell: 95% polyester, 5% wool
- Lining: 100% polyester with 40g 3M™ Thinsulate™ insulation
- Faux fur trim
- Ear pocket trim
- Stitched up visor
- Adjustable chin strap
- Sold individually



COLORS (M - XL):

■ RED PLAID  
■ GREY PLAID

**3M**  
THINSULATE™  
Insulation

## i25516

### ACRYLIC 3 HOLE FACE MASK



Great for all cold weather activities - snowboarding, skiing, hunting, fishing and more.

- 100% acrylic knit
- Sold in 6 packs

#### COLOR (ONE SIZE FITS MOST):

■ BLACK

## i25616

### ACRYLIC FLEECE LINED BALACLAVA



This knit full face cover balaclava is perfect for keeping your entire head and face warm during cold winter days.

- 100% acrylic knit
- Lining: 100% polyester solar fleece
- Sold in 6 packs

#### COLOR (ONE SIZE FITS MOST):

■ BLACK

## i36116

### FX 40 BALACLAVA



- 100% acrylic knit
- Lining: FX 40 stretch 3M™ Thinsulate™ insulation
- 3M™ Flex 40 Thinsulate™ stretches 40% in each direction and recovers without compromise to its superior insulation properties
- Sold in 6 packs



#### COLORS (ONE SIZE FITS MOST):

■ FLUORESCENT ORANGE

■ FLUORESCENT GREEN

■ BLACK

## i26516

### ACRYLIC FLEECE LINED HI-VIS BALACLAVA



Safety first. Maximum warmth with hard hat straps.

- 100% acrylic knit
- Lining: 100% polyester solar fleece
- Traditional balaclava style
- Sold individually

#### COLORS (ONE SIZE FITS MOST):

■ FLUORESCENT ORANGE

■ FLUORESCENT GREEN

## i25716

### ACRYLIC NECK WARMER



Reliable and comfortable neck warmer for cold winter days.

- 100% acrylic knit
- Lining: 100% polyester fleece
- Sold in 6 packs

#### COLOR (ONE SIZE FITS MOST):

■ BLACK

## i35716

### FX 40 NECK WARMER



**3M**  
THINSULATE™  
Insulation

Our warmest neck warmer. Keep it handy to battle the cold.

- 100% acrylic knit
- Lining: FX 40 stretch 3M™ Thinsulate™ insulation
- 3M™ Flex 40 Thinsulate™ stretches 40% in each direction and recovers without compromise to its superior insulation properties
- Sold in 6 packs

#### COLOR (ONE SIZE FITS MOST):

■ BLACK

## SA2721

### WINDPROOF FLEECE HI-VIS REVERSIBLE NECK WARMER



Reversible: choose how you wear it - hi-vis or black.

- 100% polyester fleece
- Windproof
- Sold individually

#### COLOR (ONE SIZE FITS MOST):

■ FLUORESCENT GREEN



# OUR FX 40 KNIT CAP IS BUILT WITH PURPOSE

Thinsulate™ FleX 40 insulation will keep in the heat on the coldest of days

Its stretch properties provide comfort without compromising warmth

Makes a great embroidery piece for your all-weather or cold-weather business



## OUR PILLARS

**STYLE:** We design for the environments in which our garments are worn.

**FUNCTION:** We select features that help maximize performance and can withstand the rigors the wearer puts them through.

**INNOVATION:** We continuously seek textiles, designs and technology that will enhance garments and extend wear.

## OUR FOUNDATION

**QUALITY:** The bedrock of all we do. Our apparel is inspected throughout the manufacturing process making us 100% confident they'll stand up to your expectations.

## SA2831

### REVERSIBLE SAFETY BEANIE



Keep this beanie on hand for all the harsh conditions winter can throw at you. Just like you, it's ready for work and play.

- 100% acrylic knit
- Lining: FX 40 stretch 3M™ Thinsulate™ insulation
- 3M™ Flex 40 Thinsulate™ stretches 40% in each direction and recovers without compromise to its superior insulation properties
- Reverses out to black
- Sold individually



#### COLORS (ONE SIZE FITS MOST):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN



## i45816

### ACRYLIC KNIT CAP WITH REFLECTIVE STRIPE

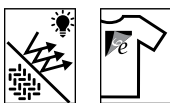


Our knit acrylic toque ensures you stay comfortable and warm when the temperatures drop. The reflective stripe allows you to be visible when working and playing outdoors.

- 100% acrylic knit
- 100% polyester fleece lined
- Reflective stripe trim
- Sold individually

#### COLORS (ONE SIZE FITS MOST):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- BLACK



## i35816

### FX 40 KNIT CAP



- 100% acrylic knit
- Lining: FX 40 stretch 3M™ Thinsulate™ insulation
- 3M™ Flex 40 Thinsulate™ stretches 40% in each direction and recovers without compromise to its superior insulation properties
- Sold in 6 packs



#### COLORS (ONE SIZE FITS MOST):

- FLUORESCENT ORANGE
- FLUORESCENT GREEN
- NAVY
- CHARCOAL
- BLACK



## i45916

### CHUNKY KNIT WATCH CAP



Popularized by the U.S. Navy, the watch cap has kept heads warm for generations.

- 100% acrylic in 4" x 2" chunky knit
- Sold individually

#### COLORS (ONE SIZE FITS MOST):

- FLUORESCENT ORANGE
- CHARCOAL



# ACRYLIC WATCH CAP

i25816

CALL IT A WATCH CAP, A KNIT CAP, OR A TOQUE...



- 100% acrylic knit
- Available in a wide array of colors
- Embellishment friendly
- Sold individually

## COLORS (ONE SIZE FITS MOST):

 **BURGUNDY**

 **RED**

 **FLUORESCENT ORANGE**

 **FLUORESCENT GREEN**

 **NAVY**

 **LIGHT GREY**

 **CHARCOAL**

 **BLACK**



## WA01

SLOUCH BEANIE



Top off your casual cold weather look with this Slouch beanie.

- 100% acrylic knit
- Sold individually

## WA02

WOOL BEANIE



Cover your lid with our wool beanie.

- 100% wool
- Earband: 100% polyester
- Sold individually

## COLORS (ONE SIZE FITS MOST):

 **BLACK**

 **BROWN**

## COLOR (ONE SIZE FITS MOST):

 **BLACK**





## i36516

### TOUGH DUCK LOGO KNIT CAP



Stay warm and wear your favorite brand.

- 100% acrylic knit
- Debossed Tough Duck logo
- Sold individually

#### COLOR (ONE SIZE FITS MOST):

■ BLACK

## i6V616

### REPLACEMENT FOAM KNEE PADS



Protect your knees - they'll thank you!

- 100% EVA
- Can be cut to size
- Sold in individual pairs

#### COLOR (ONE SIZE FITS MOST):

■ BLACK

## i16416

### PLAID FUDD HAT



The favowite hat of sportsmen and wabbits evewywhere.

- 95% polyester, 5% wool with faux fur trim ear flaps
- 100% polyester lined
- Sold individually

#### COLORS (M - XL):

■ RED PLAID

■ GREY PLAID



# FOOTWEAR DISPLAY TOWER

PR111

FREE-STANDING DISPLAY TOWER



- Free standing footwear display tower
- Heavy duty steel construction
- High visibility design in a small footprint
- Holds 8 boots

# FOOTWEAR SLATWALL DISPLAY PR121

SLATWALL DISPLAY SHELF



- Fits standard slatwall panel
- Heavy duty steel construction
- Holds one boot

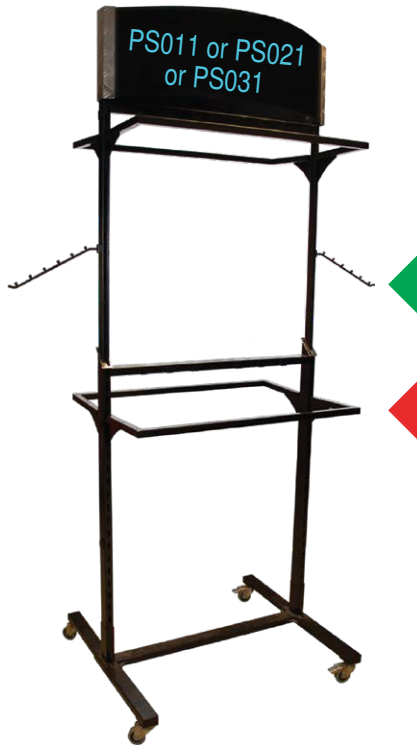


**FIXTURES**

# TALL CLOTHING RACK

## CUSTOMIZABLE TWO-SIDED STANDING RACK

# 5049CR



Prepack includes:

- Standing rack at left
- 4x **50451M**: "U" Metal Bar (pictured below)
- 2x **50451W**: 6 Ball Waterfall
- See below for top signs - order two



### PS011

TD RACK TOPPER SIGN



### PS021

WKS RACK TOPPER SIGN



### PS031

TD/WKS RACK TOPPER

## 50451M

### "U" METAL BAR

- Four included in prepack



## 50451G

### METAL ACCESSORY GRID

- Not included in prepack



## 50451P

### 6" METAL PEGS (FOR GRID)

- Not included in prepack



## 50451W

### 6 BALL WATERFALL

- Two included in prepack



## 50451S

### WOODEN SHELVES

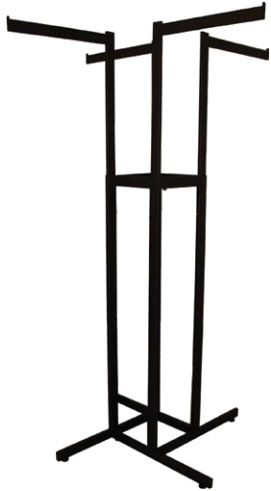
- Not included in prepack
- Turns 50451M at left into a flat shelf



# 4-WAY RACK

MATTE FINISH CLOTHING RACK

# 5043W4



- Matte finish
- Includes plastic casters (not shown)

# 4-WAY RACK TOPPER SIGN

BRANDING FOR 5043W4

# 5044T4



- Fits on 5043W4
- Requires one topper sock - see below

# 4-WAY RACK TOPPER SOCK

ONE REQUIRED FOR 5044T4



**PR061 - WKS**

- Not included in prepack



**PR081 - TD/WKS**

- Not included in prepack



**PR091 - TD**

- Not included in prepack

# CSA Z96 AT A GLANCE

**CSA** CLASS 1  
LEVEL 2

## CLASS 1

Lowest body coverage and good visibility.

Garment must have, at minimum, reflective stripes on the shoulders and around the waist. Other Class 1 garments could be a top made of non-hi-vis material with hi-vis or retro-reflective stripes.

Provides 360° visibility.



**CSA** CLASS 2  
LEVEL 2

## CLASS 2

Moderate body coverage and better visibility.

Garment must cover the entire upper torso and be made of background material colored fluorescent orange, green or red.

Stripes must be of retro-reflective or combined performance materials.

Provides 360° visibility.



**CSA** CLASS 3  
LEVEL 2

## CLASS 3

Substantial body coverage and best visibility.

Garment combines Class 2 requirements with the addition of stripes around the arms and legs.

Provides 360° visibility.



# ANSI 107 AT-A-GLANCE

**ANSI** **TYPE O**  
**CLASS 1**

## TYPE O – OFF-ROAD – CLASS 1

Workers not required by law to wear hi-vis apparel but may still work in an environment with moving equipment, vehicles and hazards.

Vehicle traffic traveling slower than Roadway speed.

Low volume of vehicle traffic.

Worker awareness focused on vehicle traffic.

Straightforward traffic pattern.

Provides 360° visibility.



**ANSI** **TYPE R**  
**CLASS 3**

## TYPE R – ROADWAY – CLASS 2 & 3

Workers exposed to roadway traffic.

Vehicle traffic traveling above minimum speed.

Medium to high volume of vehicle traffic.

Worker awareness focused on tasks, not traffic.

Complex traffic pattern.

Provides 360° visibility.



**ANSI** **TYPE E**

## CLASS E – ENSEMBLE ITEMS

Additional garments that add to visibility.

Vehicle traffic traveling above minimum speed.

Medium to high volume of vehicle traffic.

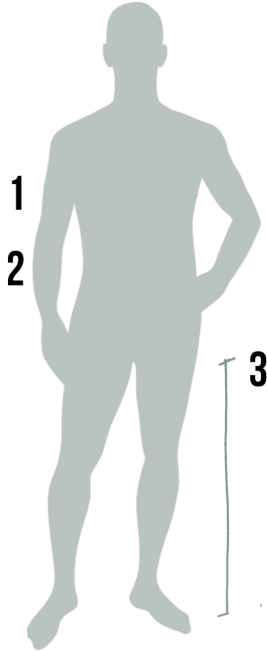
Worker awareness focused on tasks, not traffic.

Complex traffic pattern.

Provides 360° visibility.



# SIZE AND FIT GUIDE



## MEN'S SIZE GUIDE

**1) CHEST** - Measure around the fullest part of your chest, just under your arms.

**2) WAIST** - Wrap tape around your natural waistline, or where you actually wear your pants.

**3) INSEAM** - Measure your length from the crotch to the bottom of the leg. (without any shoes on).

## MEN'S FIT GUIDE

NUMERIC	32	36	40	44	48	52	54	56	60
ALPHA	XS	S	M	L	XL	2XL	3XL	4XL	5XL
NECK	13"-13.5"	14"-14.5"	15"-15.5"	16"-16.5"	17"-17.5"	18"-18.5"	19"-19.5"	20"-20.5"	21"-21.5"
CHEST	32"-34"	35"-37"	38"-40"	42"-44"	46"-48"	49"-51"	52"-54"	55"-57"	58"-60"
WAIST	26"-28"	29"-31"	32"-34"	36"-38"	40"-42"	43"-45"	46"-48"	49"-51"	52"-54"

Jackets, Parkas, Pants, Overalls, Coveralls

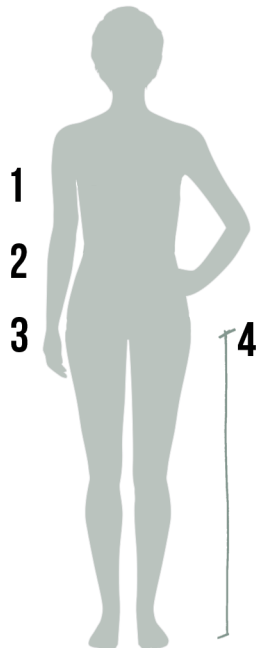
## WOMEN'S SIZE GUIDE

**1) CHEST** - Measure around the fullest part of your chest, just under your arms.

**2) WAIST** - Wrap tape around your natural waistline, or where you actually wear your pants.

**3) HIP** - Stand with heels together and measure around the fullest part of your hips.

**4) INSEAM** - Measure your length from the crotch to the bottom of the leg. (without any shoes on).



## WOMEN'S FIT GUIDE

ALPHA	XS	S	M	L	XL	2XL
CHEST	33"-34"	35"-36"	37"-39"	40"-42"	43"-46"	47"-50"
WAIST	24"-25"	26"-27"	28"-30"	31"-33"	34"-37"	38"-41"
HIP	34"-35"	36"-37"	38"-40"	41"-43"	44"-47"	48"-51"

Jackets, Parkas, Overalls, Coveralls



# POLICIES

## RETURN POLICY

Richlu Manufacturing offers a 90-day return policy from the date of purchase on apparel and accessories. Garments must be returned in their original packaging and be in resalable condition to qualify for a credit to your account.

We do not accept returns that are altered or embroidered, damaged through abuse/misuse, or show excessive use. Returns are not available on clearance or liquidations.

Refunds are subject to a 15% restocking fee of the purchase paid price plus any applicable sales tax unless otherwise prohibited by law.

We do not credit shipping or handling fees. The customer is responsible for return shipping charges.

A return authorization number is required to return product. Any product returned to Richlu without a return authorization is considered an unauthorized return and may not be eligible for a credit. Please contact Customer Support to request a Return Authorization number.

## SHIPPING & HANDLING

Our goal is to ensure you receive your order in an efficient and economic manner. The following shipping guidelines are provided. Please contact Customer Support for additional information or questions on available shipping methods.

Shipping within Canada - Orders are shipped via UPS (Western Canada & Maritimes) or Purolator (Quebec) unless a courier is requested by the customer.

Shipping charges are based upon delivery to most urban areas. There may be additional charges for out-of-ordinary locations. Shipping charges are subject to change based on the delivery address and the shipping method.

The following fees are applied to all orders:

- Free freight is offered on all orders over \$1,000.00 in Canada and the US. Exceptions apply for the Maritimes, with free freight offered on orders over \$1,500.00.
- Free freight is not available on orders for the Northwest Territories, Nunavut, Yukon, Hawaii and Alaska.
- An additional \$10.00 service charge is applied to orders under \$150.00.
- An additional \$5.00 fee is applied for garment and apparel Drop Ship requests.

Our shipping facilities will be closed on the following dates in 2019:

Tuesday, January 1	Monday, September 2
Monday, February 18	Monday, October 14
Friday, April 19	Monday, November 11
Monday, May 20	Wednesday, December 25
Monday July 1	Thursday, December 26

## CONTACT SUPPORT

Customer support is available Monday to Friday, 9:00am - 5:00pm (Central) and can be reached by one of the following methods:

Local Phone: (204) 942-3494

Toll-Free: 1-800-665-3369

Email: [sales@richlu.com](mailto:sales@richlu.com)

Please note that customer support offices are closed during Canadian statutory holidays.



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